baby lock

PARTS LIST

MODEL BLE8W-2

* New threading safety switch

Evolution

Serial Numbers

	U.S.A.	CANADA	EUROPE
From	H0 105865	H0 100923	700911
To			

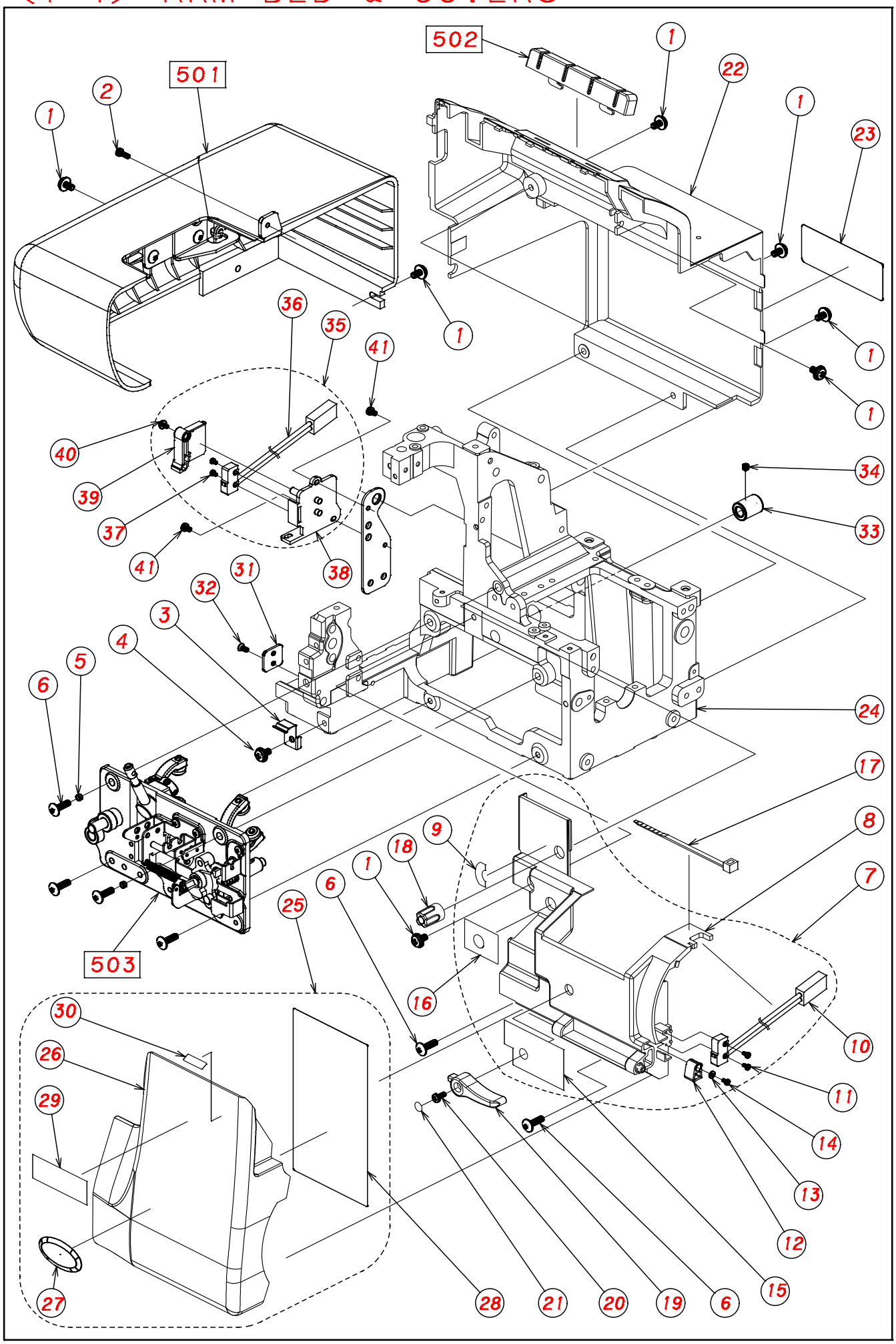
Vol.3.2 RoHS

[1-1] ARM BED & COVERS

Ref	PARTS NUMBER	DESCRIPTION	USA	Europe UK	Australia NZ	CANADA
1	SM4008Z	Screw	7	7	7	7
2	SM3008Z	Screw	1	1	1	1
3	B0221-01A-PY	Slide cover stopper	1	1	1	1
4	SM4008Z	Screw	1	1	1	1
5	SP4008	Spacer	2	2	2	2
6	SM4014T	Screw	6	6	6	6
7	B1-01A02	Bed cover set(110-120V)	X			X
	B1-01A06	Bed cover set(220-240V)		X	X	
8	B1-01005	Bed cover	1	1	1	1
9	B1-01018	Overlock looper thread fine tuning seal	1	1	1	1
10	B1-65010	Front cover set (110-120V)	1	0	0	1
	B1-65011	Front cover set (220-240V)	0	1	1	0
11	ST2010U	Screw	2	2	2	2
12	B7786-01A	Micro switch lever 1	1	1	1	1
13	WP2505M	Washer	1	1	1	1
14	ST2004N	Screw	1	1	1	1
15	B1-01019	Threading selector seal	1	1	1	1
16	B1-01020	Upper looper selector seal	1	1	1	1
17	Q1-72006	Cord band	1	1	1	1
18	B1-58002	Overlock looper thread fine tuning knob	1	1	1	1
19	B1-42001	Threading lever	1	1	1	1
20	SM3008E	Screw	1	1	1	1
21	B1-42029	Threading lever seal	1	1	1	1
22	B1-01011	Rear cover	1	1	1	1
23	B1-90001	Serial number seal (UL)	1	0	0	0
	B1-90003	Serial number seal (CE)	0	1	1	0
	B1-90002	Serial number seal (C-UL)	0	0	0	1
24	B1-00001	Arm bed	1	1	1	1
25	B1-01A04	Front cover set	X	X	X	X
26	B1-01006	Front cover	1	1	1	1
27	B0822-34A	Babylock seal	1	1	1	1
28	B1-01016	Threading instruction seal	1	1	1	1
29	B1-01014	evolution seal	1	1	1	1
31	B2920-04A-P	Side cover stopper	1	1	1	1
32	SM3006K	Screw	1	1	1	1
33	407-6303-04C	Chain looper shaft rear bush	1	1	1	1
34	SM4005V	Screw	1	1	1	1
35	B1-65A02	Micro switch 2 set for side cover(110-120V)	X			X
	B1-65A03	Micro switch 2 set for side cover(220-240V)		X	X	
36	B1-65012	Micro switch 2 for side cover(110-120V)	1	0	0	1
	B1-65013	Micro switch 2 for side cover(220-240V)	0	1	1	0
37	ST2010U	Screw	2	2	2	2
38	B7730-03A-33	Micro switch base	1	1	1	1
39	B7715-03A-33	Micro switch lever 2	1	1	1	1
40	ST3006I	Screw	1	1	1	1
41	SM3005Z	Screw	2	2	2	2

Ref	PARTS NUMBER	DESCRIPTION
501	B1-01A03	Side cover set
502	B0205S07A-41	Head thread guide set
503	B1-20A01	Looper base set

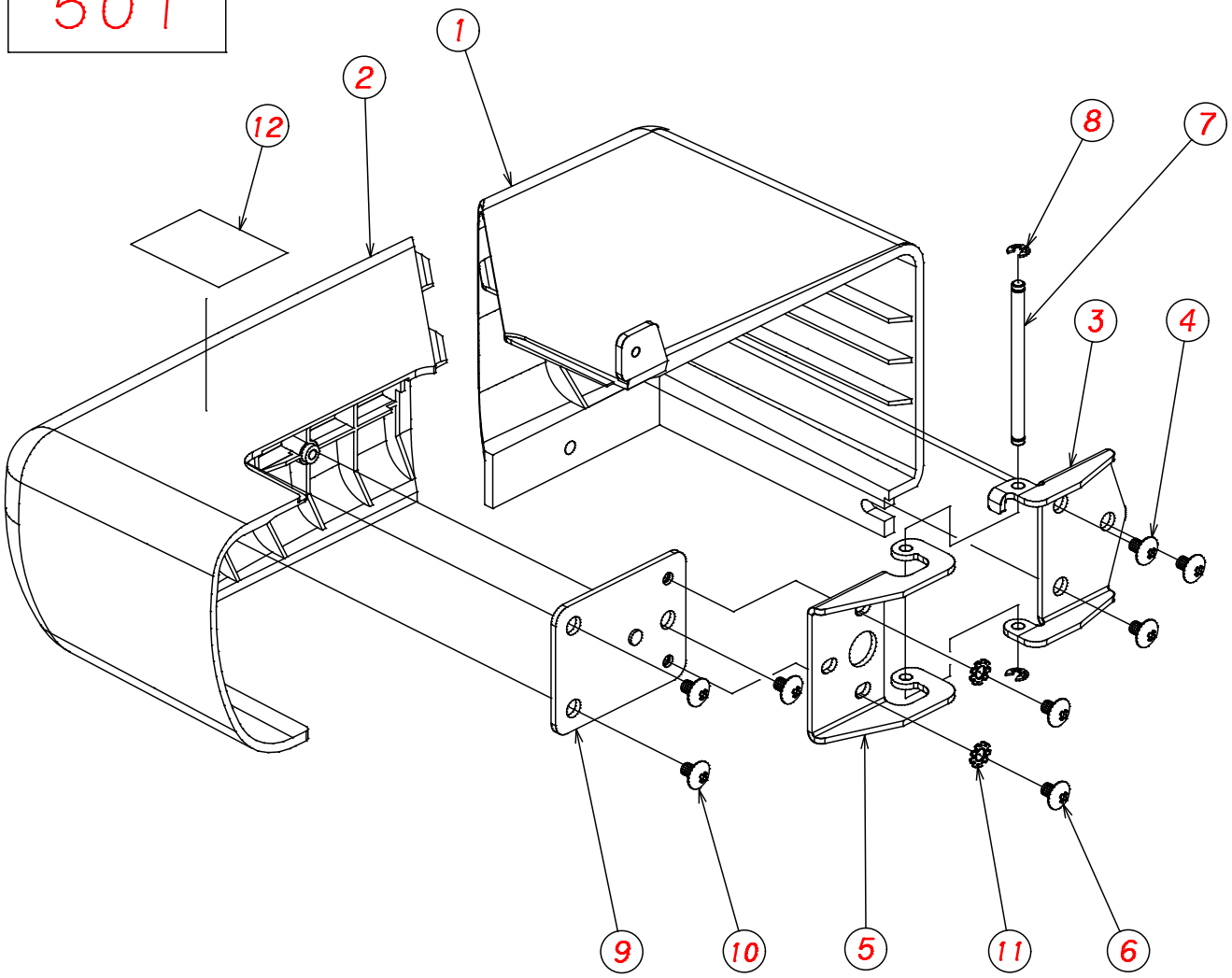
<1-1> ARM BED & COVERS



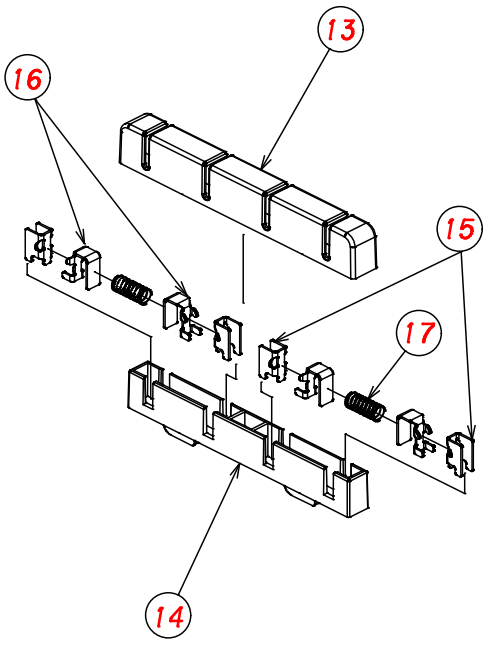
[1-1-1] ARM BED & COVERS						
Ref	PARTS NUMBER	DESCRIPTION				
501	B1-01A03	Side cover set	X			
1	B0201-03A-41	Side cover	1			
2	B1-01012	Slide cover silk printed	1			
3	B0220-01A-3K	Slide cover hinge (1)	1			
4	ST4008T	Screw	3			
5	B0220-02A-3K	Slide cover hinge (2)	1			
6	SM4006T	Screw	2			
7	B0210-01A-3K	Hinge shaft	1			
8	RE030	E-ring	2			
9	B0220-03A-3K	Hinge base	1			
10	SM4008T	Screw	3			
11	WT408505	Washer	2			
502	B0205S07A-41	Head thread guide set	X			
13	B0205T09A-41	Head thread guide	1			
14	B0207T01A	Spring clamp holder	1			
15	B0253-02A	Sub tension plate (1)	4			
16	B0253-03A	Sub tension plate (2)	4			
17	B0250-02A	Spring	2			

<1-1-1> ARM BED & COVERS

501



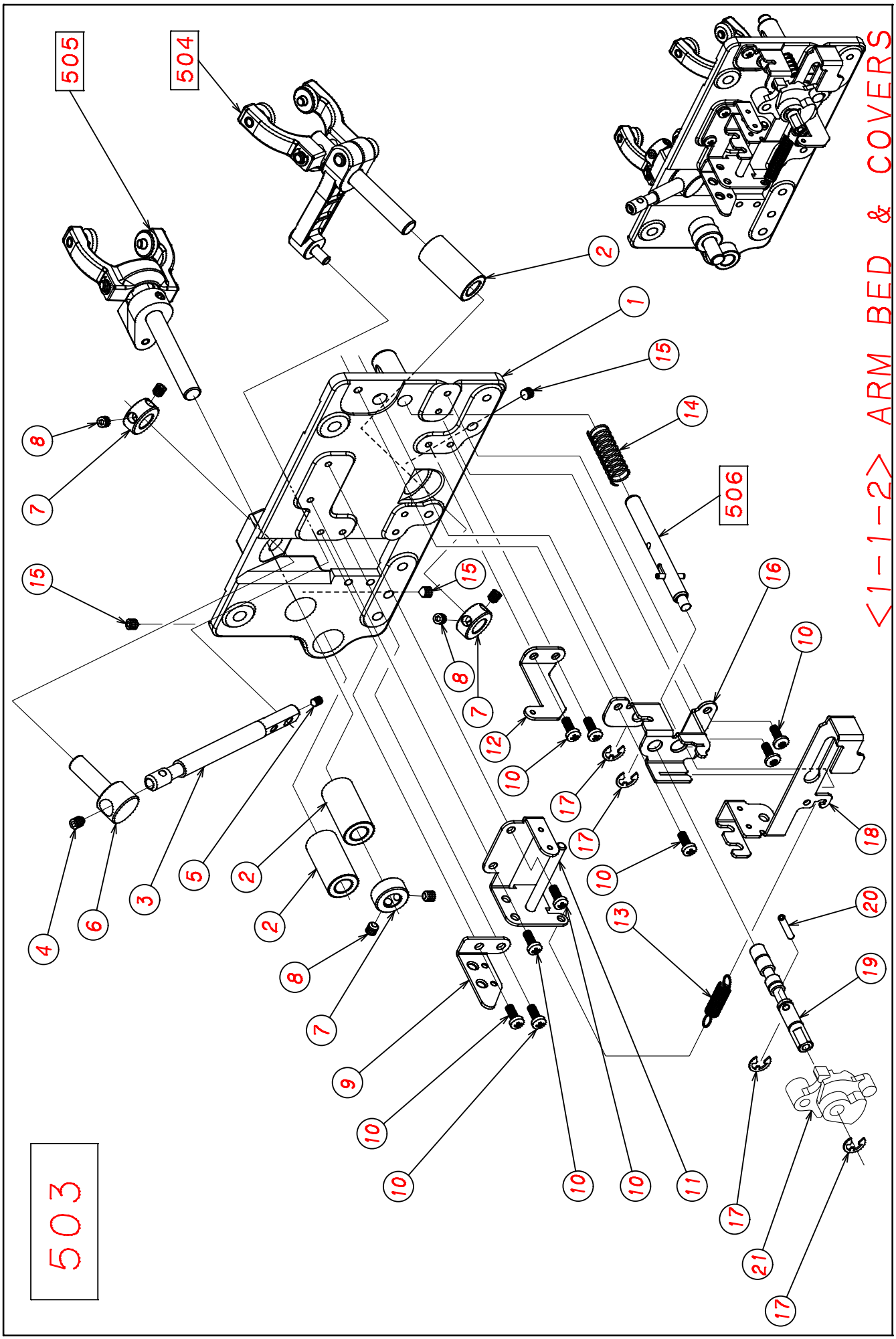
502



[1-1-2] ARM BED & COVERS

Ref	PARTS NUMBER	DESCRIPTION				
503	B1-20A01	Looper base set	X			
1	B1-20001	Looper base	1			
2	B2405-01A	Upper looper driving shaft bush	3			
3	B2403-03C-PY	Upper looper fixing shaft	1			
4	SM4005O	Screw	1			
5	SM3005V	Screw	1			
6	B2406-01A-PY	Upper looper fixing shaft pivot	1			
7	B8835-02A-P	Thrust collar	3			
8	SM4004F	Screw	6			
9	B6421-02B-C	Thread take-up guide	1			
10	SM3008Z	Screw	9			
11	B5821S02A-U	Overlock looper threading pipe holder set	1			
12	B5821-07A-P	Threading pipe guide	1			
13	B6751-04A	Spring	1			
14	B1-42022	Spring	1			
15	SM4005V	Screw	3			
16	B1-42005	Machine engage shaft holder	1			
17	RE040	E-ring	4			
18	B1-42010	Engage pipe holder	1			
19	B1-42013	Threading engage cam shaft	1			
20	PS2514W	Pin	1			
21	B1-42003	Threading engage cam	1			

Ref	PARTS NUMBER	DESCRIPTION	
504	B2400A01A	Upper looper driving shaft fork set	
505	B2500A02A	Lower looper driving shaft fork set	
506	B1-42K01	Machine engage shaft set	

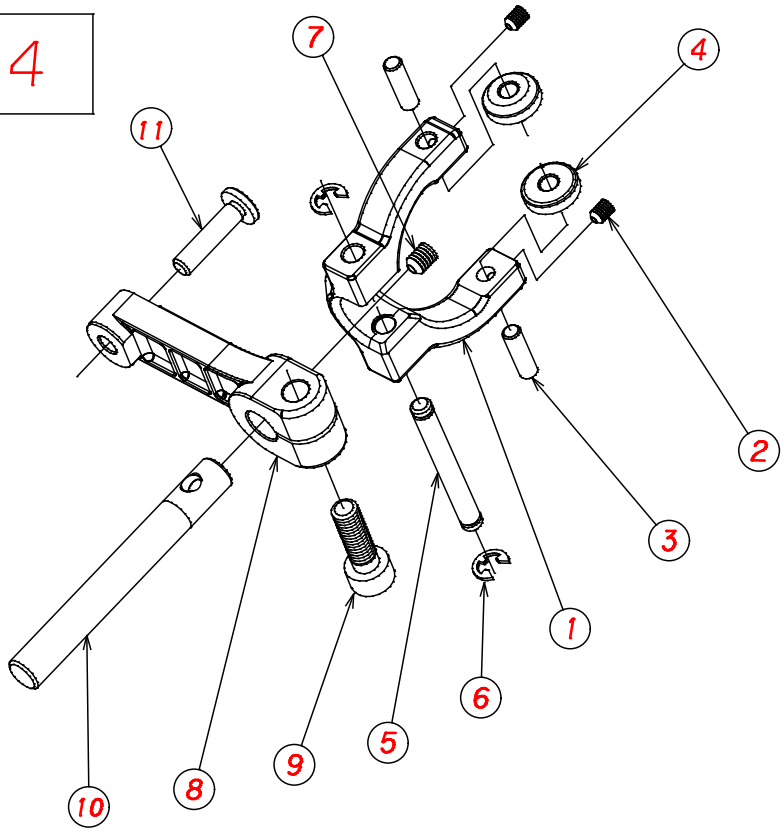

505
504
506
503
<1-1-2> ARM BED & COVERS

[1-1-3] ARM BED & COVERS

Ref	PARTS NUMBER	DESCRIPTION	USA			
504	B2400A01A	Upper looper driving shaft fork set	X			
1	B2483-06A	Looper driving shaft fork	2			
2	SM3004W	Screw	4			
3	AM-H21-03A	Roller pin	4			
4	B2487-03A	Cam roller	4			
5	B2455-02A	Joint pin	2			
6	RE030	E-ring	4			
7	SM4004W	Screw	2			
8	B2415-03A	Upper looper driving arm	1			
9	SM5016C	Screw	1			
10	B2403-01A	Upper looper driving fork shaft	1			
11	C1956-01A-OY	Upper looperdriving arm joint pin	1			
※	SM4005V	Screw	1			
505	B2500A02A	Lower looper driving shaft fork set	X			
12	SM4004F	Screw	2			
13	B2503-02A	Lower looper driving fork shaft	1			
14	B2615-01A	Chain looper connecting arm	1			
15	SM3003F	Screw	1			
16	B2685-01A	Chain looper connecting block	1			
17	B2603-02A-OY	Pin	1			
506	B1-42K01	Machine engage shaft set	X			
18	B1-42016	Machine engage shaft	1			
19	PW2010	Pin	1			
20	B1-42023	Spring	1			
21	B1-42017	Machine engage sub shaft	1			

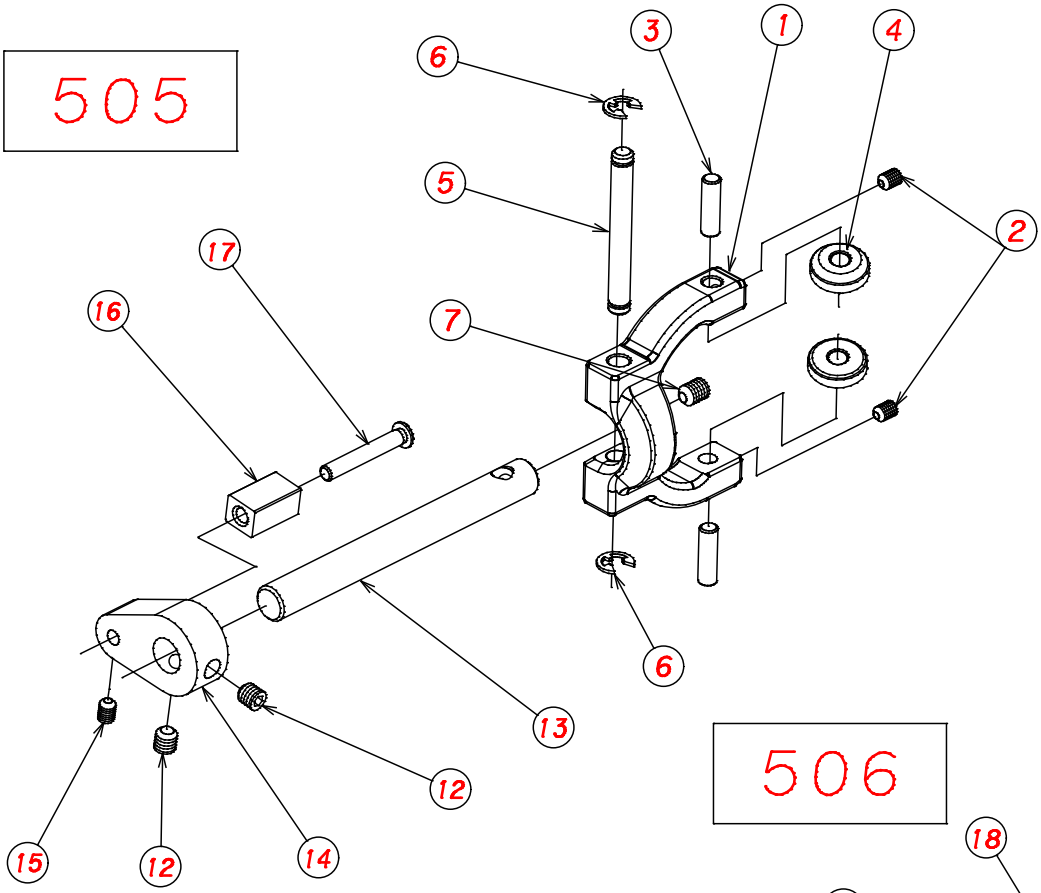
<1-1-3> ARM BED & COVERS

504

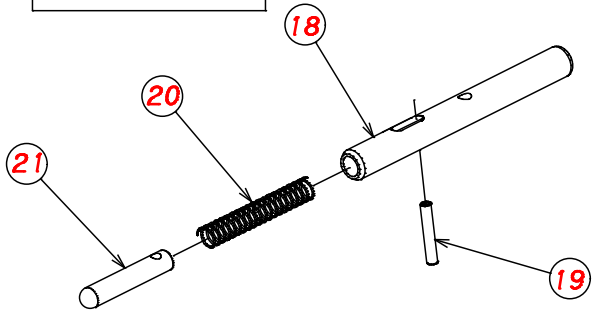


サービス用として
504 部結に付属。
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505



506

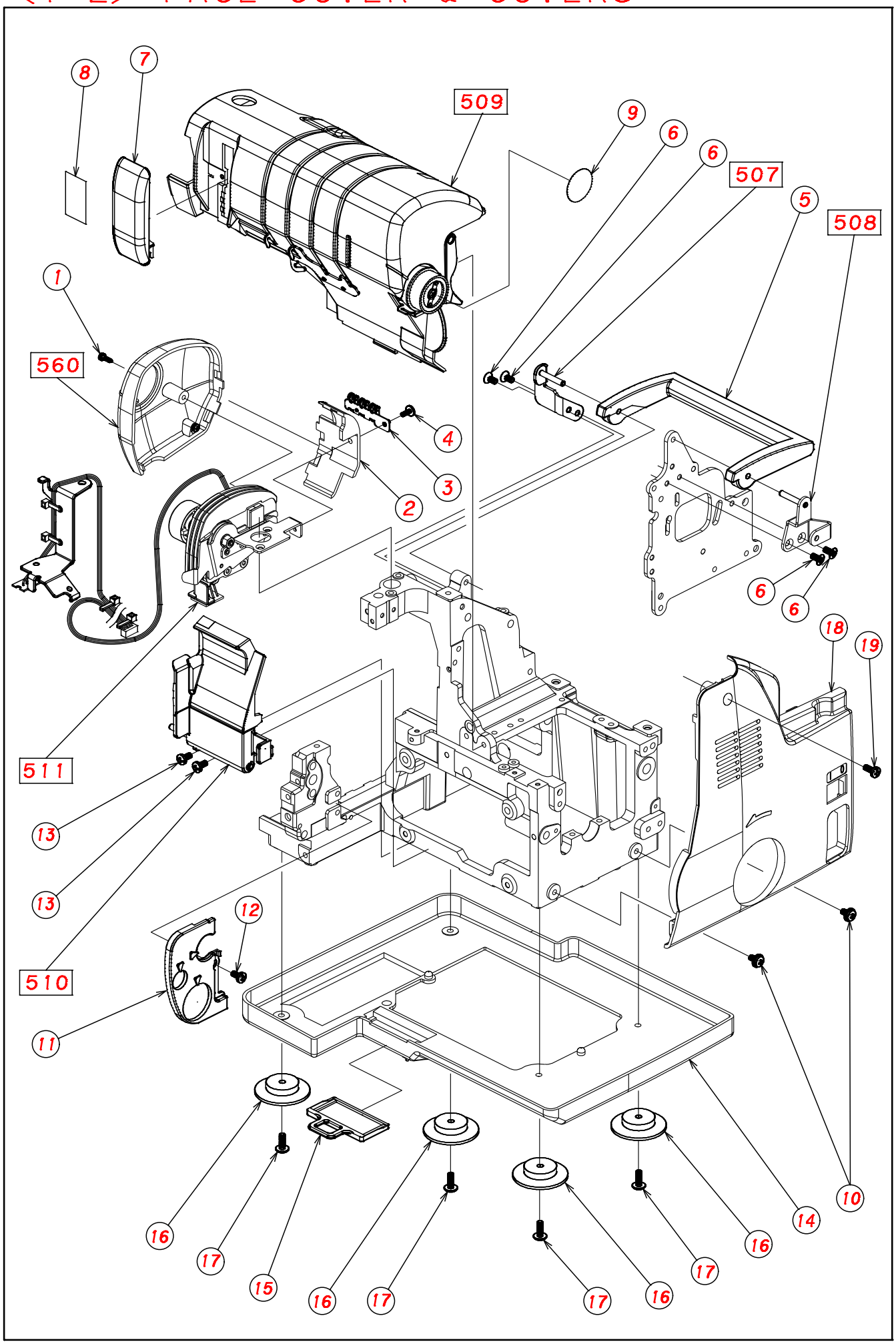


[1-2] FACE COVER & COVERS

Ref	PARTS NUMBER	DESCRIPTION				
1	ST3010N	Screw	1			
2	B1-01008	Back arm cover	1			
3	B6175-01A-C	Chain needle thread guide	1			
4	SM3008Z	Screw	1			
5	B0601-01A-41	Handle	1			
6	SM4008K	Screw	4			
7	B1-01009	Thread take-up cover	1			
9	B6024-08A	Seal	1			
10	SM4008Z	Screw	2			
11	B0401-06A-41	Knife holder cover	1			
12	SM3008Z	Screw	1			
13	SM4008Z	Screw	2			
14	B1-01003	Base plate door	1			
15	B0302-01A-41	Base plate door	1			
16	615-1104-01A	Rubber cushion	4			
17	ST4012Y	Screw	4			
18	B1-01004	Belt cover	1			
19	SM4010X	Screw	1			

Ref	PARTS NUMBER	DESCRIPTION	
507	B0600K02A	Handle pin set (left)	
508	B1-01K01	Handle pin set (right)	
509	B1-01A01	Face cover set	
510	B0400A07A-41	Knife cover set	
511	B1-55A01	Chain needle thread tention set	
560	B1-01A05	Arm cover set	

<1-2> FACE COVER & COVERS

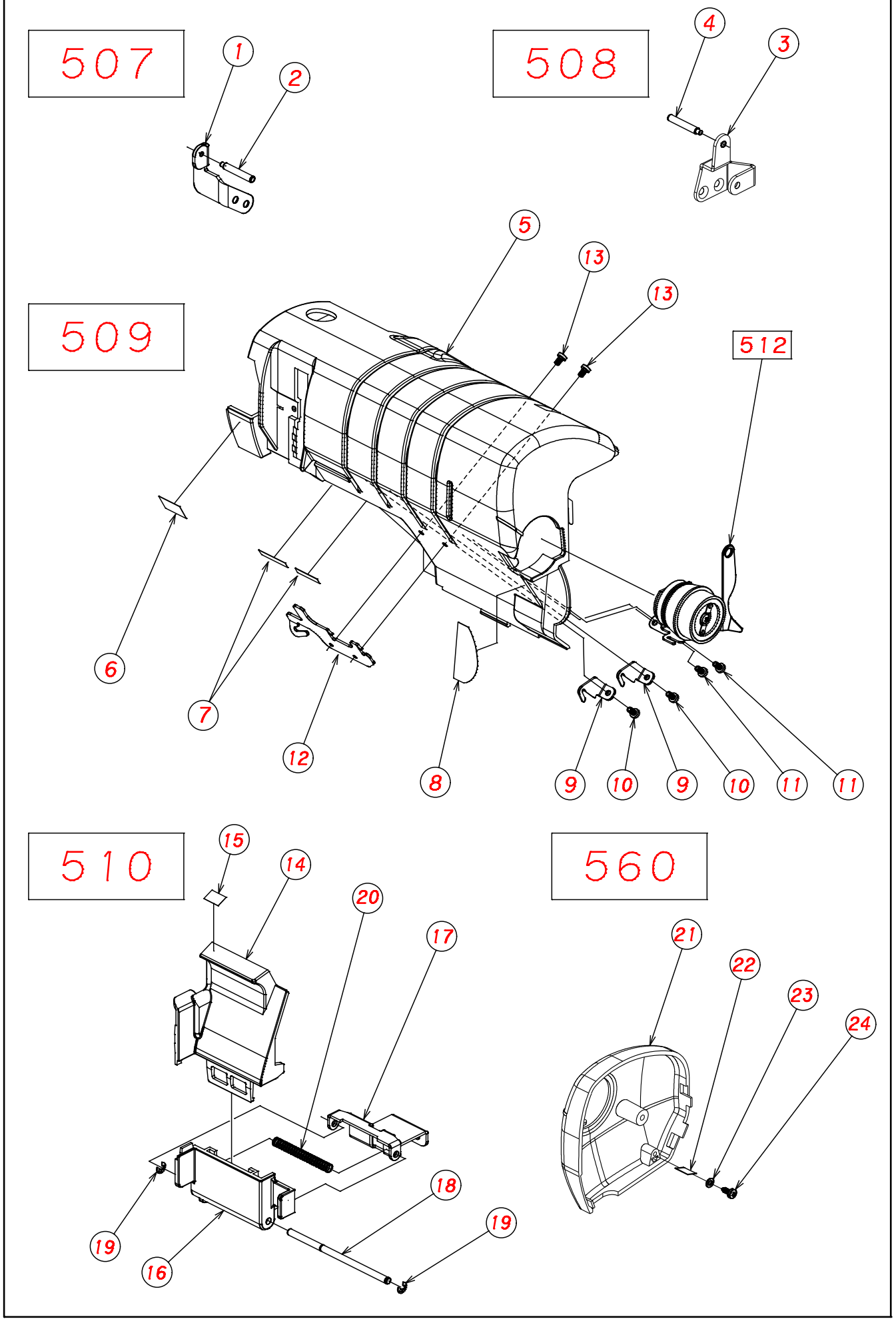


[1-2-1] FACE COVER & COVERS

Ref	PARTS NUMBER	DESCRIPTION				
507	B0600K02A	Handle pin set (left)	X			
1	B0603-02A-P	Pin	1			
2	B0620-02A-3K	Handle pin base(left)	1			
508	B1-01K01	Handle pin set (right)	X			
3	B0603-02A-P	Pin	1			
4	B1-01010	Handle pin base (right)	1			
509	B1-01A01	Face cover set	X			
5	B1-01013	Face cover	1			
6	B1024-06A	Chain needle seal	1			
7	B1024-50B	Overlock needle seal	1			
8	B1-01017	Selector seal	1			
9	B6120-05A-C	Thread guide	2			
10	ST3010N	Screw	2			
11	ST3008N	Screw	2			
12	B6121-06A-C	Face cover thread guide	1			
13	SM3005Z	Screw	2			
510	B0400A07A-41	Knife cover set	X			
14	B0401-04A-41	Knife cover	1			
15	B0424-08A	Margin gauge seal	1			
16	B0402-01A-41	Knife cover base	1			
17	B0421-02A-3K	Knife cover hinge	1			
18	B0403-01B-3K	Knife cover hinge shaft	1			
19	RE030	E-ring	2			
20	B0450-02A	Spring	1			
560	B1-01A05	Arm cover set	X			
21	B1-01007	Arm cover	1			
22	B6920-01A	Thread cut blade	1			
23	WP300805	Washer	1			
24	ST3006T	Screw	1			

Ref	PARTS NUMBER	DESCRIPTION	
512	B1-55A02	Chain looper tension adjuster unit	

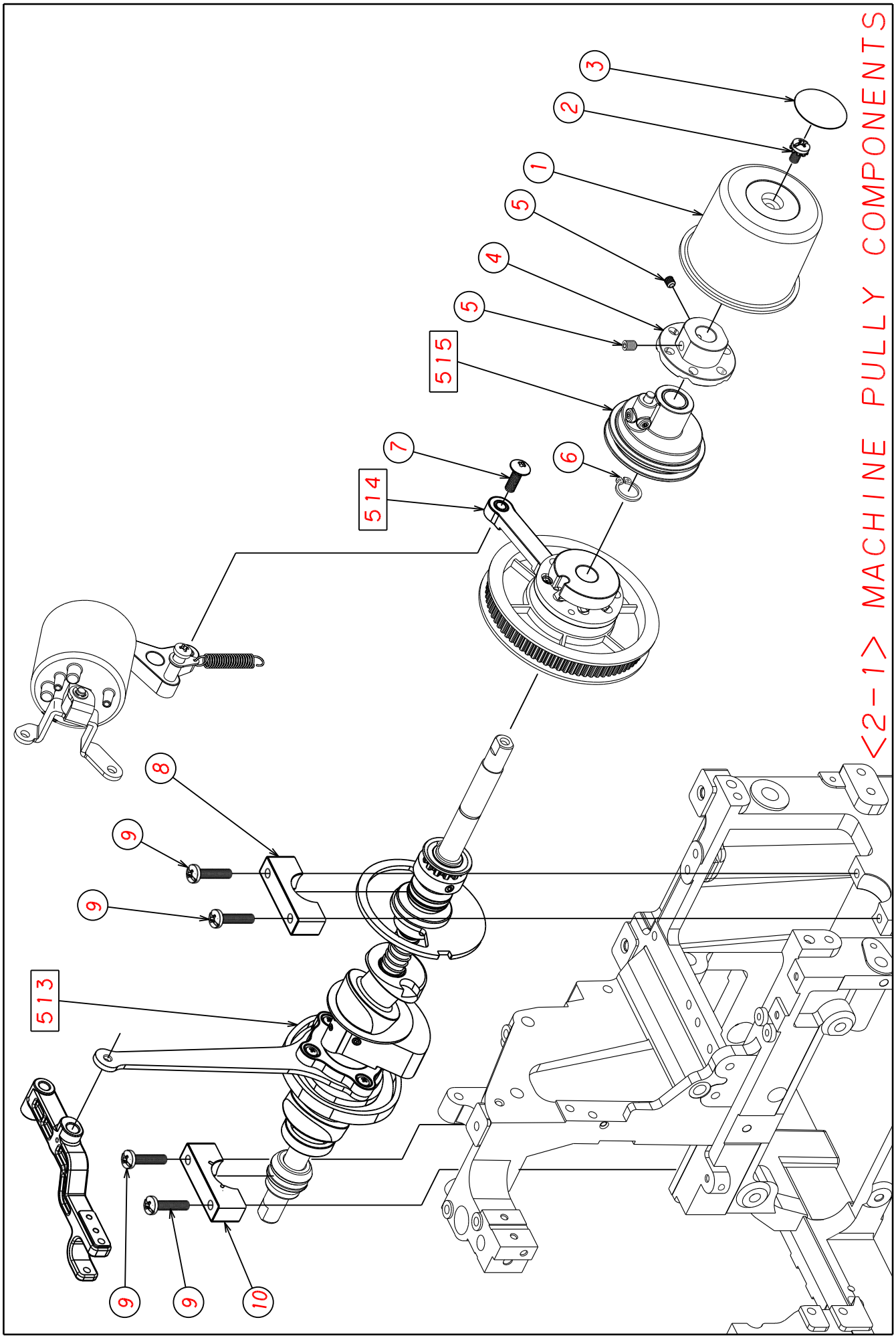
<1-2-1> FACE COVER & COVERS



[2-1] MACHINE PULLY COMPONENTS

Ref	PARTS NUMBER	DESCRIPTION				
1	B1-03002	Pulley	1			
2	SM4008E	Screw	1			
3	B1224-01B-41	Pulley seal	1			
4	B1-44014	Clutch plate	1			
5	SM4008W	Screw	2			
6	RC100E	C-ring	1			
7	SM4014T	Screw	1			
8	B0105-01A	Bush cap (light)	1			
9	SM4020N	Screw	4			
10	B0105-02A	Bush cap (left)	1			

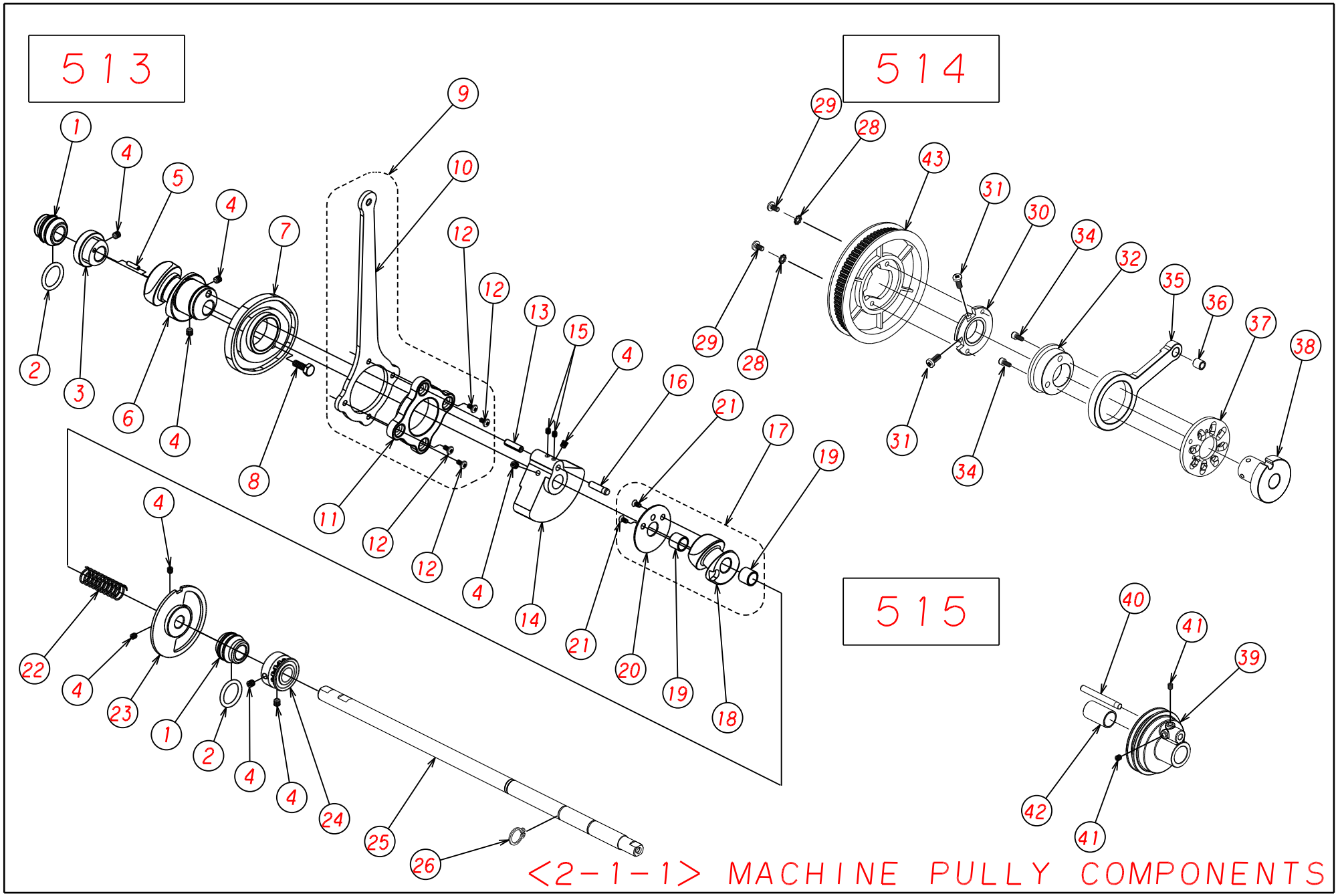
Ref	PARTS NUMBER	DESCRIPTION	
513	B1-03A01	Driving shaft set	
514	B1-44A01	Belt wheel set	
515	B1-44A02	Clutch set	



<2-1> MACHINE PULLY COMPONENTS

[2-1-1] MACHINE PULLY COMPONENTS

Ref	PARTS NUMBER	DESCRIPTION				
513	B1-03A01	Driving shaft set	X			
1	B1305-01	Driving shaft bush	2			
2	B1392-01	O-ring	2			
3	B2640-03A	Chain looper driving cam	1			
4	SM4004F	Screw	9			
5	PW2510W	Pin	1			
6	B2542-08A	Lower looper driving cam	1			
7	B2642-01C	Chain looper thread take-up cam	1			
8	SM4012B	Screw	1			
9	B1600A03A	Needle driving rod set	1			
10	B1620-06A-A	Needle driving rod	1			
11	B1626-03A	Driving rod holder	1			
12	SM3006E	Screw	4			
13	PW4015W	Pin	1			
14	B1627-01B	Balancer	1			
15	SM3003F	Screw	2			
16	B2455-03A-OY	Pin	1			
17	B2476A02A	Upper looper driving cam set	1			
18	B2442-07A	Upper looper driving cam	1			
19	B2405-02B	Bush	2			
20	B2421-04A-P	Upper looper driving cam connecting plate	1			
21	SM3006K	Screw	2			
22	B1350-01A	Spring	1			
23	B5820S01A-P	Machine engaging plate set	1			
24	B6778T02A	Timing pulley	1			
25	B1-03004	Driving shaft	1			
26	RC100E	C-ring	1			
514	B1-44A01	Belt wheel unit	X			
43	B1-03008	Belt wheel set	1			
28	WT306505	Washer	2			
29	SM3006Z	Screw	2			
30	B1-03003	Belt wheel base	1			
31	SM3006E	Screw	2			
32	B1-42048	Pump driving cam	1			
34	SM2506C	Screw	2			
35	B1-42006	Pump driving rod	1			
36	B1-42014	Spacer	1			
37	B1-44001	Pump driving cam	1			
38	B1-44015	Belt wheel base	1			
515	B1-44A02	Clutch set	X			
39	B1-44003	Clutch sleeve	1			
40	B1-44013	Clutch pin	1			
41	SM3004W	Screw	2			
42	LFB-1020	Bush	1			



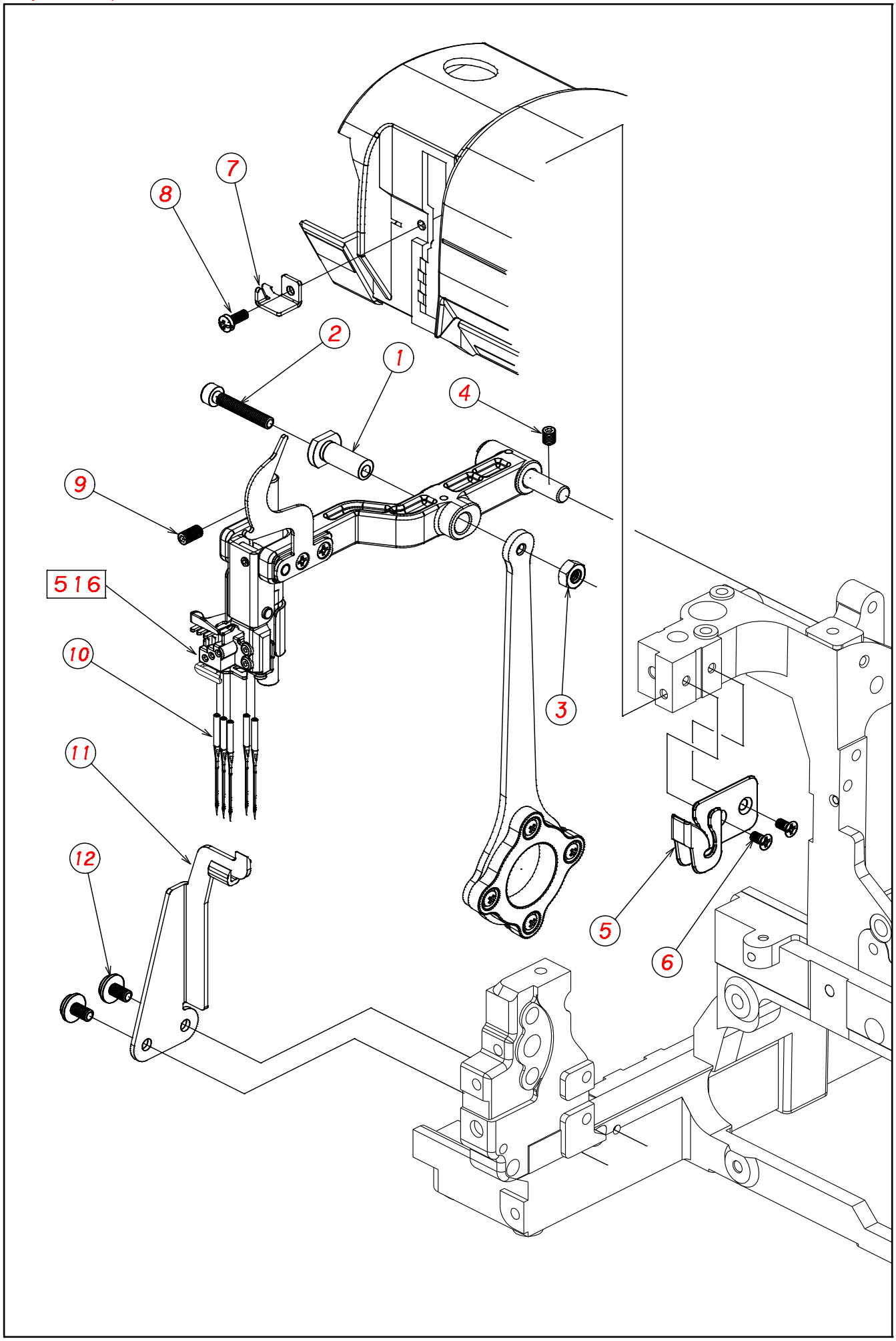
<2-1-1> MACHINE PULLY COMPONENTS

[3-1] NEEDLE BAR COMPONENTS

Ref	PARTS NUMBER	DESCRIPTION				
1	B1604-01A-OY	Needle height adjuster	1			
2	SM4025C	Screw	1			
3	NM40H1	Nut	1			
4	SM4005W	Screw	1			
5	B1821-01C-C	Thread take-up guide plate	1			
6	SM3006K	Screw	2			
7	B1821-02B-C	Overlock thread take-up guide	1			
8	SM3008Z	Screw	1			
9	SM4008F	Screw	1			
10	B2013-05A	Organ ELx705CF needle #14/90	5			
11	B3821-05C-PY	Front & back needle guard	1			
12	SM4008E	Screw	2			

Ref	PARTS NUMBER	DESCRIPTION	
516	B1900A12A	Needle driving arm set	

<3-1> NEEDLE BAR COMPONENTS

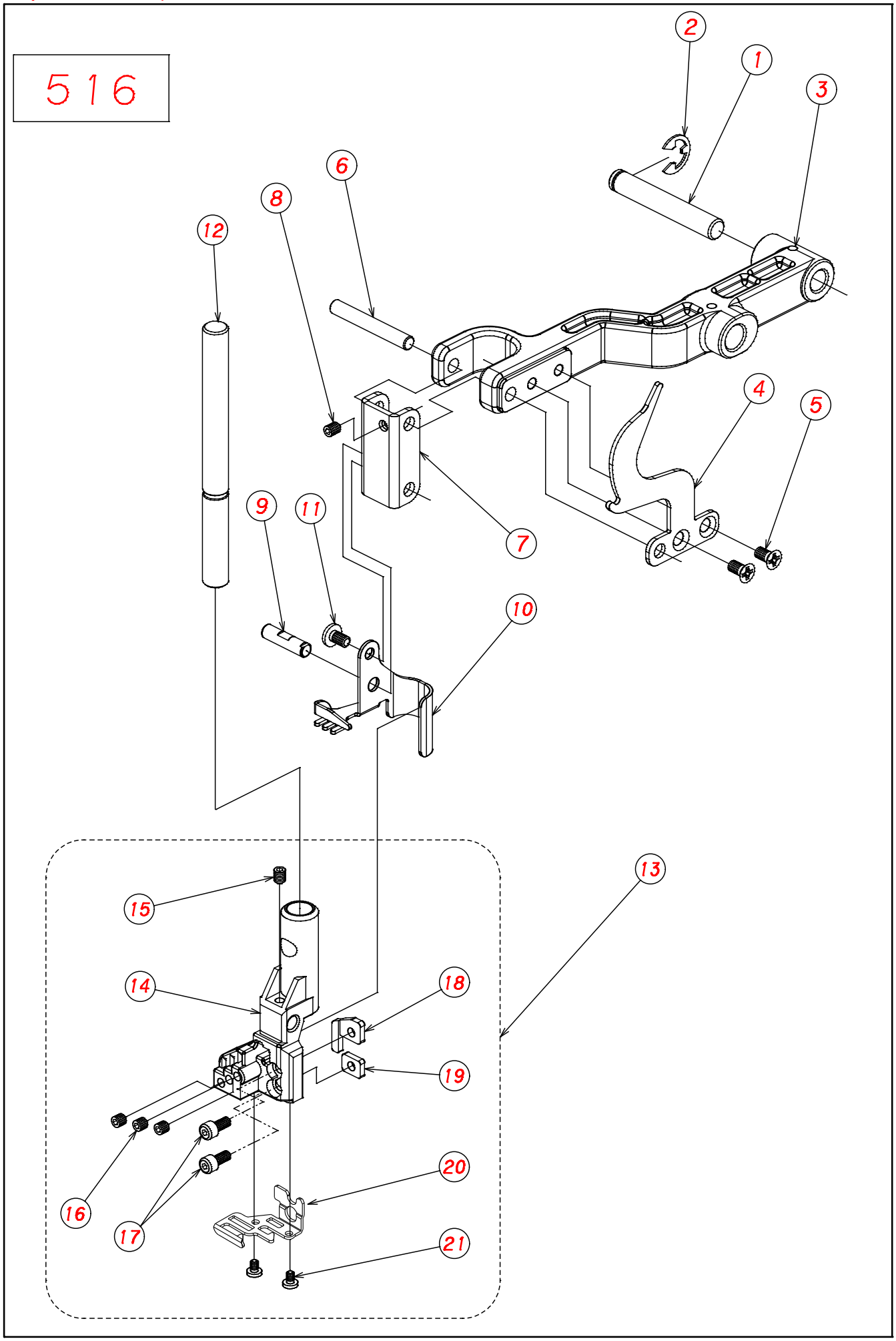


[3-1-1] NEEDLE BAR COMPONENTS

Ref	PARTS NUMBER	DESCRIPTION				
516	B1900A12A	Needle driving arm set	X			
1	B1603-01A-PY	Needle driving arm shaft	1			
2	RE050	E-ring	1			
3	B1615-02B	Needle driving arm	1			
4	B1820-02A-N	Needle thread take-up	1			
5	SM3006K	Screw	2			
6	B1603-02A-PY	Connecting pin	1			
7	B1661-01E-3K	Needle clamp link	1			
8	SM3004W	Screw	1			
9	B1603-05A-PY	Needle clamp link pin	1			
10	B1923-03A-N	Needle clamp thread protector	1			
11	SM3005Z	Screw	1			
12	B1903-02A-PY	Needle bar	1			
13	B1925A02A	Needle clamp holder set	1			
14	B1901-05B-C	Needle clamp holder	1			
15	SM3004F	Screw	1			
16	SM3004V	Screw	3			
17	SM2606C	Screw	2			
18	B1920-05A-PY	Needle fixing screw holder plate (left)	1			
19	B1920-04A-PY	Needle fixing screw holder plate (right)	1			
20	B1921-09A-C	Clamp holder thread guide	1			
21	SC2030N	Screw	2			

<3-1-1> NEEDLE BAR COMPONENTS

516

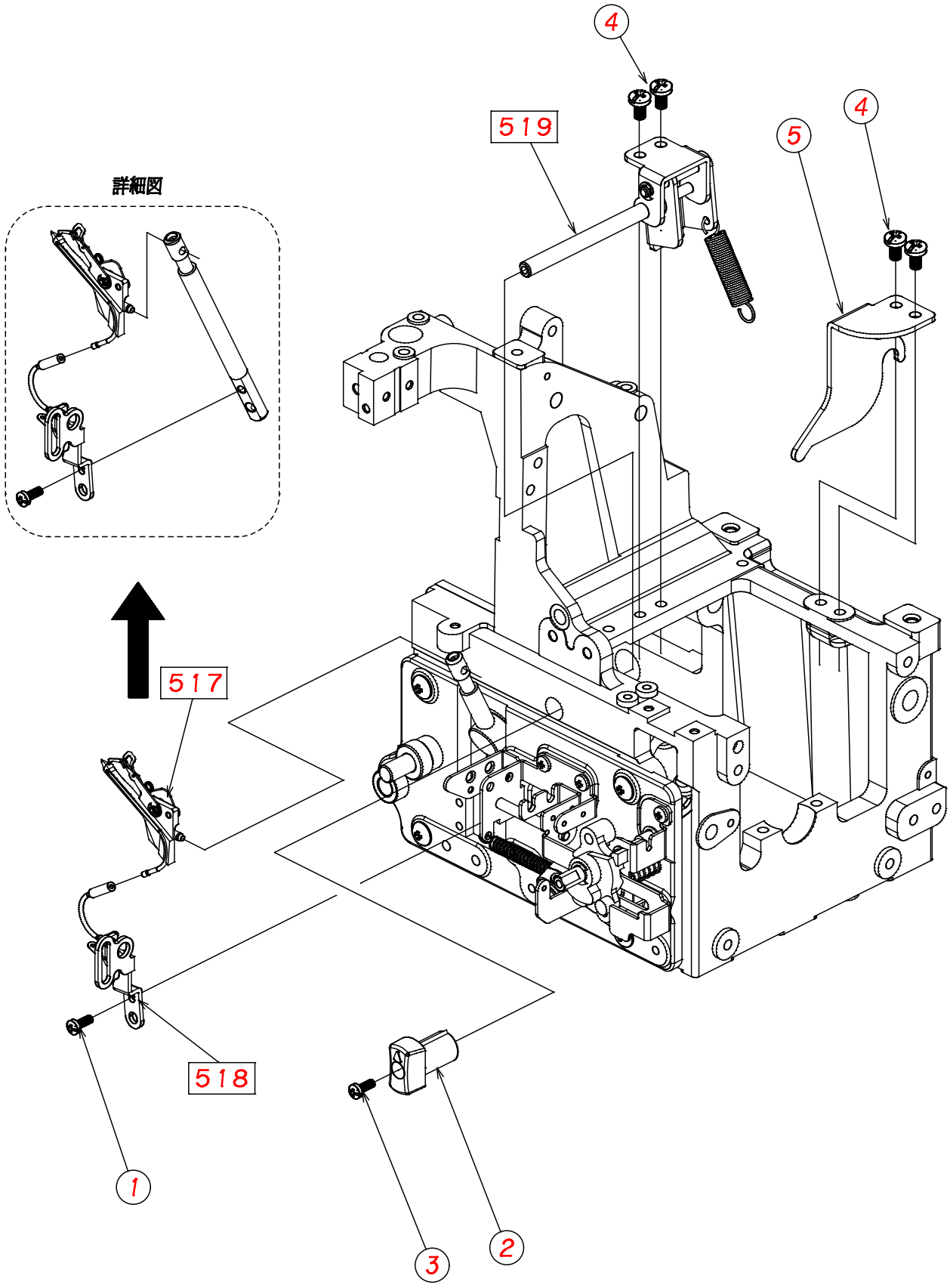


[4-1] UPPER LOOPER COMPONENTS

Ref	PARTS NUMBER	DESCRIPTION	USA	Europe UK	Australia NZ	CANADA
1	SM3008Z	Screw	1	1	1	1
2	B2488-01A-41	Upper looper selector knob	1	1	1	1
3	SM3008Z	Screw	1	1	1	1
4	SM4008Z	Screw	4	3	3	4
5	B2421-03A-P	Upper looper cam holding plate	1	1	1	1

Ref	PARTS NUMBER	DESCRIPTION	
517	B2201A03B	Upper looper set	
518	B6221A02A	Looper thread take-up set	
519	B2474A01A	Cam separating plate set	

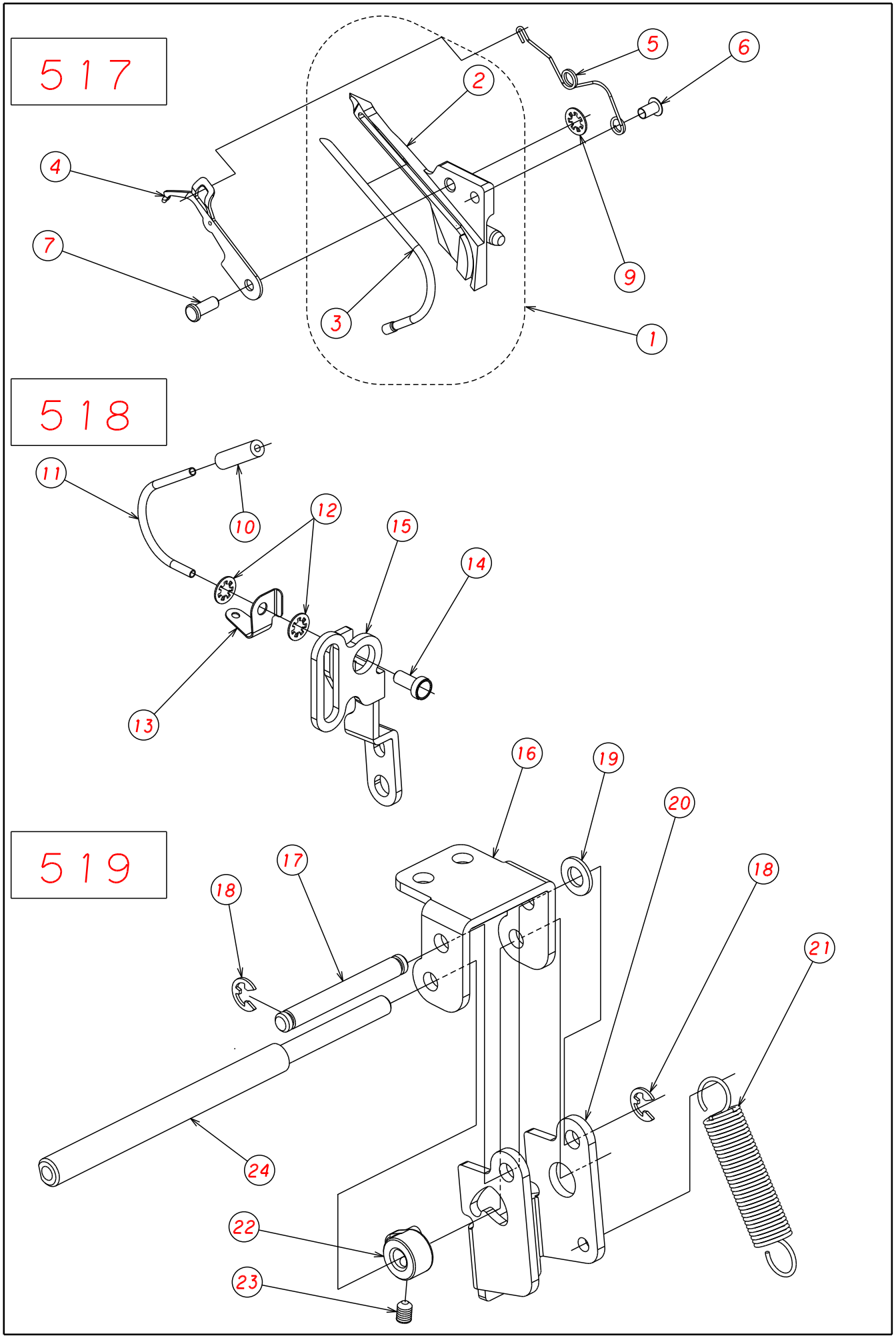
<4-1> UPPER LOOPER COMPONENTS



[4-1-1] UPPER LOOPER COMPONENTS

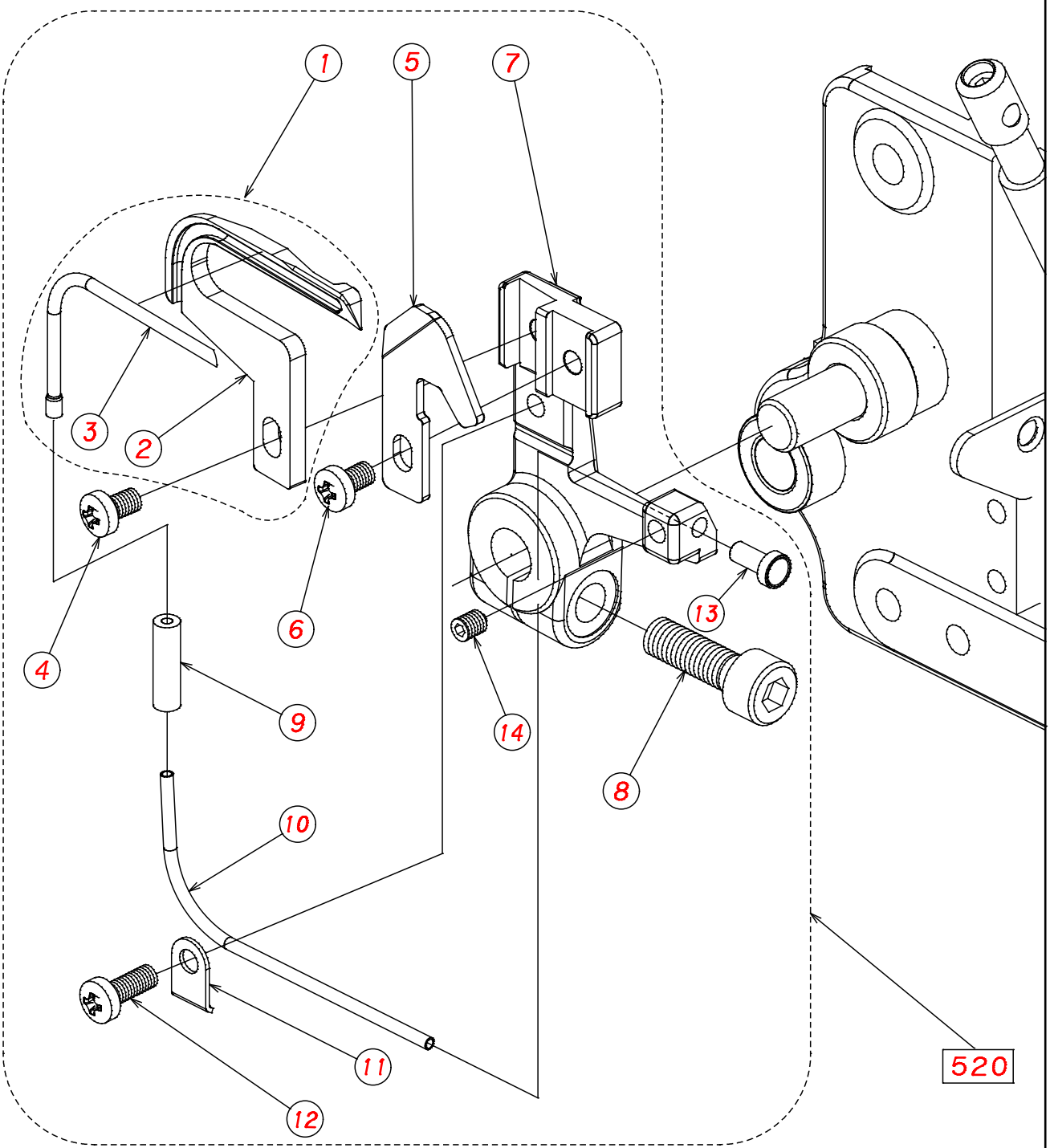
Ref	PARTS NUMBER	DESCRIPTION				
517	B2201A03B	Upper looper set	X			
1	B2201S05A	Upper looper	1			
2	B2201T04B-OY	Upper looper base	1			
3	B2211T03A	Tube	1			
4	B2321-02B-PY	Subsidiary looper	1			
5	B2354-01A	Subsidiary looper spring	1			
6	HH38254	Spacer	1			
7	B2303-01B-P	Subsidiary looper pin	1			
9	RP024E	Push ring	1			
518	B6221A03A	Looper thread take-up set	X			
10	B5836-02A	Holding rubber pipe	1			
11	B2411-03A	Upper looper threading joint pipe	1			
12	RP024E	Push ring	2			
13	B2420-02A-PY	Joint pipe fixing plate	1			
14	B5825-08A	Threading pipe joint	1			
15	B6221-04A-C	Looper thread take-up	1			
519	B2474A01A	Cam separating plate set	X			
16	B2421-01A-P	Separating plate holder	1			
17	B2455-02A	Joint pin	1			
18	RE030	E-ring	2			
19	WP4008M	Washer	1			
20	B2421-02B-P	Cam separating plate	1			
21	B1351-01A	Spring	1			
22	B4340-01A-N	Selector cam	1			
23	SM3004W	Screw	1			
24	B2403-04A-P	Selector shaft	1			

<4-1-1> UPPER LOOPER COMPONENTS



[5-1] LOWER LOOPER COMPONENTS						
Ref	PARTS NUMBER	DESCRIPTION				
520	B2501A02A	Lower looper set	X			
1	B2202S03A	Lower looper	X			
2	B2202-03A-OY	Lower looper base	1			
3	B2211T02B	Tubu	1			
4	SM3008Z	Screw	1			
5	B3821-03A-PY	Overlock back needle guard	1			
6	SM3005Z	Screw	1			
7	B2530-04A	Lower looper arm	1			
8	SM5016C	Screw	1			
9	B5836-02A	Holding rubber pipe	1			
10	B2511-02A	Lower looper arm pipe	1			
11	B2520-01A-P	Joint pipe fixing plate	1			
12	SM3005Z	Screw	1			
13	B5825-08A	Threading pipe joint	1			
14	SM3004W	Screw	1			

<5-1> LOWER LOOPER COMPONENTS

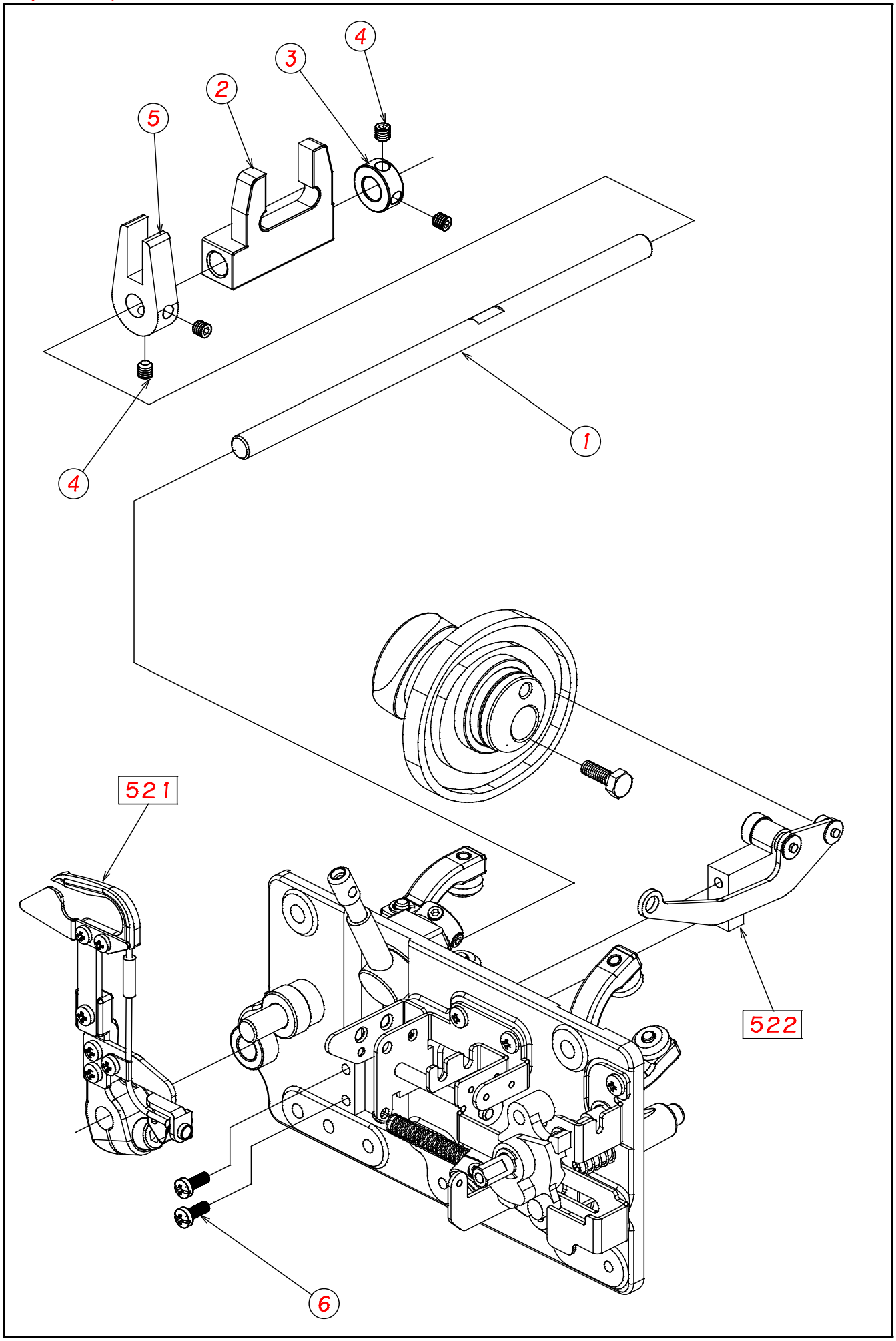


[6-1] CHAIN LOOPER COMPONENTS

Ref	PARTS NUMBER	DESCRIPTION				
1	B2603-01A	Chain looper shaft	1			
2	B2683-04A	Chain looper driving fork	1			
3	B8835-02A-P	Thrust collar	1			
4	SM4004F	Screw	4			
5	B2683-02A	Chain looper connecting fork	1			
6	SM3008Z	Screw	2			

Ref	PARTS NUMBER	DESCRIPTION	
521	B2601A01A	Chain looper set	
522	B1801B01A	Chain looper set thread take-up set	

<6-1> CHAIN LOOPER COMPONENTS

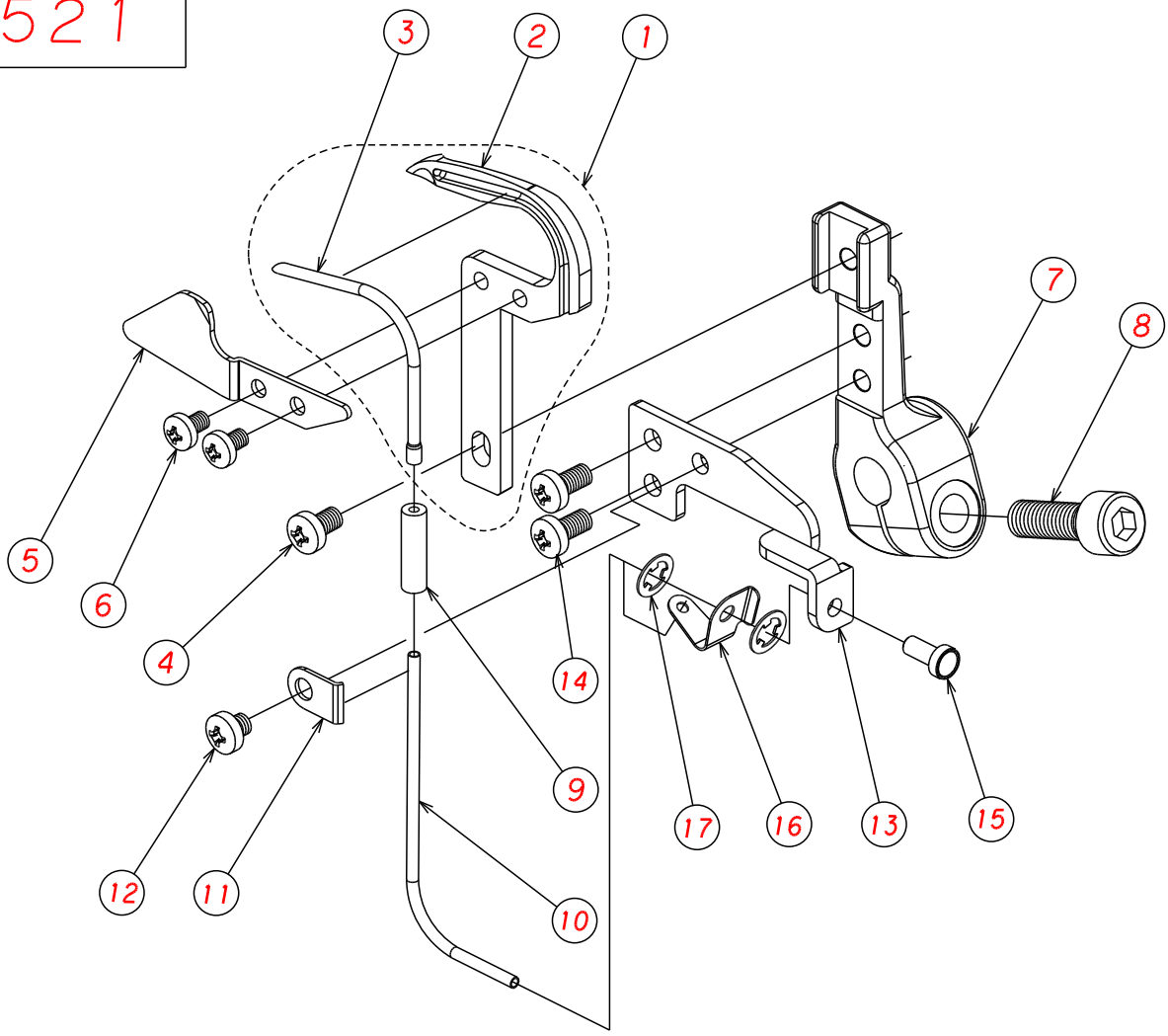


[6-1-1] CHAIN LOOPER COMPONENTS

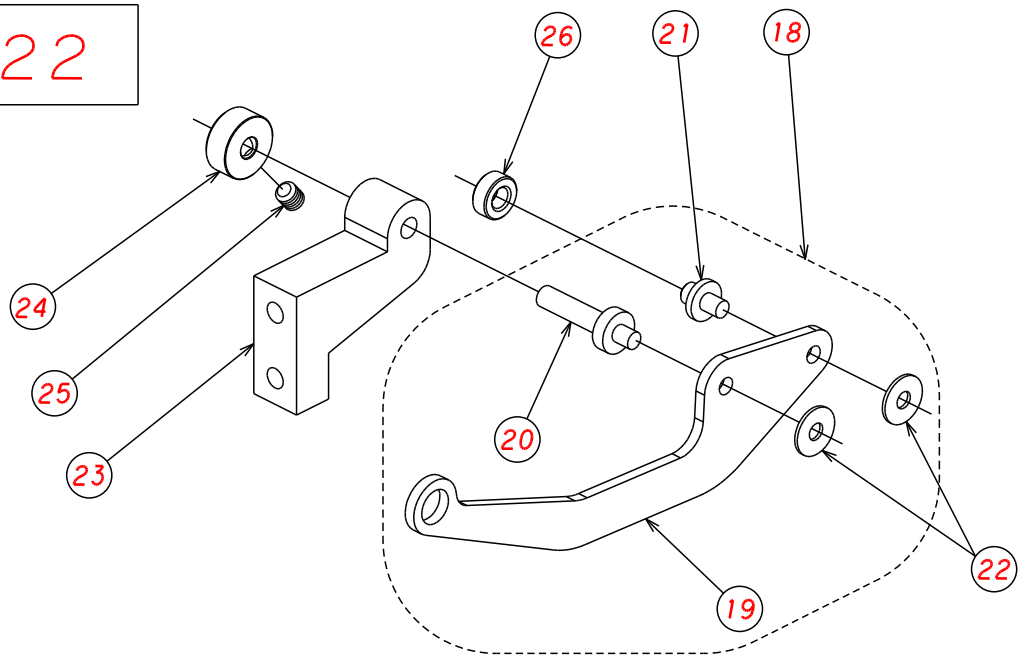
Ref	PARTS NUMBER	DESCRIPTION				
521	B2601A01A	Chain looper set	X			
1	B2203S01A	Chain looper	X			
2	B2203T01A-OY	Chain looper base	1			
3	B2211T04A	Tube	1			
4	SM3006Z	Screw	1			
5	B3821-04A-PY	Chain looper front needle guard	1			
6	SM2504N	Screw	2			
7	B2630-01A	Chain looper arm	1			
8	SM5016C	Screw	1			
9	B5836-02A	Holding rubber pipe	1			
10	B2611-01A	Chain looper arm pipe	1			
11	B2520-01A-P	Joint pipe fixing plate	1			
12	SM3003N	Screw	1			
13	B2320-01A-3K	Joint pipe holding plate	1			
14	SM3006Z	Screw	2			
15	B5825-08A	Threading pipe joint	1			
16	B2420-02A-PY	Joint pipe fixing plate	1			
17	RS024E	Push ring	2			
522	B1801B01A	Chain looper set thread take-up set	X			
18	B1820A01A	Chain looper thread take-up	X			
19	B1820-04A-C	Chain looper thread take-up base	1			
20	B1803-03B-P	Pin	1			
21	B1803-02B-P	Pin	1			
22	WP236505M	Washer	2			
23	B2625-01A	Thread take-up base plate	1			
24	B8835-05A-P	Thrust coller	1			
25	SM3003F	Screw	1			
26	B1887-01A	Roller	1			

<6-1-1> CHAIN LOOPER COMPONENTS

521



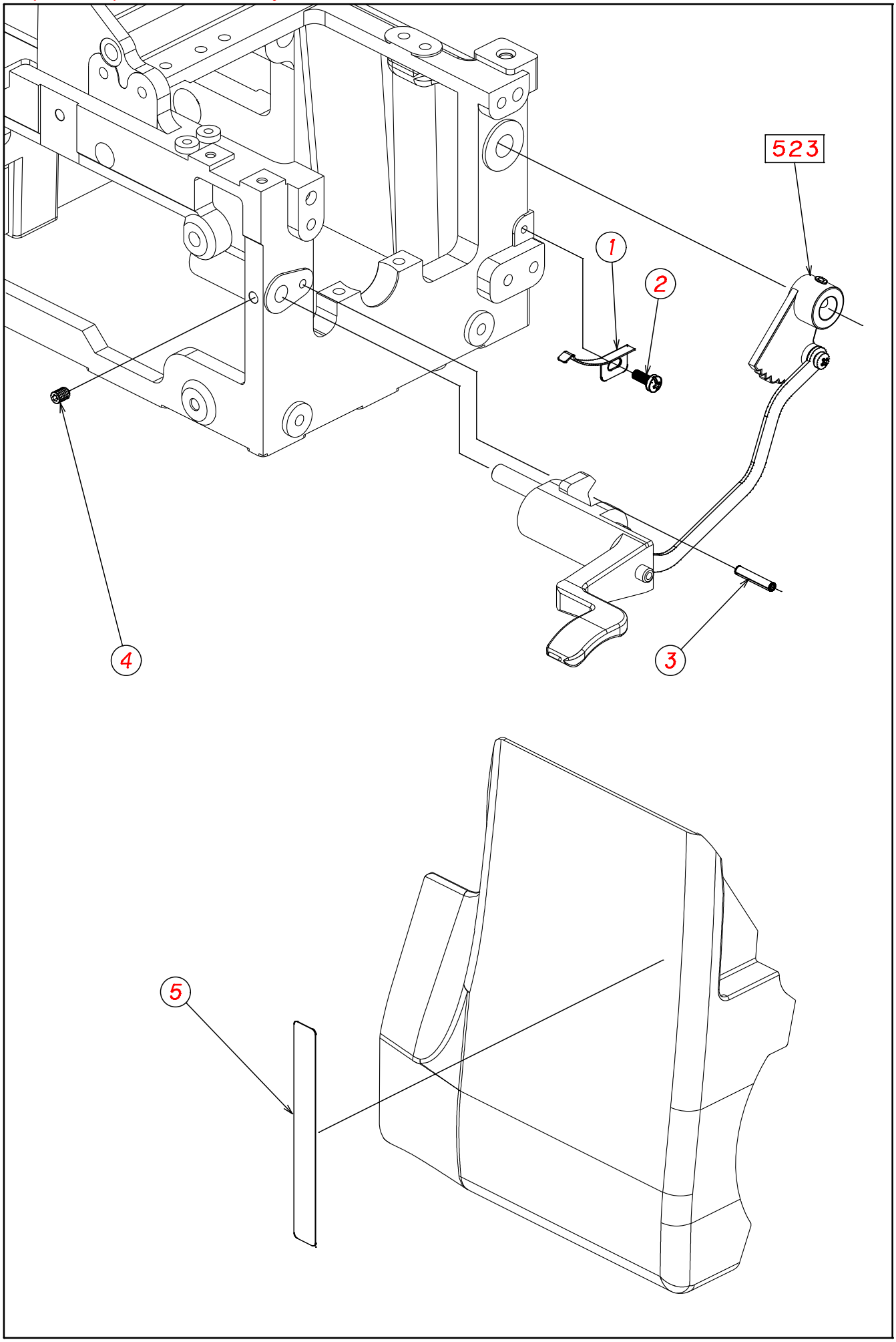
522



[7-1] DIFFERENCIAL LEVER COMPONENTS						
Ref	PARTS NUMBER	DESCRIPTION				
1	B3453-01A-PY	Ratchet stopper spring	1			
2	SM3006N	Screw	1			
3	PS3018W	Pin	1			
4	SM4006F	Screw	1			
5	B3424-05A	Differential feed range seal	1			

Ref	PARTS NUMBER	DESCRIPTION	
523	B1-24A01	Differential feed lever set	

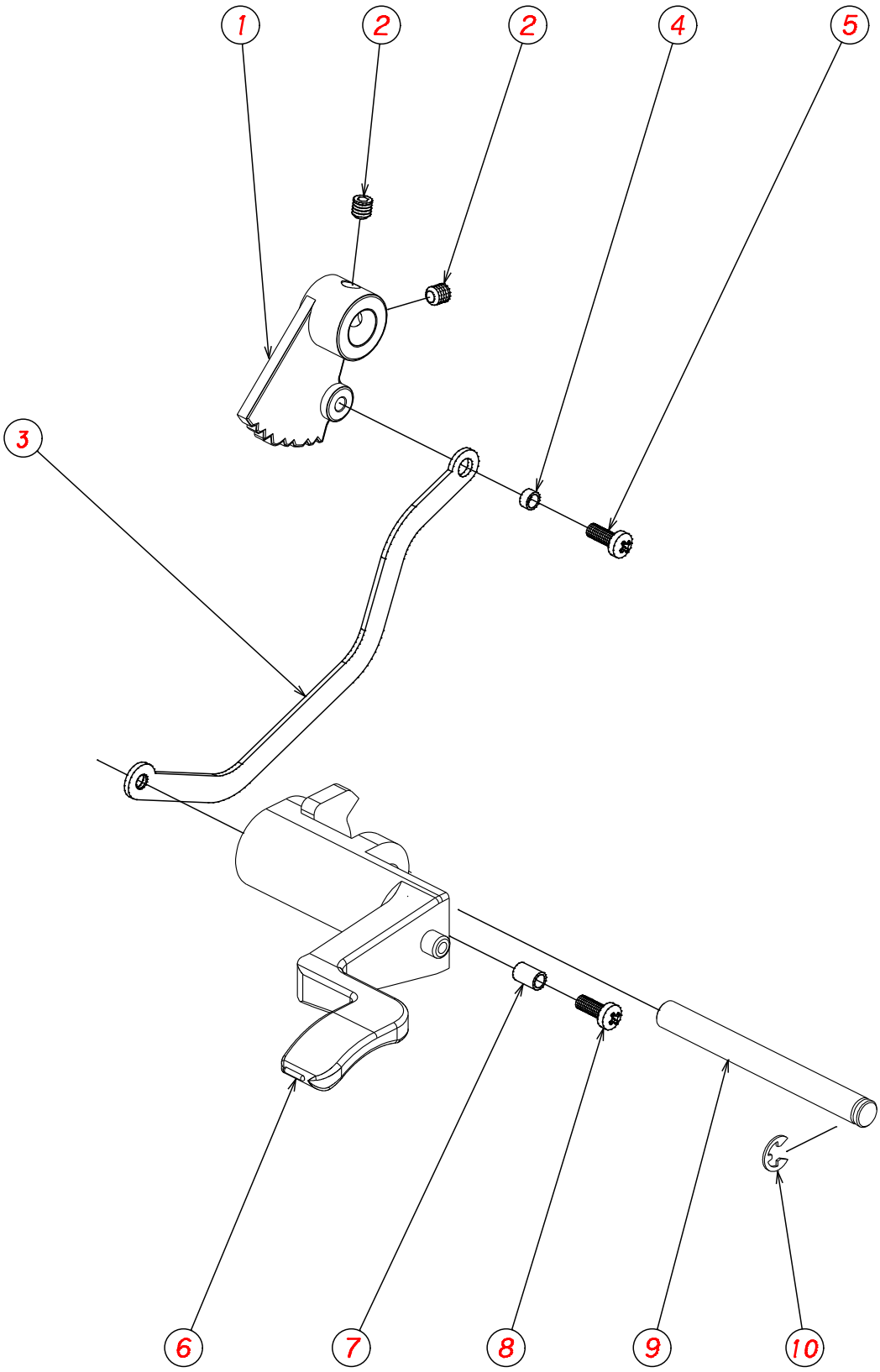
<7-1> DIFF.LEVER COMPONENTS



[7-1-1] DIFFERENCIAL LEVER COMPONENTS						
Ref	PARTS NUMBER	DESCRIPTION				
523	B1-24A01	Differential feed lever set	X			
1	B3415-03A	Differential feed positioning ratchet	1			
2	SM4004W	Screw	2			
3	B3420-03A-A	Differential feed lever link	1			
4	SP3002	Spacer	1			
5	SM3006N	Screw	1			
6	B1-24001	Differential feed adjusting lever	1			
7	SP3004	Spacer	1			
8	SM3006N	Screw	1			
9	B1-24002	Differential feed lever shaft	1			
10	RE040	E-ring	1			

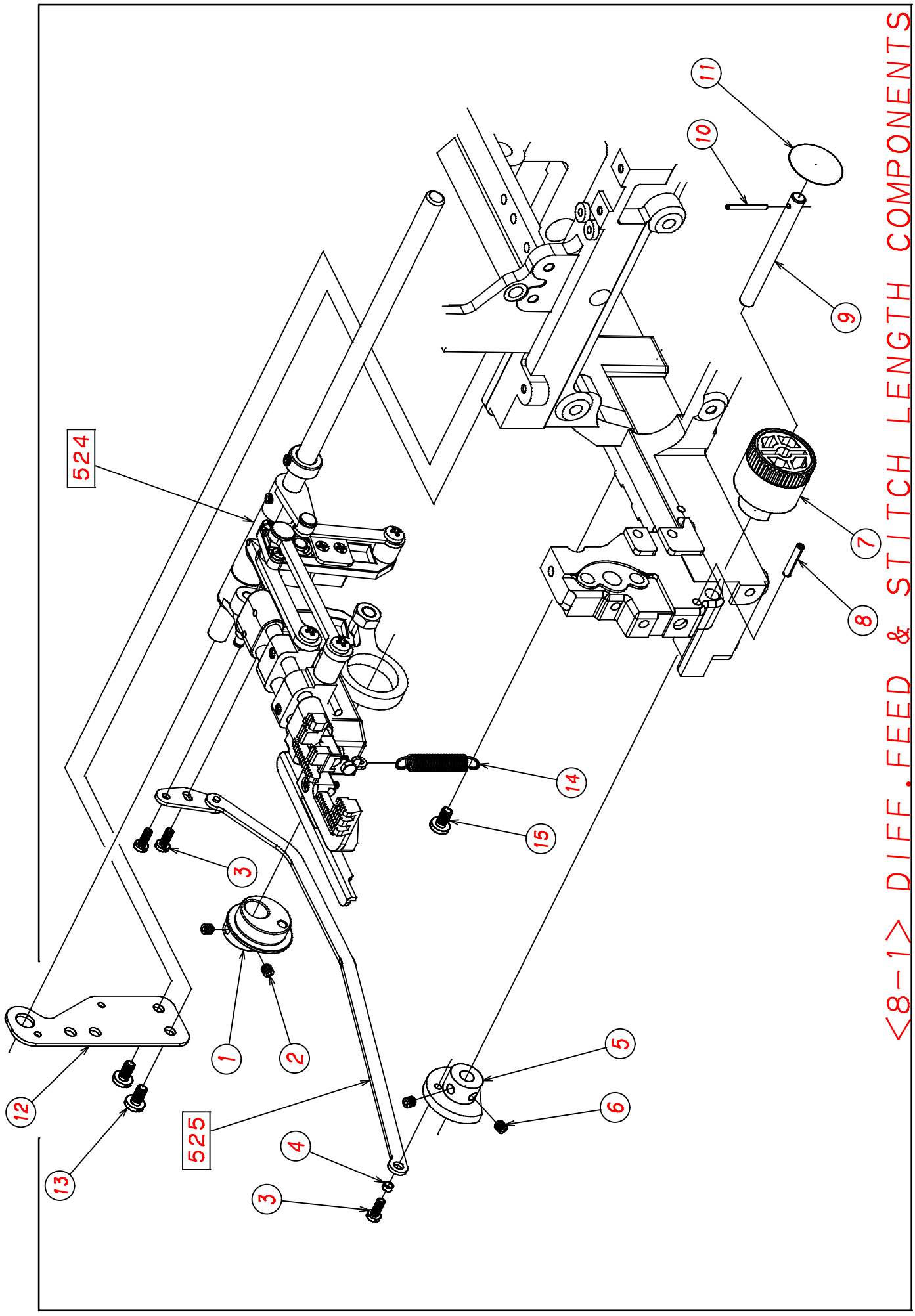
<7-1-1> DIFF.LEVER COMPONENTS

523



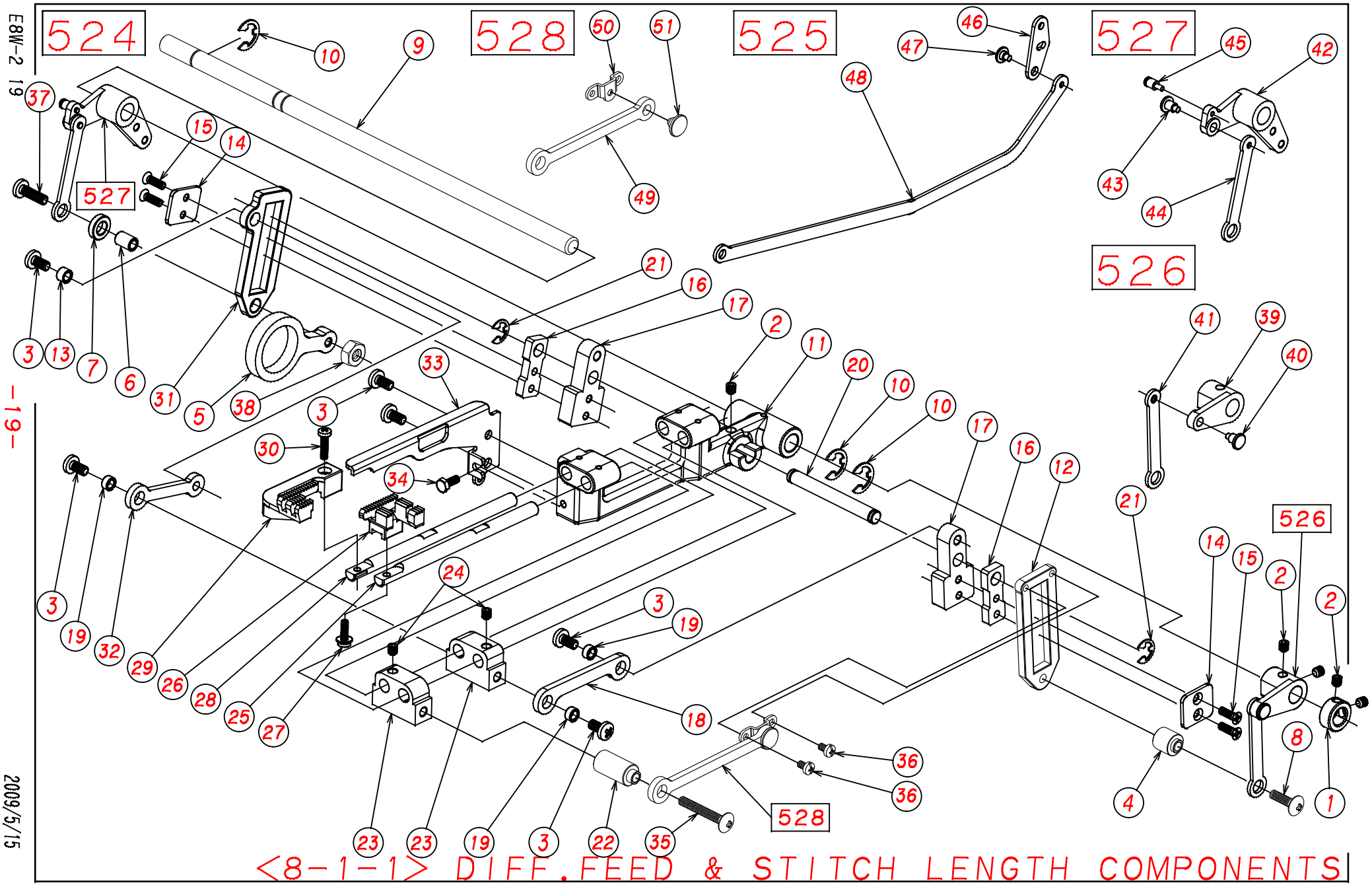
[8-1]	DIFFERENCIAL FEED & STITCH LENGTH COMPONENTS					
Ref	PARTS NUMBER	DESCRIPTION				
1	B2940-01A	Feed dog driving cam	1			
2	SM4004F	Screw	2			
3	SM3008Z	Screw	3			
4	SP3002	Spacer	1			
5	B3125-02A	Stitch length positioning ratchet	1			
6	SM4004F	Screw	2			
7	B3189-04A-41	Stitch length dial	1			
8	PS3512W	Pin	1			
9	B3103-01A-3K	Stitch length dial shaft	1			
10	PS2018W	Pin	1			
11	B3124-01B-41	Stitch length dial seal	1			
12	B2920-03B-A	Feed arm shaft plate	1			
13	SM4008Z	Screw	2			
14	B2951-03A	Spring	1			
15	SM4010X	Screw	1			

Ref	PARTS NUMBER	DESCRIPTION	
524	B1-24A02	Differential feed system unit	
525	B3120S01A	Stitch length adjusting link	



<8-1> DIFF.FEED & STITCH LENGTH COMPONENTS

[8-1-1]		DIFFERENCIAL FEED & STITCH LENGTH COMPONENTS				
Ref	PARTS NUMBER	DESCRIPTION				
524	B1-24A02	Differential feed system unit	X			
1	B8835-04A-P	Thrust coller	1			
2	SM4004F	Screw	5			
3	SM4008Z	Screw	6			
4	B3337-02A-P	Spacer	1			
5	B2912-01A	Feed rod	1			
6	B8837-01A-P	Spacer	1			
7	B8837-06A-P	Spacer	1			
8	SM4018T	Screw	1			
9	B1-24004	Feed arm shaft	1			
10	RE070	E-ring	3			
11	B2930-04A	Feed arm	1			
12	B3325-04A	Feed dog slider	1			
13	B8837-03A-P	Spacer	1			
14	B2920-04A-P	Side cover stopper	2			
15	SM3010K	Screw	4			
16	B2986-01A	Feed dog sliding block	2			
17	B2915-02A	Sub-feed dog driving arm	2			
18	B3361-02A-P	Feed dog connecting link	1			
19	B8837-04A-P	Spacer	3			
20	B2903-01B-OY	Driving arm shaft	1			
21	RE050	E-ring	2			
22	B3337-03A-P	Spacer	1			
23	B2925-02B	Feed dog driving block	2			
24	SM4004W	Screw	2			
25	B2903-11A	Main feed dog shaft	1			
26	B3025-10A-C	Main feed dog	1			
27	SM3010N	Screw	1			
28	B3303-04A	Sub feed dog shaft	1			
29	B3025-11A-C	Sub feed dog	1			
30	SM3012N	Screw	1			
31	B2925-03A	Main feed dog slider	1			
32	B2961-01A-P	Differential feed joint link	1			
33	B2921-03B-PY	Feed arm plate	1			
34	SM3008B	Screw	1			
35	SM4028T	Screw	1			
36	SM3005X	Screw	2			
37	SM4018T	Screw	1			
38	NM40H1	Nut	1			
526	B3415S01A	Feed dog adjusting set	X			
527	B3115S02A	Stitch length adjusting arm set	X			
525	B3120S01A	Stitch length adjusting link	X			
528	B3300K01A	Differential feed joint link set	X			

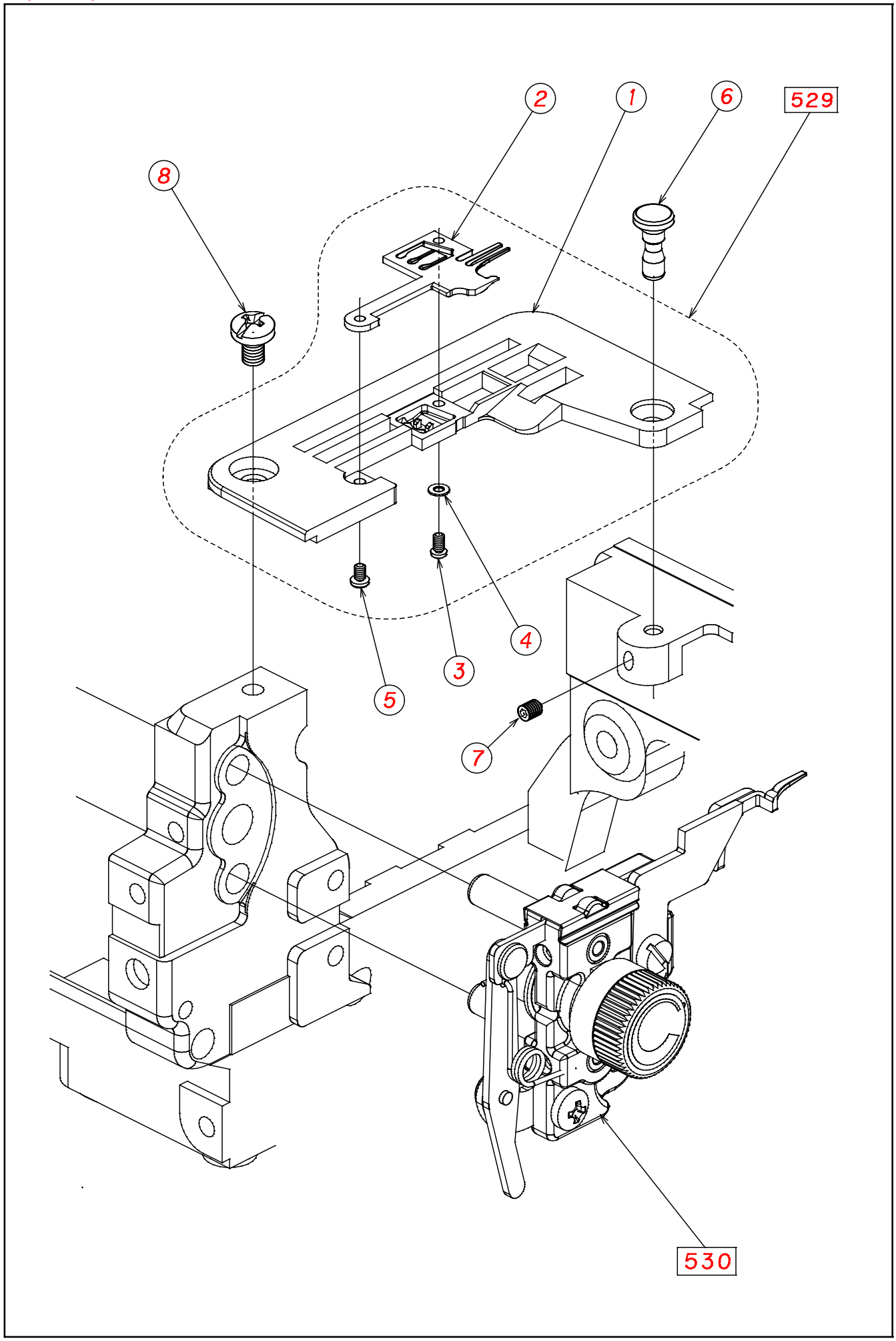


<8-1-1> DIFF.FEED & STITCH LENGTH COMPONENTS

[9-1] NEEDLE PLATE & STITCH WIDTH COMPONENTS						
Ref	PARTS NUMBER	DESCRIPTION				
529	B3720S03A	Needle plate set	X			
1	B3701-03A-C	Needle plate	1			
2	B3721-05B-OY	Needle plate finger	1			
3	SC2035N	Screw	1			
4	WP200403	Washer	1			
5	SC2030N	Screw	1			
6	B3756-01A-3KY	Needle plate clamp pin	1			
7	SM3004W	Screw	1			
8	SM4006Z	Screw	1			

Ref	PARTS NUMBER	DESCRIPTION	
530	B4700B09A-41	Stitch width adjustment unit	

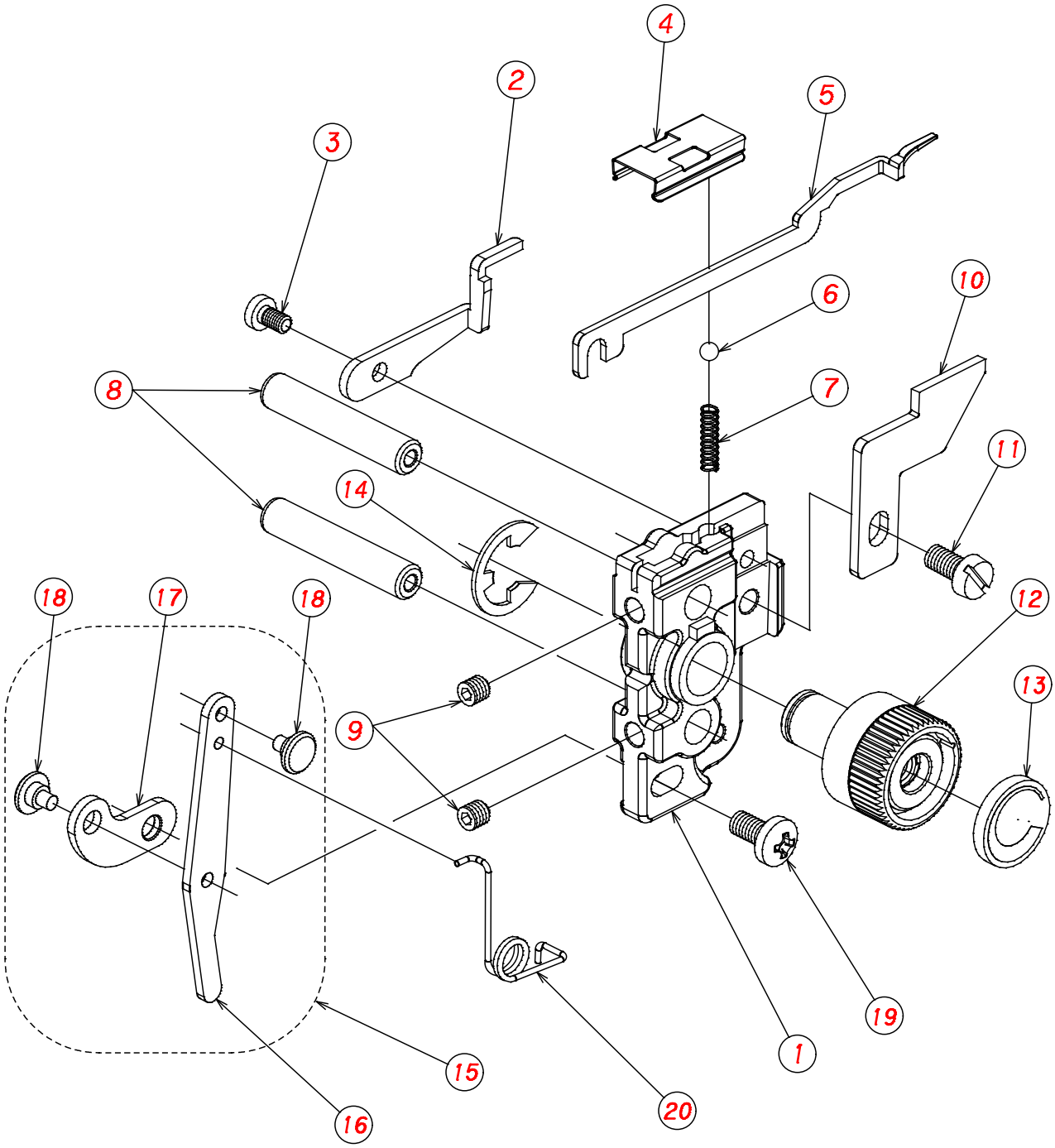
<9-1> NEEDLE PLATE & STITCH WIDTH COMPONENTS



[9-1-1]		NEEDLE PLATE & STITCH WIDTH COMPONENTS				
Ref	PARTS NUMBER	DESCRIPTION				
530	B4700B09A-41	Stitch width adjustment unit	X			
1	B4730-02B	Knife holder	1			
2	B4721-03A-PY	Chaining tongue	1			
3	SM3005Z	Screw	1			
4	B4770-01A-PY	Chaining tongue plate	1			
5	B4721-04A-PY	Adjusting chaining tongue	1			
6	208-5102-05A	Steel ball	1			
7	B4750-02A	Spring	1			
8	B4755-02A-P	Guide pin	2			
9	SM4004F	Screw	2			
10	B4471-02A	Lower knife	1			
11	SM4008H	Screw	1			
12	B4789-01B-41	Stitch width adjusting dial	1			
13	B4789T01A-41	Stitch width dial cap	1			
14	RE080	E-ring	1			
15	B4765K02A	Chaining tongue lever set	1			
19	SM4008Z	Screw	1			
20	B4752-02A	Spring	1			

<9-1-1>NEEDLE PLATE & STITCH WIDTH COMPONENTS

530

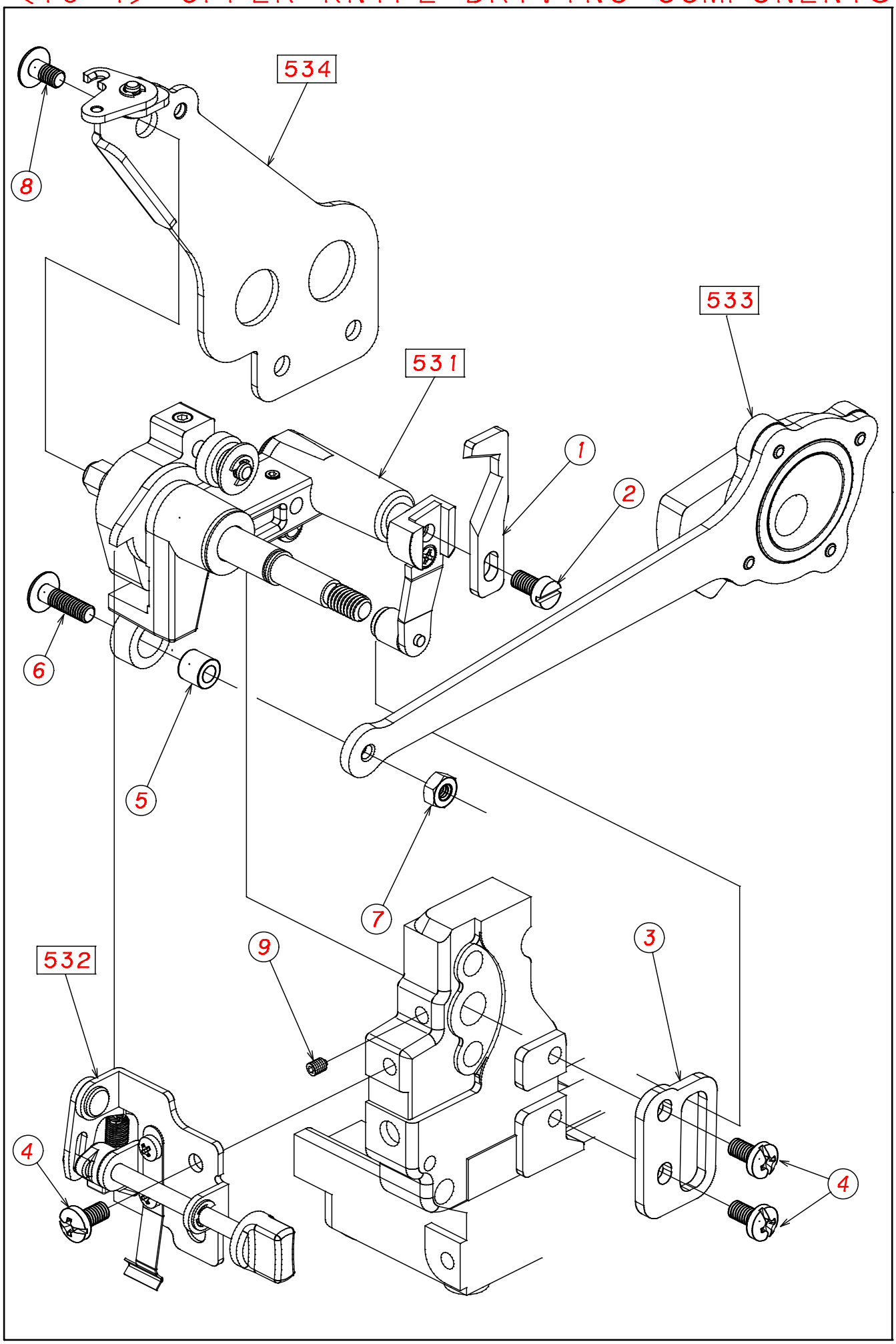


[10-1] UPPER KNIFE COMPONENTS

Ref	PARTS NUMBER	DESCRIPTION				
1	B4401-03A-OY	Upper knife	1			
2	SM4008H	Screw	1			
3	B4220-07A-PN	Knife guide plate	1			
4	SM4008Z	Screw	3			
5	B8837-05A-P	Spacer	1			
6	SM4014T	Screw	1			
7	NM40H1	Nut	1			
8	SM4006T	Screw	1			
9	SM4006W	Screw	1			

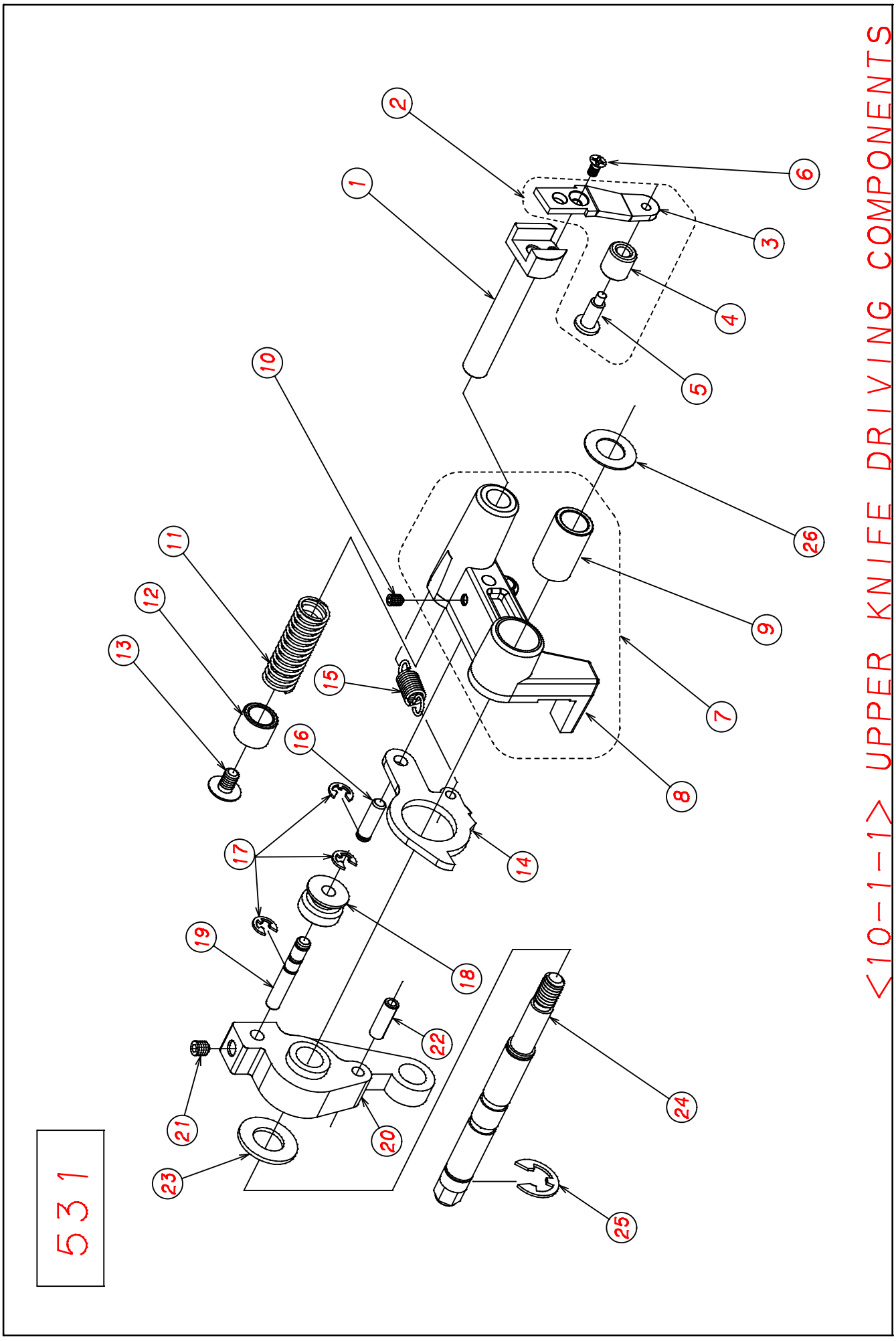
Ref	PARTS NUMBER	DESCRIPTION	
531	B4200B09A	Knife driving unit	
532	B4300B03A-41	Knife position selector knob set	
533	B4200A10A	Knife driving unit	
534	B4220S03A	Feed arm shaft plate set	

<10-1> UPPER KNIFE DRIVING COMPONENTS



[10-1-1] UPPER KNIFE COMPONENTS

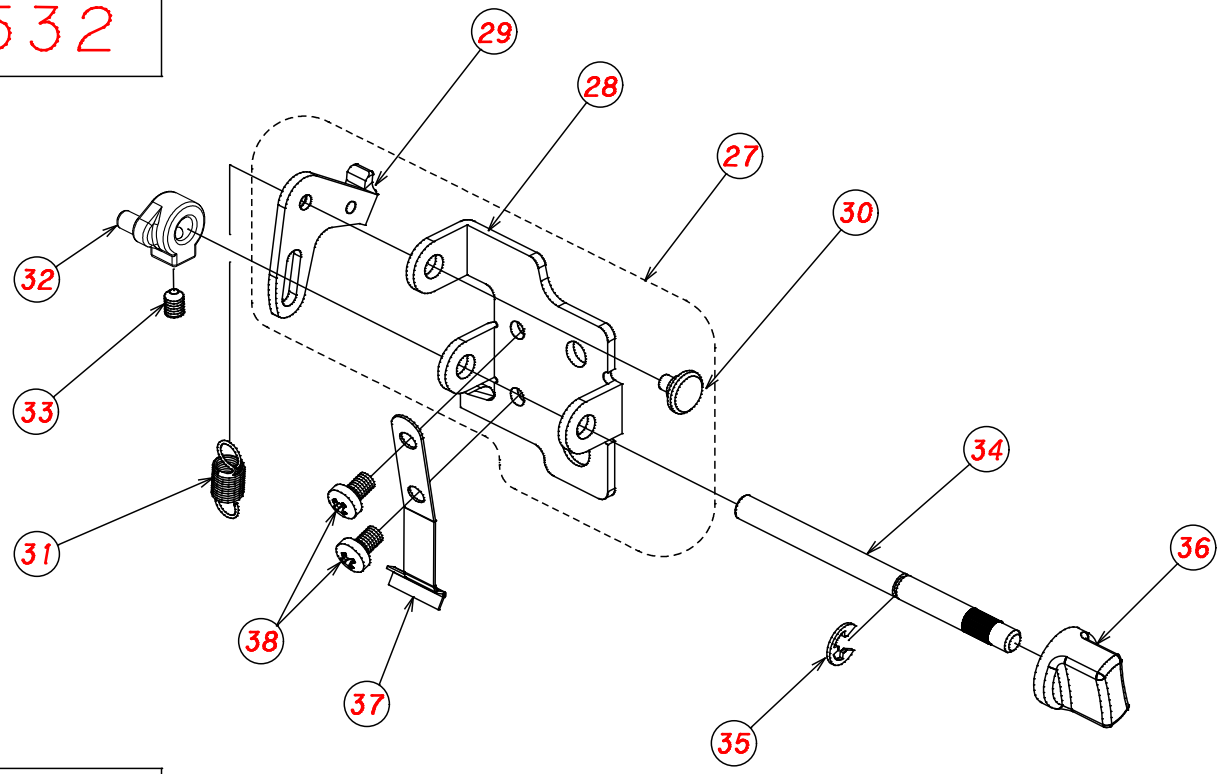
Ref	PARTS NUMBER	DESCRIPTION				
531	B4200B09A	Knife driving unit	X			
1	B4230-01B-PY	Upper knife holder	1			
2	B4220S01B	Knife guide arm set	X			
3	B4220T01A-P	Knife guide arm	1			
4	B4287T01B-PY	Roller	1			
5	B8858T03A-P	Pin	1			
6	SM2605K	Screw	1			
7	B4215S02A	Knife driving connecting arm set	X			
8	B4215-04C	Knife driving connecting arm	1			
9	B4205-02A	Bush	1			
10	SM3004W	Screw	1			
11	B4250-01A	Spring	1			
12	B4237-01A	Upper knife holder bush	1			
13	SM4006T	Screw	1			
14	B4220-02B-PY	Knife driving plate	1			
15	B4351-01A	Spring	1			
16	B4255-01A-PY	Pin	1			
17	RE030	E-ring	3			
18	B2903-03A-PY	Feed arm plate roller	1			
19	B2987-02A-PY	Feed arm plate roller shaft	1			
20	B4215-01A	Knife driving arm	1			
21	SM4004F	Screw	1			
22	PS3512W	Pin	1			
23	WP801612	Washer	1			
24	B4203-05A-OY	Knife driving shaft	1			
25	RE070	E-ring	1			
26	WF8155	Spacer	1			


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<10-1-1> UPPER KNIFE DRIVING COMPONENTS
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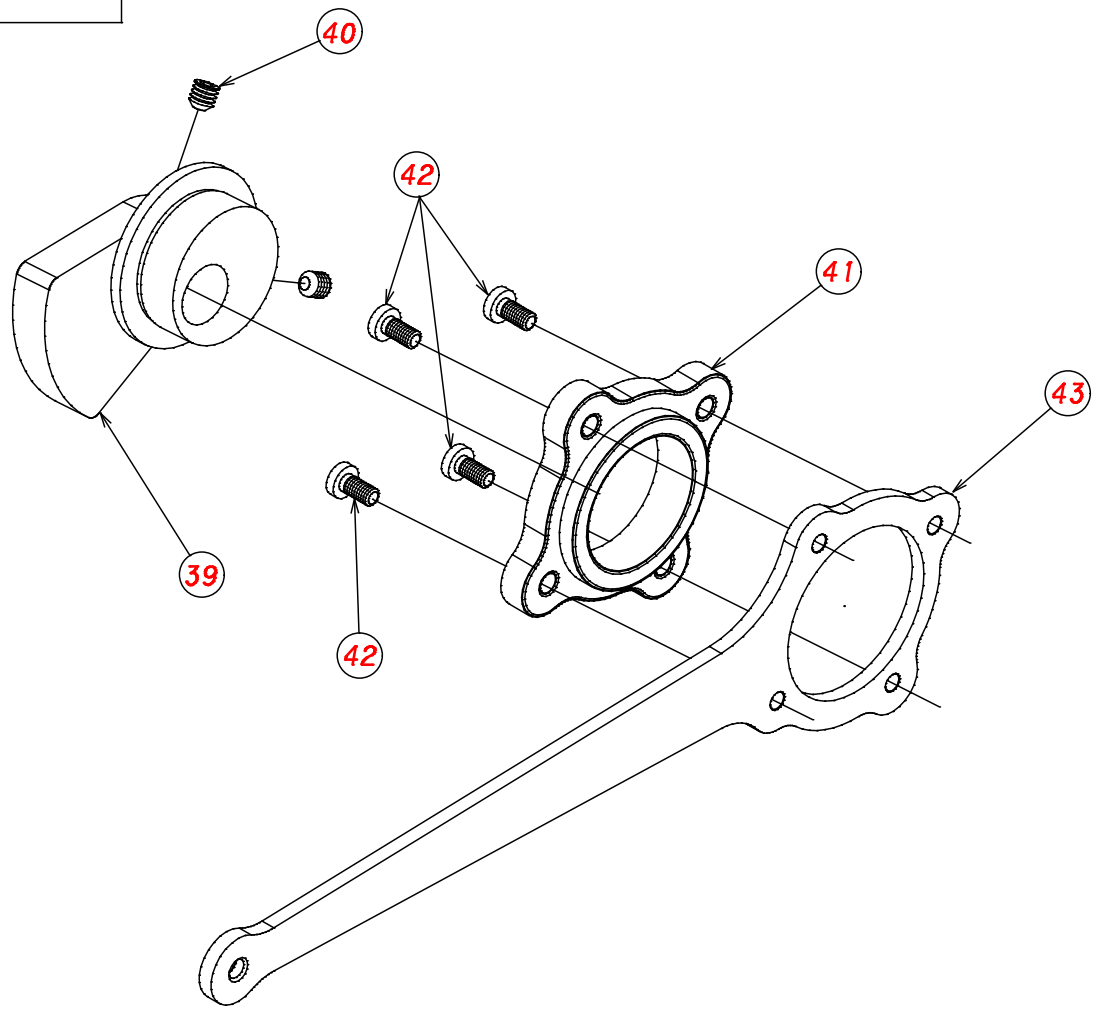
[10-1-2]	UPPER KNIFE COMPONENTS					
Ref	PARTS NUMBER	DESCRIPTION				
532	B4300B03A-41	Knife position selector knob set	X			
27	B4365S02A	Knife position selector base set	X			
28	B4321T01A-P	Selector base	1			
29	B4365T02A-P	Release lever	1			
30	B8858T01A-P	Pin	1			
31	B4351-02A	Spring	1			
32	B4340-01A-N	Selector cam	1			
33	SM3004W	Screw	1			
34	B4303-01A-P	Selector knob shaft	1			
35	RE030	E-ring	1			
36	B4388-01A-41	Knife position selector knob	1			
37	B3153-01A-PY	Spring	1			
38	SM3005Z	Screw	2			
533	B4200A10A	Knife driving unit	X			
39	B4240-01A	Knife driving cam	1			
40	SM4004F	Screw	2			
41	B1626-03A	Driving rod holder	1			
42	SM3006Z	Screw	4			
43	B4220-10A-P	Knife driving rod	1			

<10-1-2> UPPER KNIFE DRIVING COMPONENTS

532



533

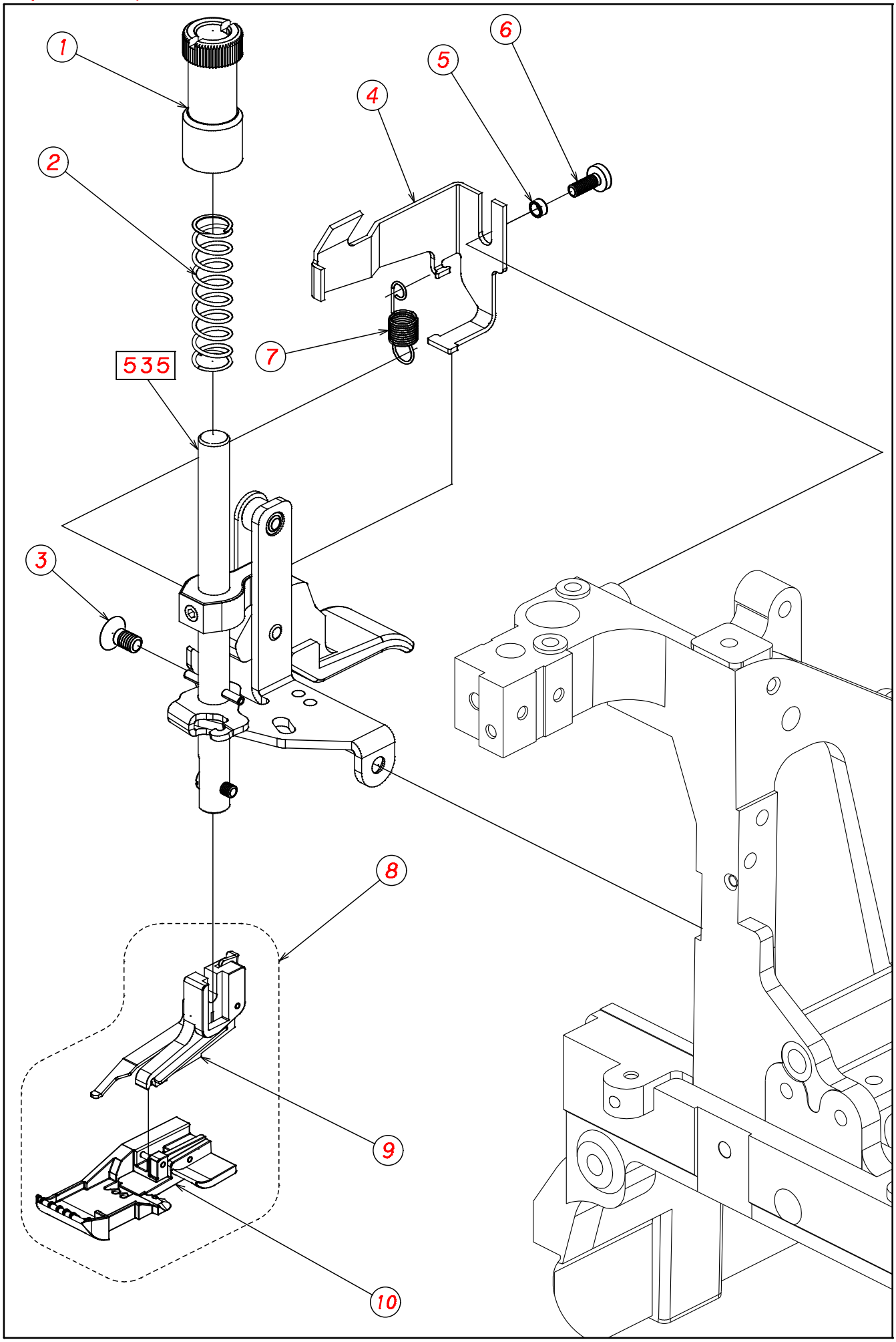


[11-1] PRESSER FOOT COMPONENTS

Ref	PARTS NUMBER	DESCRIPTION				
1	B5101-01A-41	Pressure adjusting screw	1			
2	B5150-01A	Spring	1			
3	SM4008K	Screw	1			
4	B6072-02A-3KY	Chain needle tension disk release plate	1			
5	SP3016	Spacer	1			
6	SI-30016	Screw	1			
7	B6051-01A	Spring	1			
8	B5001B04B	Presser foot holder set	X			
9	B5001S05B	Presser foot holder	1			
10	B5001S06B	Presser foot	1			

Ref	PARTS NUMBER	DESCRIPTION	
535	B1-36A01	Presser bar unit	

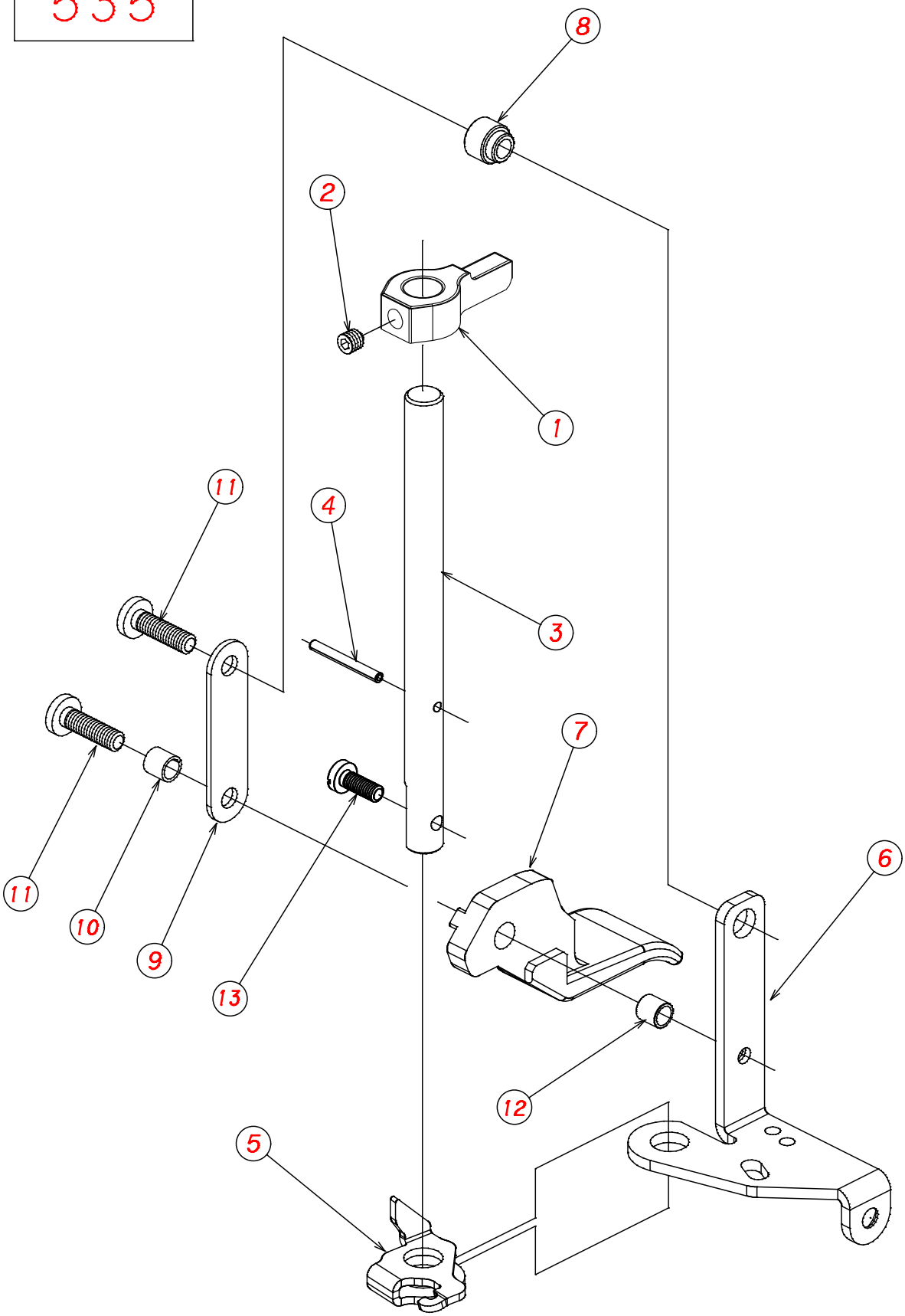
<11-1> PRESSER FOOT COMPONENTS



[11-1-1]		PRESSER FOOT COMPONENTS				
Ref	PARTS NUMBER	DESCRIPTION				
535	B1-36A01	Presser bar unit	X			
1	B5125-01F	Presser bar clamp	1			
2	SM4004W	Screw	1			
3	B5103-01B	Presser bar	1			
4	PS2018W	Pin	1			
5	B6743-03A-PY	Thickness sencer cam	1			
6	B5121-03A-P	Presser bar fixing plate	1			
7	B2-36001	Presser bar lifter	1			
8	B8837-12A-P	Spacer	1			
9	B5120-02A-3K	Presser bar clamp guide	1			
10	SP4005	Spacer	1			
11	SM4014N	Screw	2			
12	B8837-10A-P	Spacer	1			
13	SM3008Z	Screw	1			

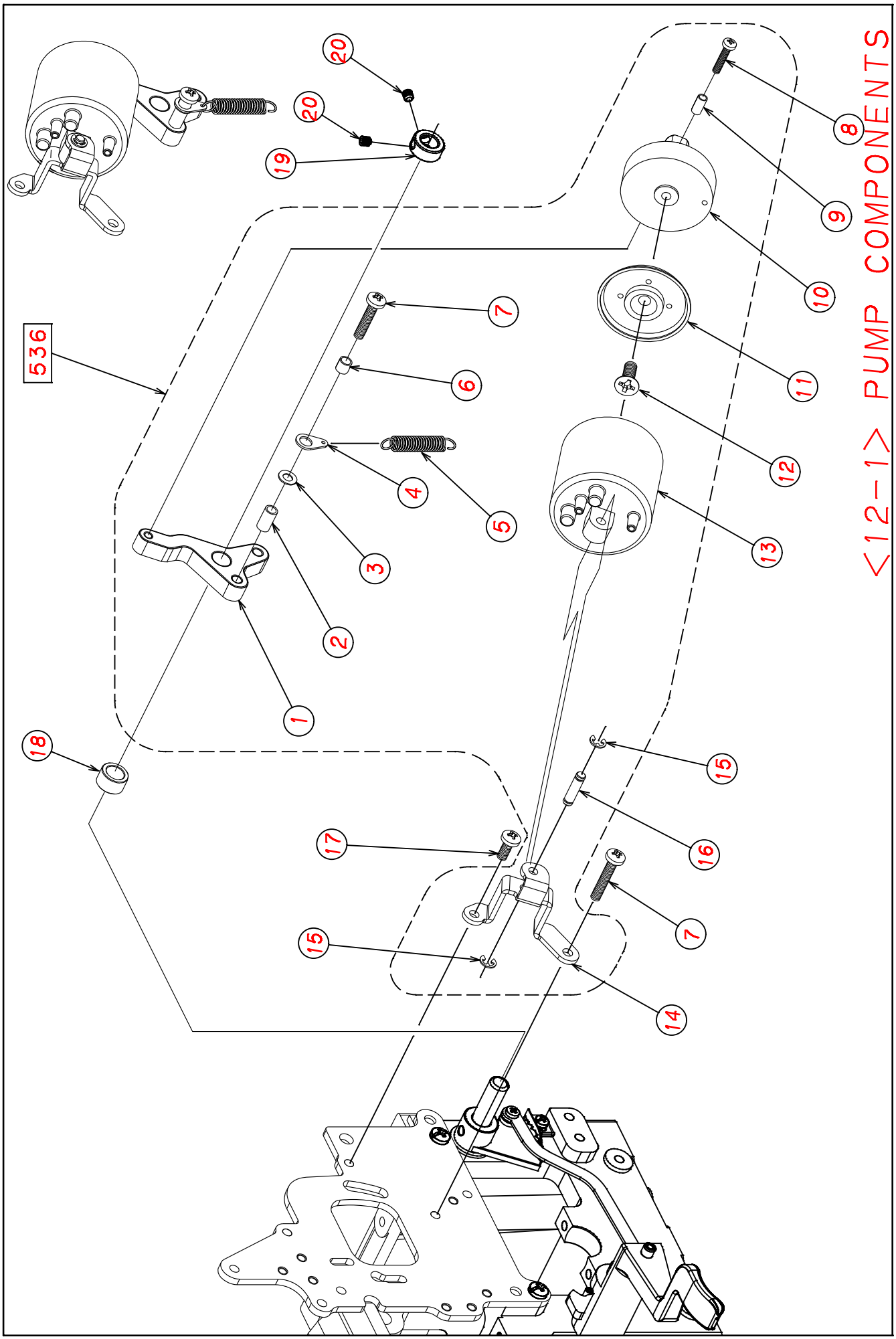
<11-1-1> PRESSER FOOT COMPONENTS

535



[12-1] PUMP COMPONENTS

Ref	PARTS NUMBER	DESCRIPTION				
536	B1-42A01	Pump set	X			
1	B1-42004	Piston driving rod	1			
2	SP4010	Spacer	1			
3	WP-04301	Washer	1			
4	B1-42021	Spring holder	1			
5	B2951-03A	Spring	1			
6	SP4005	Spacer	1			
7	SM4020N	Screw	2			
8	SM3016N	Screw	1			
9	B1-42038	Spacer	1			
10	B5825-02B	Pump cylinder piston	1			
11	B1-42047	Piston cap	1			
12	ST5012K	Screw	1			
13	B1-42002	Pump cylinder	1			
14	B1-42008	Pump holder	1			
15	RE030	E-ring	2			
16	B1-42012	Pump cylinder pin	1			
17	SM4008Z	Screw	1			
18	B1-24003	Spacer	1			
19	B8835-04A-P	Thrust coller	1			
20	SM4004F	Screw	2			



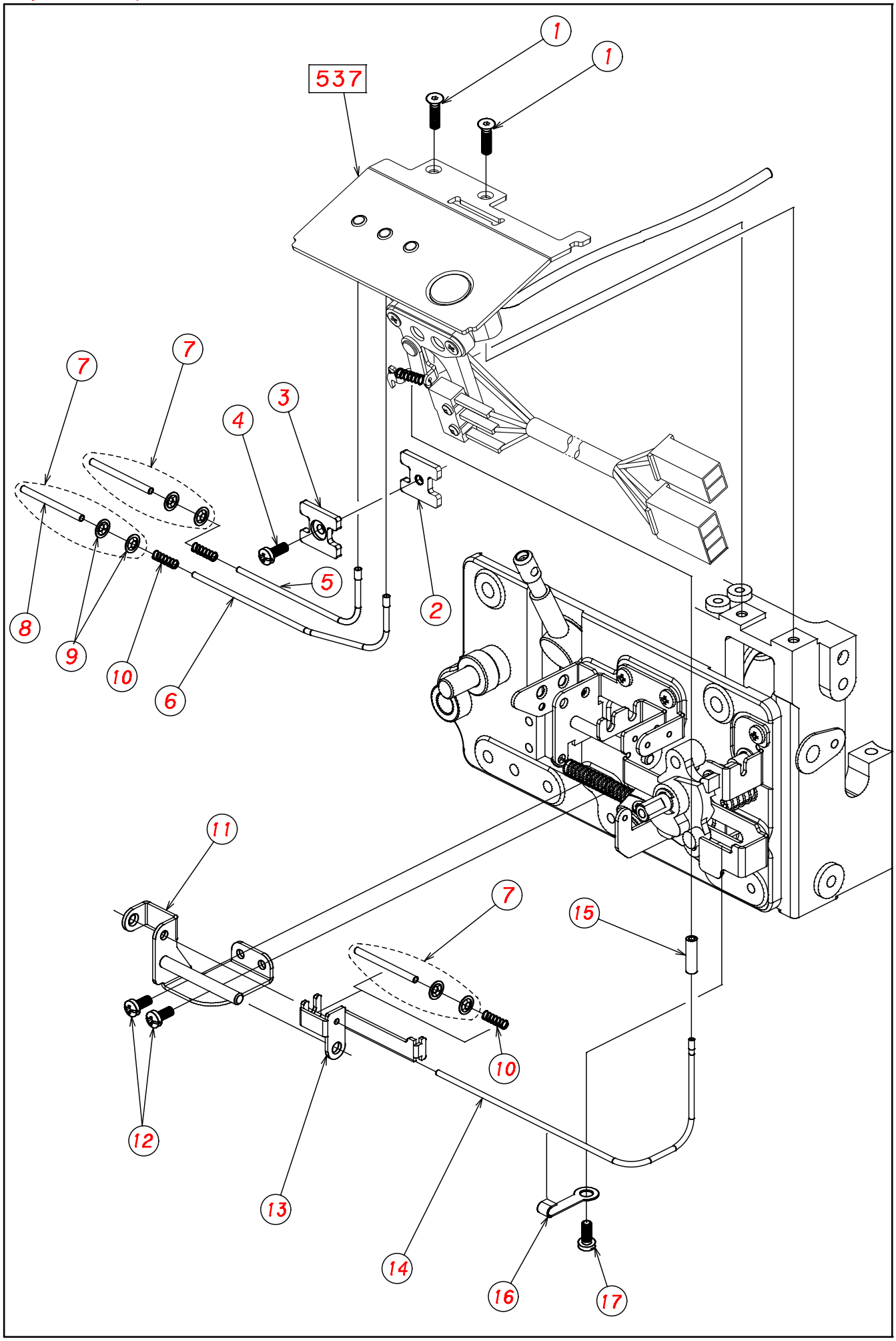
<12-1> PUMP COMPONENTS

[13-1] LOOPER THREADER COMPONENTS

Ref	PARTS NUMBER	DESCRIPTION				
1	SP3008C	Spacer	2			
2	B5820-08A-3K	Pipe holder (1)	1			
3	B5820-07A-3K	Pipe holder (2)	1			
4	SM3012N	Screw	1			
5	B5811-08B	Upper looper threading pipe	1			
6	B5811-11A	Lower looper threading pipe	1			
7	B5811S01A	Joint pipe set	X			
8	B5811-09A	Joint pipe	3			
9	RP024E	Push ring	6			
10	B5850-05A	Spring	3			
11	B5821S03A-C	Chain looper threading pipe holder set	1			
12	SM3008Z	Screw	2			
13	B5821-09A-C	Chain looper setting plate	1			
14	B5811-10A	Chain looper threading pipe	1			
15	B5836-02A	Holding rubber pipe	1			
16	B5820-09A	Threading pipe holder	1			
17	SM3005Z	Screw	1			

Ref	PARTS NUMBER	DESCRIPTION	
	B1-42A02	Thread inlet set（110-120V）	
	B1-42A03	Thread inlet set（220-240V）	

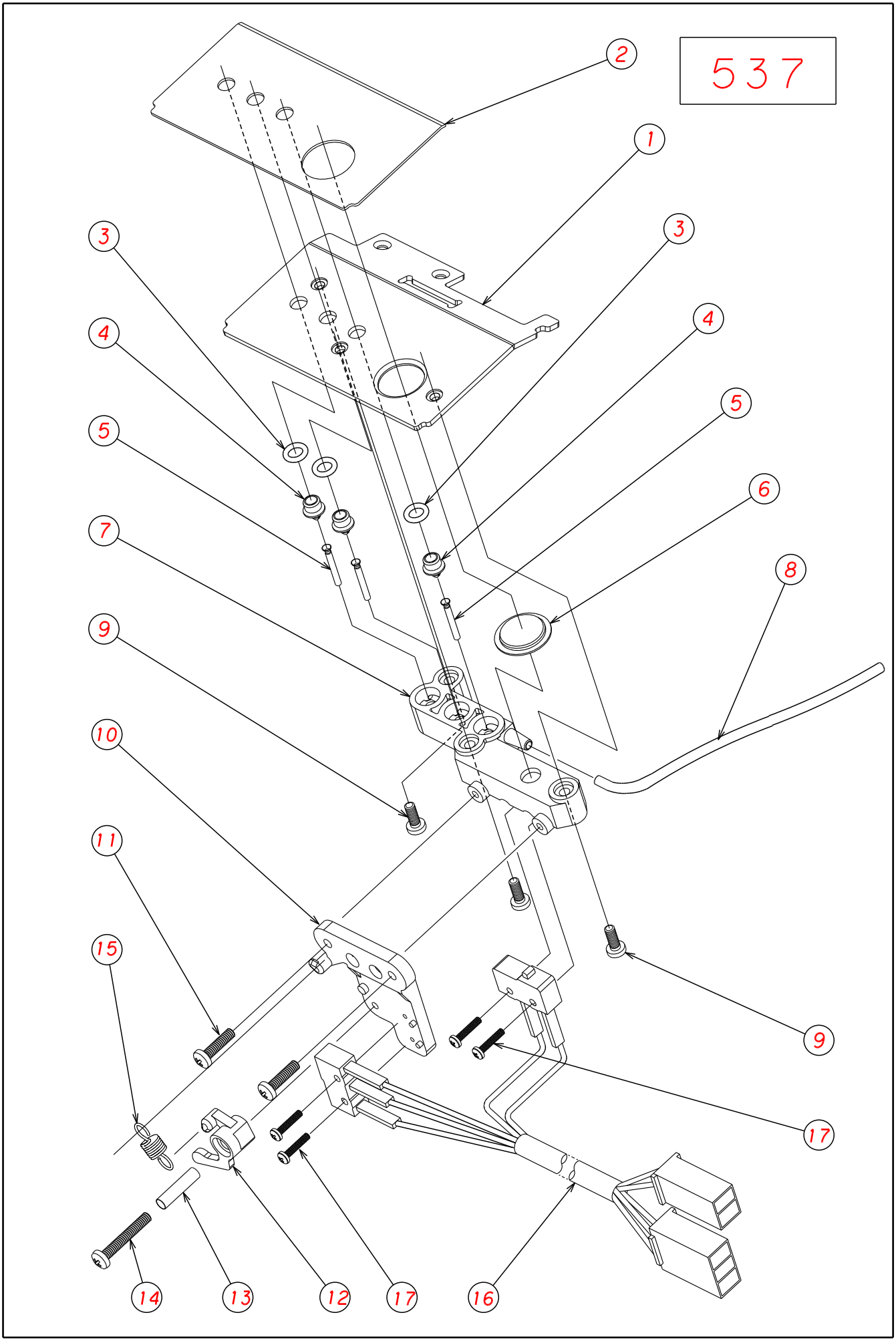
<13-1> LOOPER THREADER COMPONENTS



[13-1-1] LOOPER THREADER COMPONENTS

Ref	PARTS NUMBER	DESCRIPTION	USA	Europe UK	Australia NZ	CANADA
537	B1-42A02	Thread inlet set (110-120V)	X			X
	B1-42A03	Thread inlet set (220-240V)		X	X	
1	B1-42011	Thread inlet plate	1	1	1	1
2	B1-42028	No oil seal	1	1	1	1
3	B8892-02A	O-ring	3	3	3	3
4	B5825-05B	Thread inlet	3	3	3	3
5	B5811T03A	Thread inlet pipe	3	3	3	3
6	B1-42018	Push to thread button	1	1	1	1
7	B1-42024	Thread inlet holder	1	1	1	1
8	B1-42042	Pump cylinder tube	1	1	1	1
9	SM3012N	Screw	3	3	3	3
10	B1-42045	Threading safety switch base	1	1	1	1
11	ST3008N	Screw	2	2	2	2
12	B1-42046	Threading safety switch lever	1	1	1	1
13	SP3008	Spacer	1	1	1	1
14	ST3012N	Screw	1	1	1	1
15	B1-42043	Spring	1	1	1	1
16	B1-65008	Push to thread switch (110-120V)	1	0	0	1
	B1-65009	Push to thread switch (220-240V)	0	1	1	0
17	ST2010U	Screw	4	4	4	4

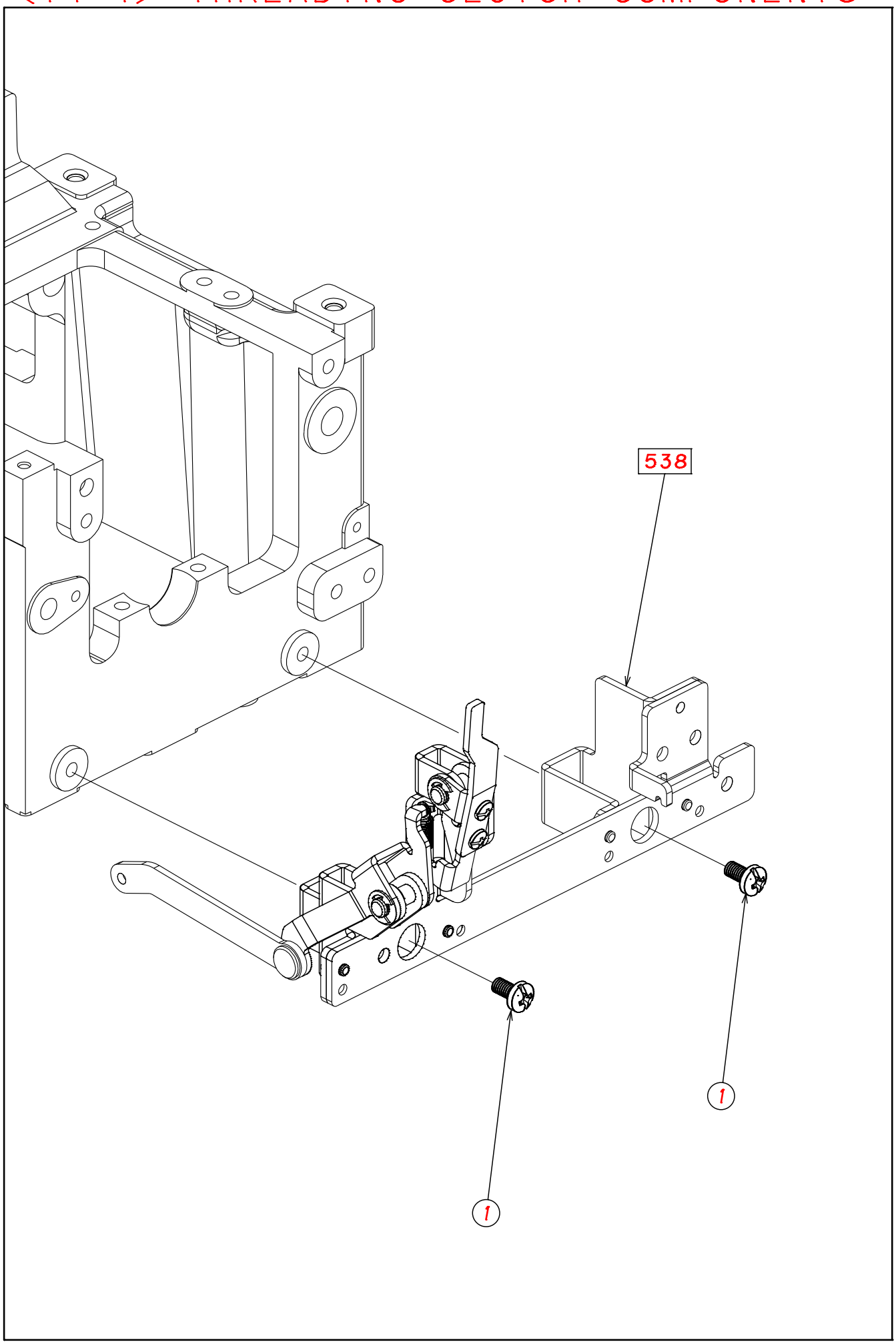
<13-1-1> LOOPER THREADER COMPONENTS



[14-1] THREADING CLUTCH COMPONENTS						
Ref	PARTS NUMBER	DESCRIPTION				
1	SM4008Z	Screw	2			

Ref	PARTS NUMBER	DESCRIPTION	
538	B1-44A03	Belt cover fixing plate set	

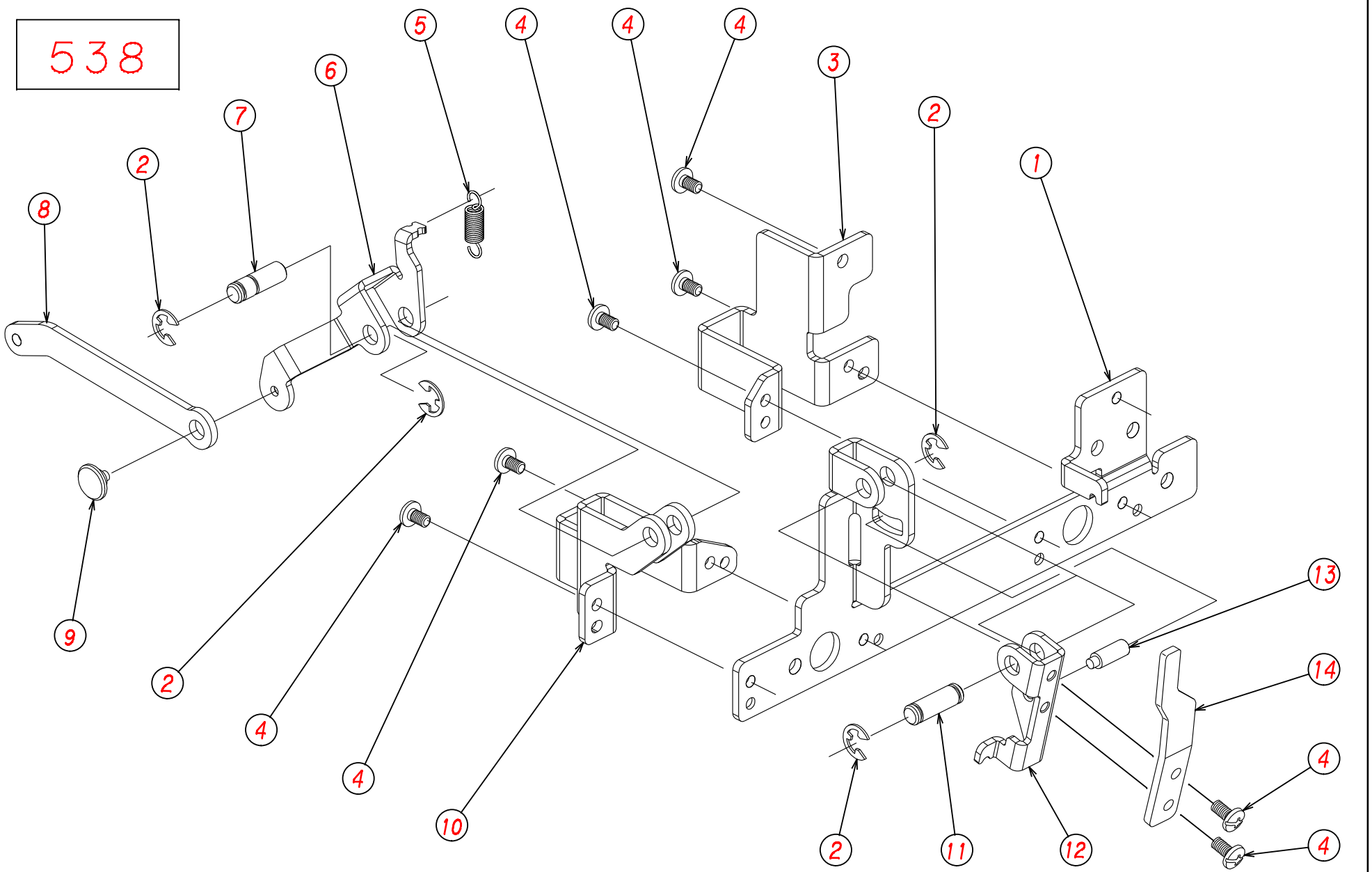
<14-1> THREADING CLUTCH COMPONENTS



[14-1-1] THREADING CLUTCH COMPONENTS

Ref	PARTS NUMBER	DESCRIPTION				
538	B1-44A03	Belt cover fixing plate set	X			
1	B1-44006	Belt cover fixing platebase	1			
2	RE040	E-ring	4			
3	B1-44007	Belt cover fixing plate (right)	1			
4	SM3005Z	Screw	7			
5	B1-44016	Spring	1			
6	B1-44029	Threading engage link plate	1			
7	B1-44010	Pin	1			
8	B1-44002	Threading engage link	1			
9	B1-44011	Pin	1			
10	B1-44008	Belt cover fixing plate (left)	1			
11	B1-44012	Pin	1			
12	B1-44005	Clutch plate	1			
13	B1-44009	Pin	1			
14	B1-44026	Stopper plate	1			

538

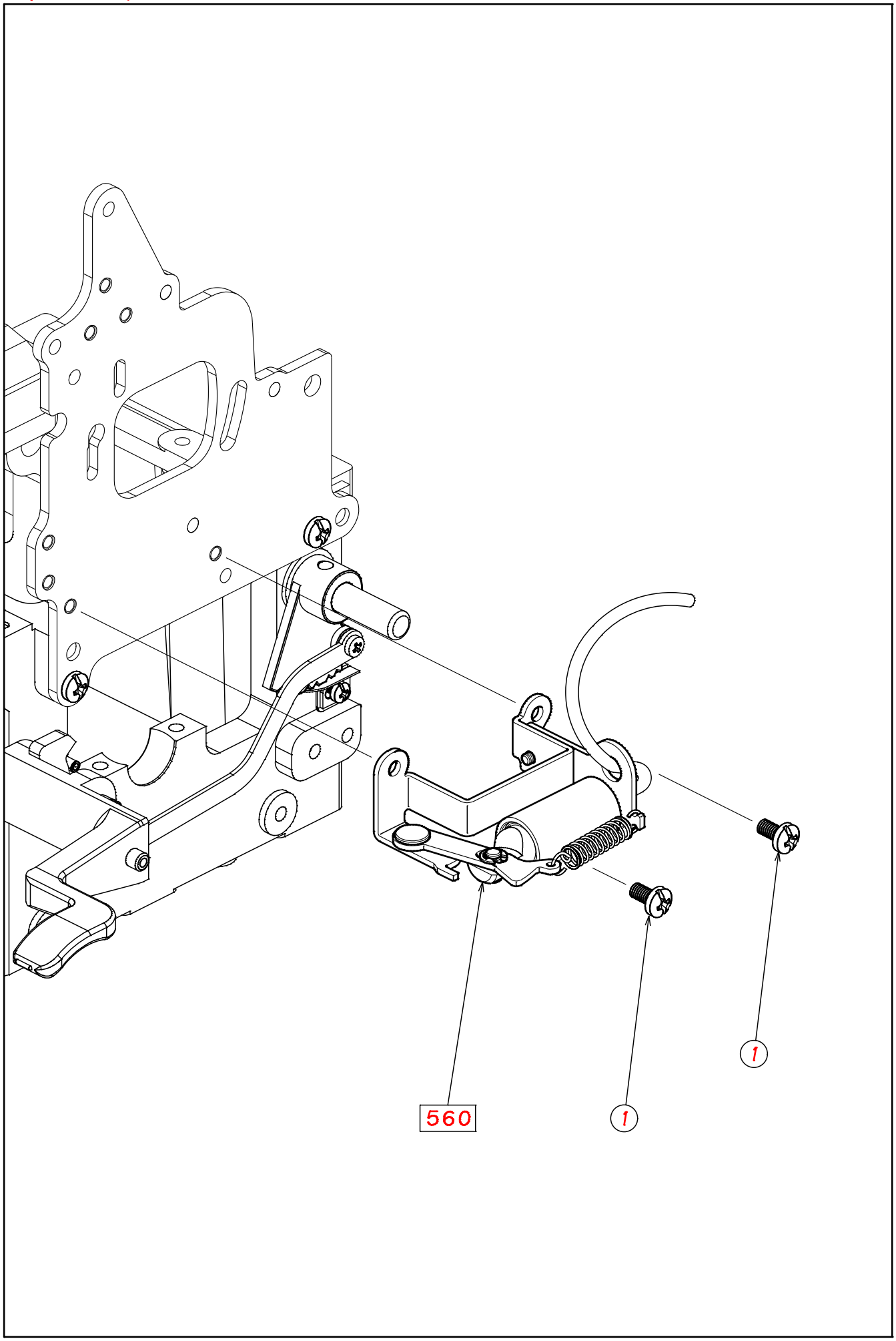


<14-1-1> THREADING CLUTCH COMPONENTS

[14-2] THREADING CLUTCH COMPONENTS						
Ref	PARTS NUMBER	DESCRIPTION				
1	SM4008Z	Screw	2			

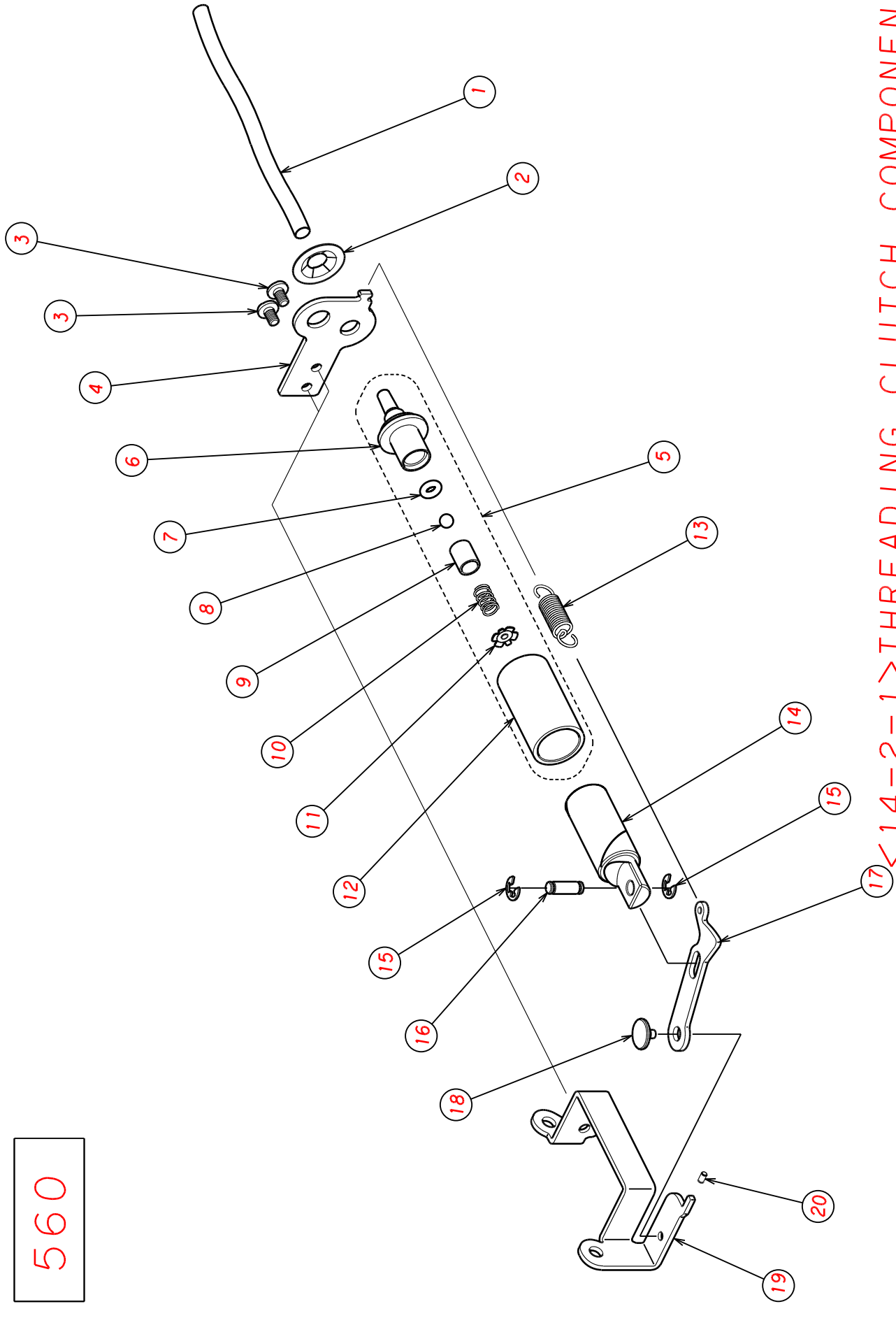
Ref	PARTS NUMBER	DESCRIPTION				
560	B1-44K03	Clutch control unit				

<14-2> THREADING CLUTCH COMPONENTS



[14-2-1] THREADING CLUTCH COMPONENTS						
Ref	PARTS NUMBER	DESCRIPTION				
560	B1-44K03	Clutch control unit	X			
1	B1-44032	Tube	1			
2	RP060E	Push nut	1			
3	SM3005Z	Screw	2			
4	B1-44025	Damper cylinder base	1			
5	B1-44K02	damper cylinder set	1			
6	B1-44019	Cylinder inlet	1			
7	B8892-01A	O-ring	1			
8	B1-44030	Overload ball	1			
9	SP5008	Spacer	1			
10	B1-44022	Overload spring	1			
11	RP080I	Push nut	1			
12	B1-44018	Damper cylinder	1			
13	B5751-02A	Spring	1			
14	B1-44027	Piston control	1			
15	RE030	E-ring	2			
16	B1-44028	Piston pin	1			
17	B1-44023	Clutch control lever	1			
18	B5758T01A-P	Pin	1			
19	B1-44024	Control device base	1			
20	B1-44031	Tube	1			

<14-2-1> THREADING CLUTCH COMPONENTS

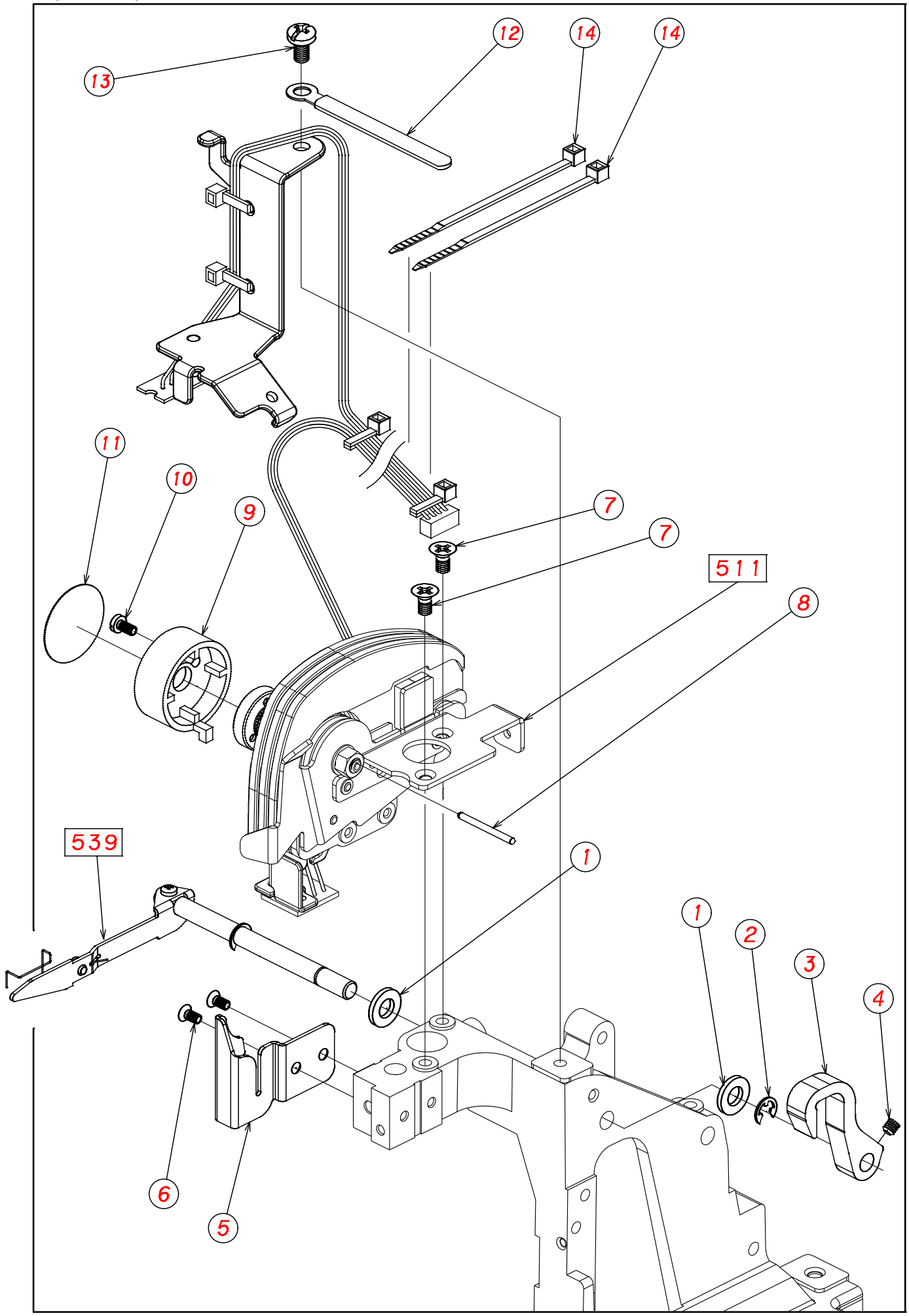


560

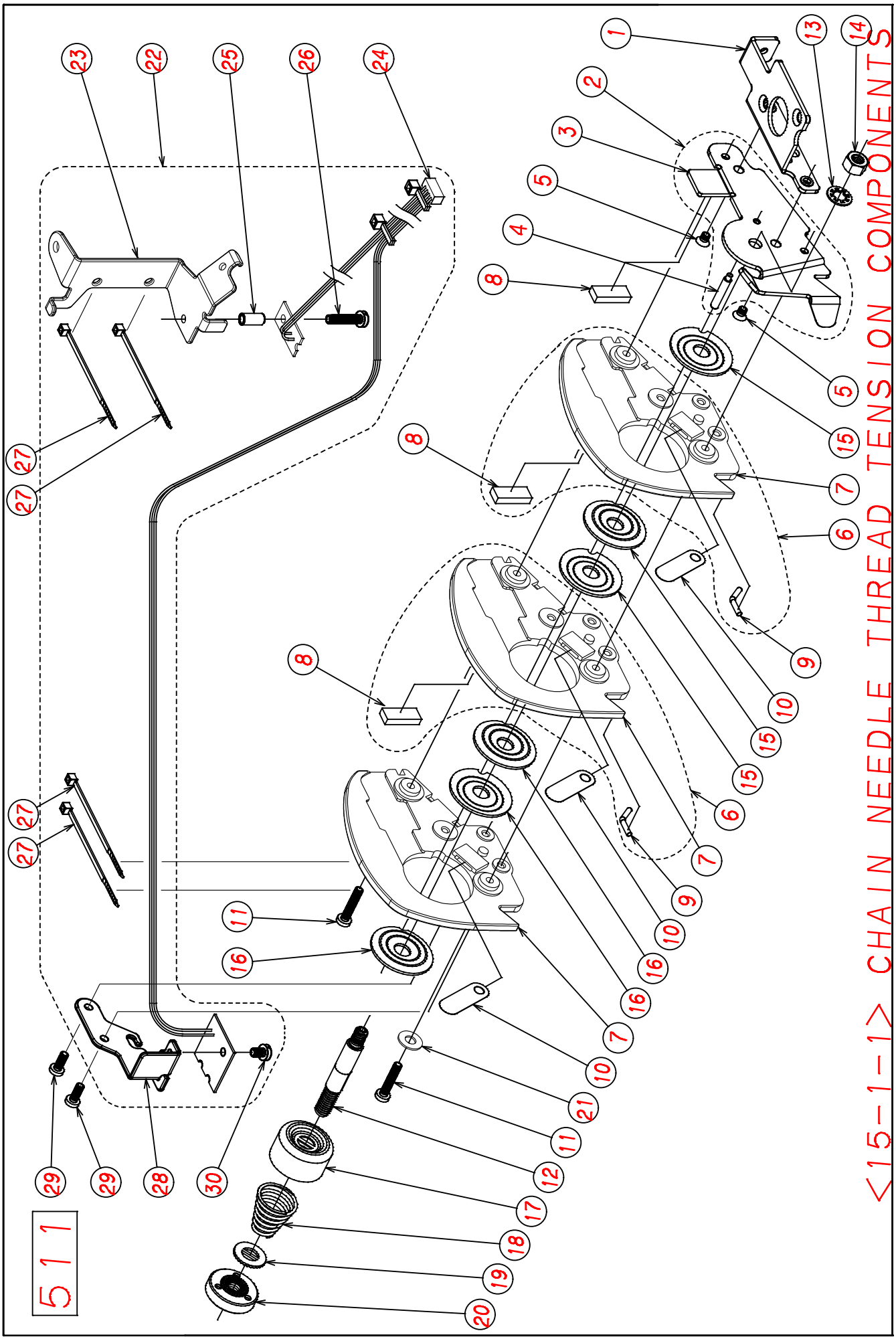
[15-1]	CHAIN NEEDLE THREAD TENSION COMPONENTS					
Ref	PARTS NUMBER	DESCRIPTION				
1	WP601310	Washer	2			
2	RE040	E-ring	1			
3	B1883-02A	Chain needle thread take-up driving arm	1			
4	SM4004F	Screw	1			
5	B1821-03B-C	Chain needle thread take-up guide	1			
6	SM3006K	Screw	2			
7	SM4008K	Screw	2			
8	B6010-04A-P	Tension release pin	1			
9	B6088-04A-41	Chain needle tension adjuster knob	1			
10	SM3005Z	Screw	1			
11	B6024-07C-41	Babylock front cover seal	1			
12	B7621-01A	Wiring staple	1			
13	SM4008Z	Screw	1			
14	Q0-72006	cord band	2			

Ref	PARTS NUMBER	DESCRIPTION	
511	B1-55A01	Chain needle thread tension unit	
539	B1820A03B	Chain needle thread take-up unit	

<15-1> CHAIN NEEDLE THREAD TENSION COMPONENTS

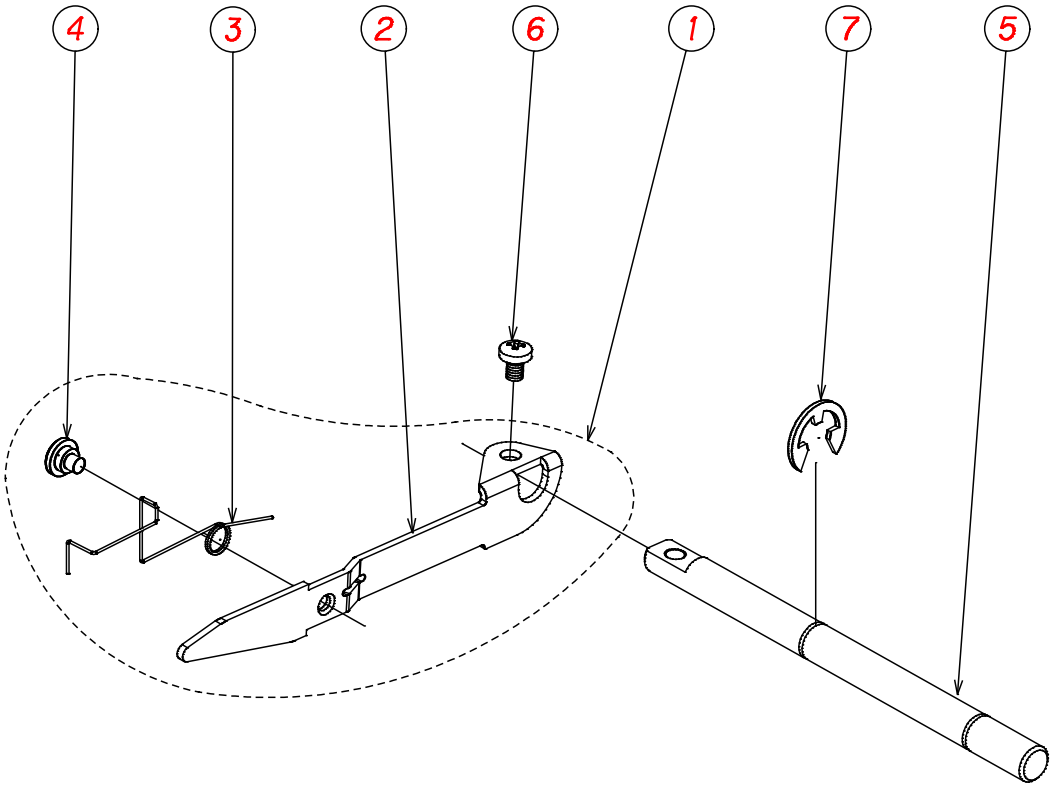


[15-1-1]	CHAIN NEEDLE THREAD TENSION COMPONENTS					
Ref	PARTS NUMBER	DESCRIPTION				
511	B1-55A01	Chain needle thread tension unit	X			
1	B6072-01C-AD	Chain needle thread tension adjuster base	1			
2	B6072K01A	Chain needle thread tension adjuster guide	X			
3	B6072-04C-C	Chain needle thread tension set	1			
4	B6010-03A-P	Tension release pin	1			
5	SM3004K	Screw	2			
6	B1-55K01	Chain needle thread separater set	X			
7	B1-55001	Chain needle thread separater	3			
8	B6024-21B	Pre-tension	3			
9	B6210-01A	Separater thread guide	2			
10	B6037-01B	Tension disk spacer	3			
11	SM3016N	Screw	2			
12	B6013-03A-N	Tension adjuster shaft	1			
13	WT501006	Washer	1			
14	NM50H1	Nut	1			
15	B6021-16A	Tension disk 1	3			
16	B6021-19A-ON	Tension disk 2	3			
17	407-3203-05A	Spring holder	1			
18	4M5-3304-06A	Tension spring	1			
19	205-3203-07A	Tension noched washer	1			
20	B6030-01A-P	Nut	1			
21	WP300605	Washer	1			
22	B1-65A01	LED cord set	1			
23	B1-65007	LED Lamp holder (right)	1			
24	B1-65K01	LED cord	1			
25	SP3006	Spacer	1			
26	SM3012N	Screw	1			
27	Q0-72006	cord band	4			
28	B1-65006	LED Lamp holder (left)	1			
29	ST3006N	Screw	2			
30	SM3005Z	Screw	1			

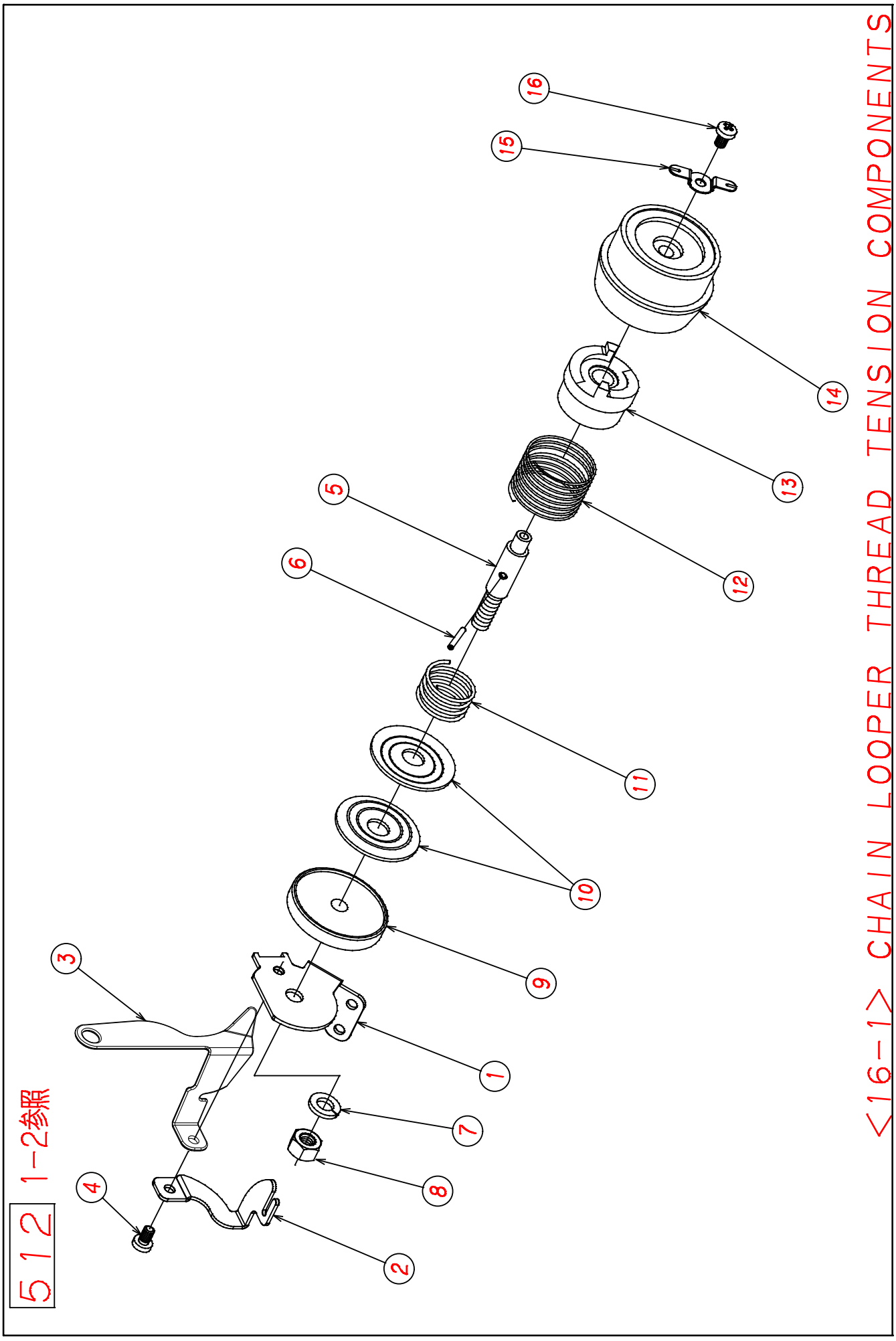

<15-1-1> CHAIN NEEDLE THREAD TENSION COMPONENTS
511

[15-1-2] CHAIN NEEDLE THREAD TENSION COMPONENTS						
Ref	PARTS NUMBER	DESCRIPTION				
539	B1820A03B	Chain needle thread take-up unit	X			
1	B1820K02A	Chain needle thread take-up set	X			
2	B1820-08A-C	Chain needle thread take-up	1			
3	B1854-02B	Spring	1			
4	B8858T01A-P	Pin	1			
5	B1803-05A-P	Driving shaft	1			
6	SM3005Z	Screw	1			
7	RE040	E-ring	1			

539



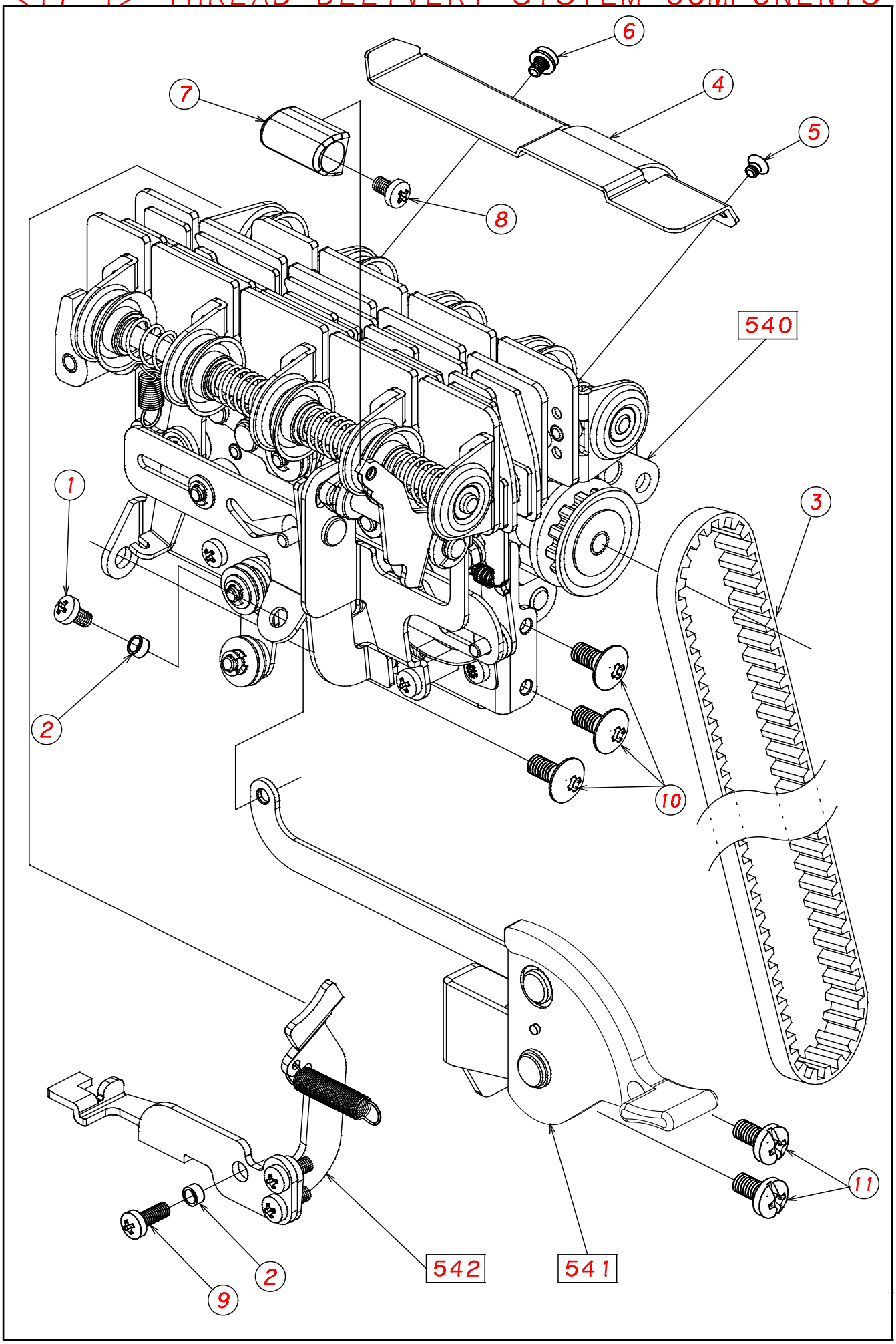
[16-1] CHAIN LOOPER THREAD TENSION COMPONENTS						
Ref	PARTS NUMBER	DESCRIPTION				
512	B1-55A02	Chain looper tension adjuster unit	X			
1	B6420-04A-P	Adjuster base	1			
2	B6420-03A-C	Chain looper thread guide 2	1			
3	B1-55002	Chain looper thread guide 1	1			
4	SM3005Z	Screw	1			
5	B6013-01	Tension adjuster shaft	1			
6	PS1510W	Pin	1			
7	WS50171	Washer	1			
8	NM50H1	Nut	1			
9	B6036-06B-P	Tension disk base	1			
10	205-3203-04A	Tension nocked washer	2			
11	B6050-09B	Spring	1			
12	B6050-08A	Spring	1			
13	B6043-01A	Tension adjuster cam	1			
14	B6088-05A-41	Chain needle tension adjuster knob	1			
15	B6053-03A-PY	Tension nocked washer	1			
16	SM3004N	Screw	1			


512
1-2参照
<16-1> CHAIN LOOPER THREAD TENSION COMPONENTS
1
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[17-1] THREAD DELIVERY SYSTEM COMPONENTS						
Ref	PARTS NUMBER	DESCRIPTION				
1	SM3005Z	Screw	1			
2	SP3002	Spacer	2			
3	B6763-01A	Timing belt	1			
4	B6720-19B-A	ATD cover	1			
5	SM2605K	Screw	1			
6	SM2504N	Screw	1			
7	B6788-02A-41	Wave selector knob	1			
8	SM3005N	Screw	1			
9	SM3008N	Screw	1			
10	SM4006T	Screw	3			
11	SM4008Z	Screw	2			

Ref	PARTS NUMBER	DESCRIPTION	
540	B6700A08A	Thread delevery unit	
541	B1-58K01	Stitch selector lever set	
542	B6500A02A	Disk release rink set	

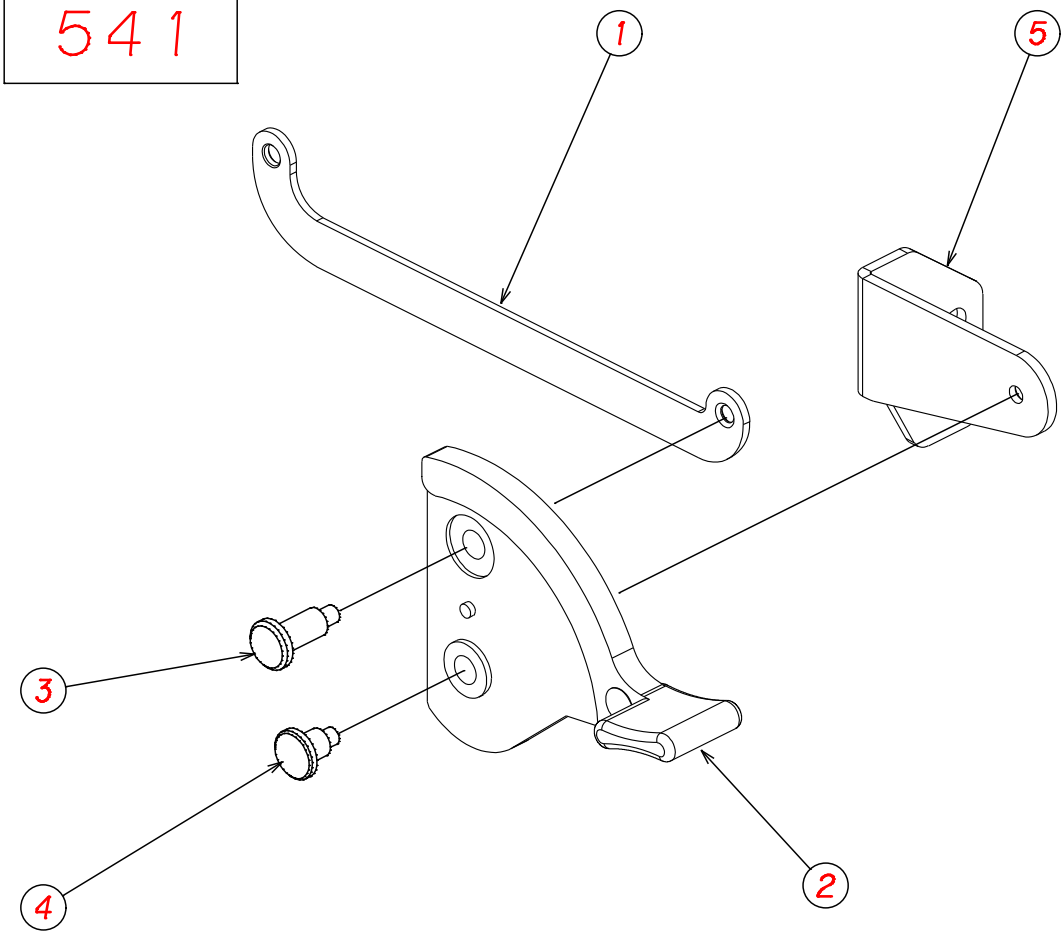
<17-1> THREAD DELIVERY SYSTEM COMPONENTS



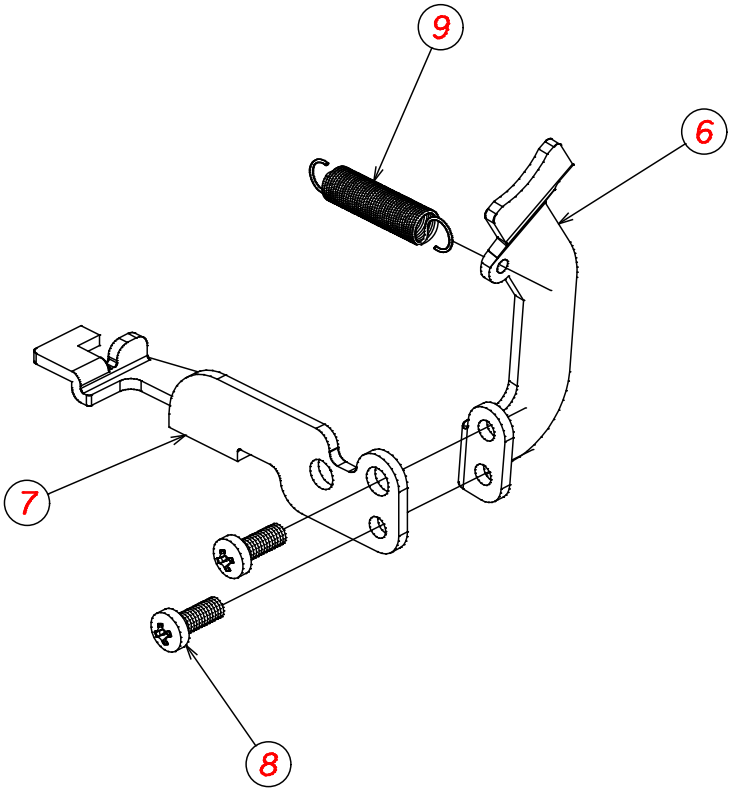
[17-1-6] THREAD DELIVERY SYSTEM COMPONENTS						
Ref	PARTS NUMBER	DESCRIPTION				
541	B1-58K01	Stitch selector lever set	X			
542	B6500A02A	Disk release rink set	X			

<17-1-6> THREAD DELIVERY SYSTEM COMPONENTS

541



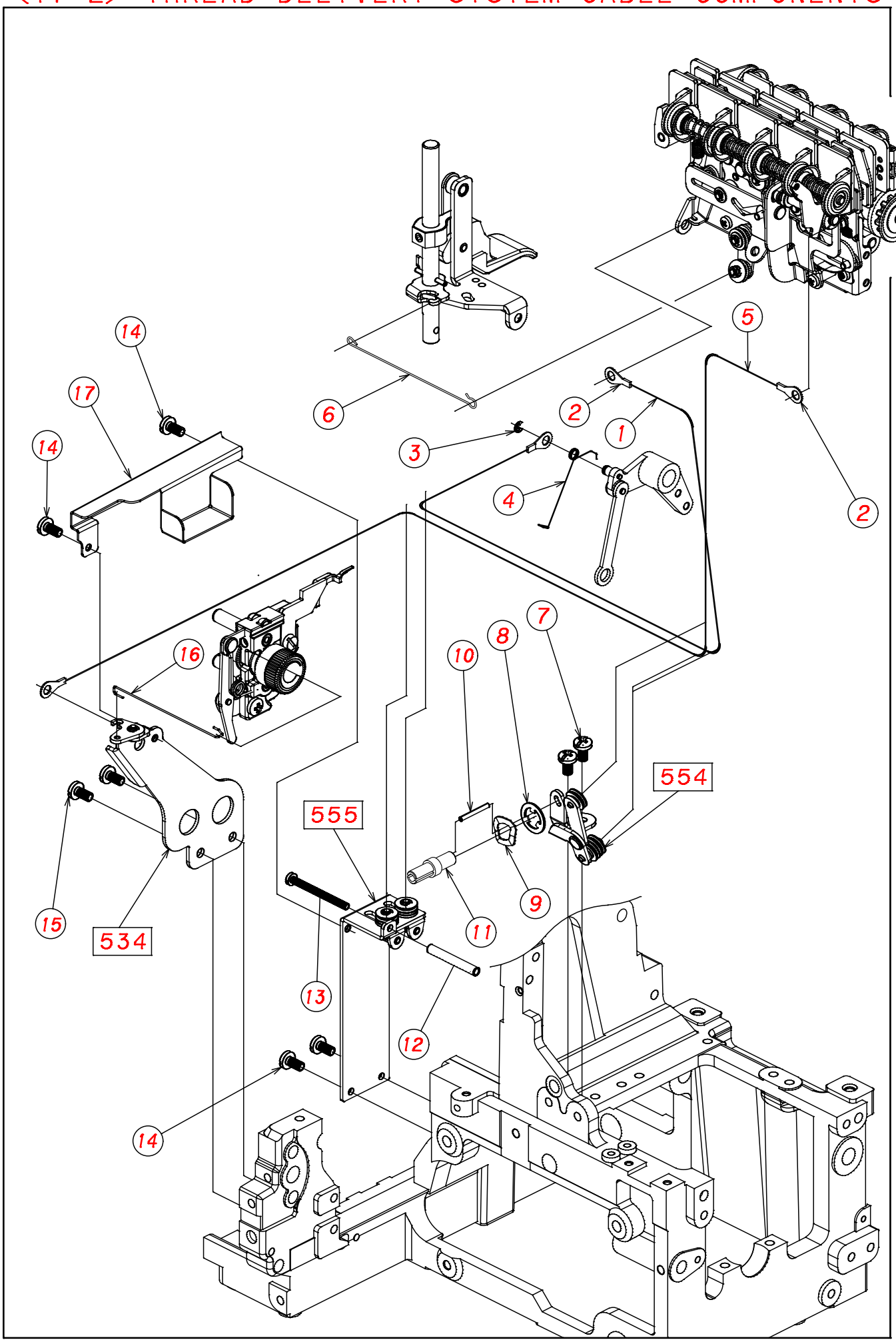
542



[17-2]	THREAD DELIVERY SYSTEM CABLE COMPONENTS					
Ref	PARTS NUMBER	DESCRIPTION				
1	B6764-01B	Needle thread adjusting cable	1			
3	RE020	E-ring	1			
4	B6752-03A	Spring	1			
5	B6764-05A	Looper thread adjusting cable	1			
6	B6860-02A	Thickness senser rod	1			
7	SM4006N	Screw	2			
8	RS060E	Push ring	1			
9	WW6015	Washer	1			
10	PS2012W	Pin	1			
11	B1-58005	Fine tuning screw shaft	1			
12	SP3035	Spacer	1			
13	SM3040N	Screw	1			
14	SM3005Z	Screw	4			
15	SM4008Z	Screw	2			
16	B6860-03B	Looper thread adjusting cable rod	1			
17	B0720-01A-P	Wire cover	1			

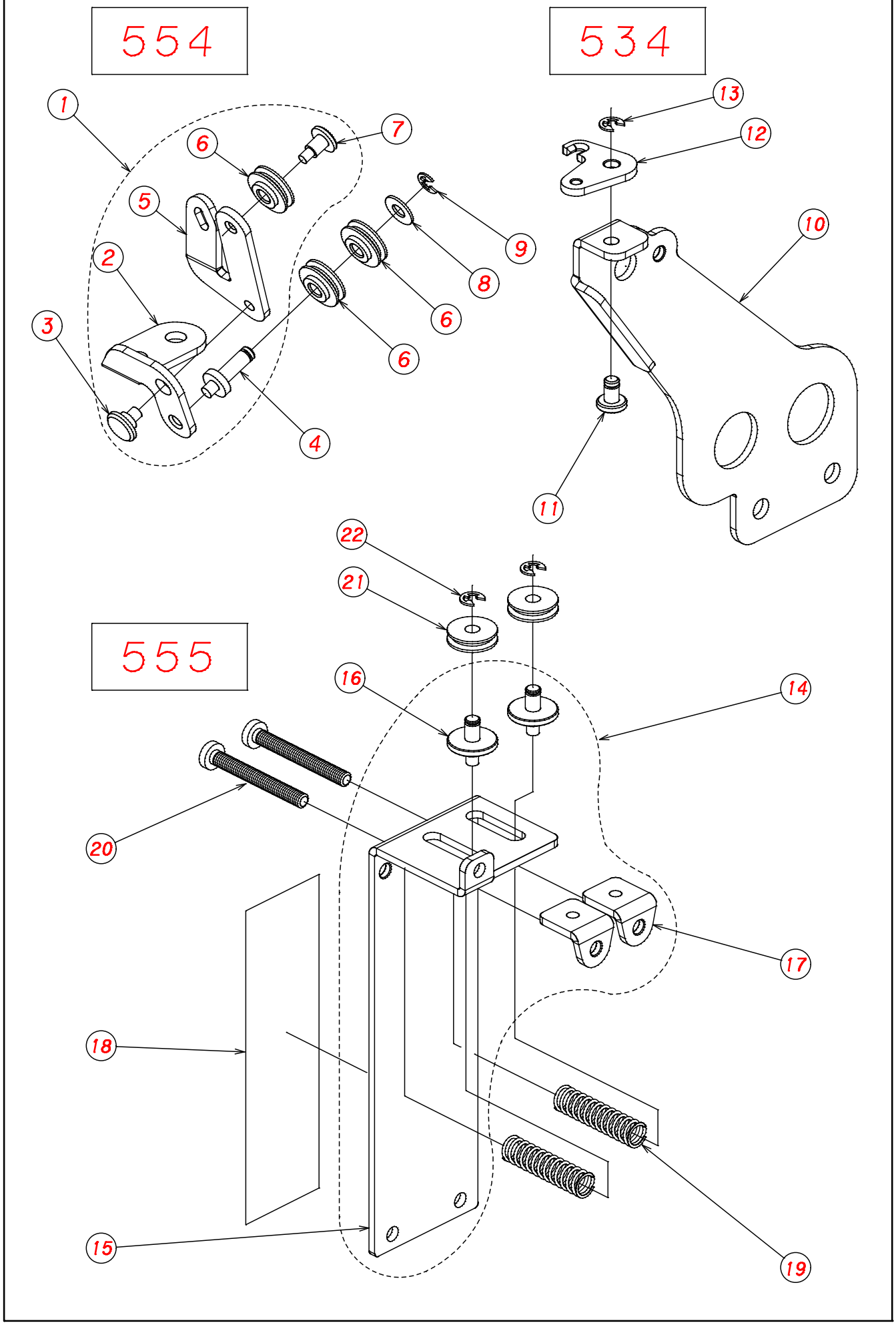
Ref	PARTS NUMBER	DESCRIPTION	
554	B6821A05A	Cable relay roller holder set	
534	B4220S03A	Feed arm shaft plate set	
555	B6800A01A	Cable adjusting roller holder set	

<17-2> THREAD DELIVERY SYSTEM CABLE COMPONENTS



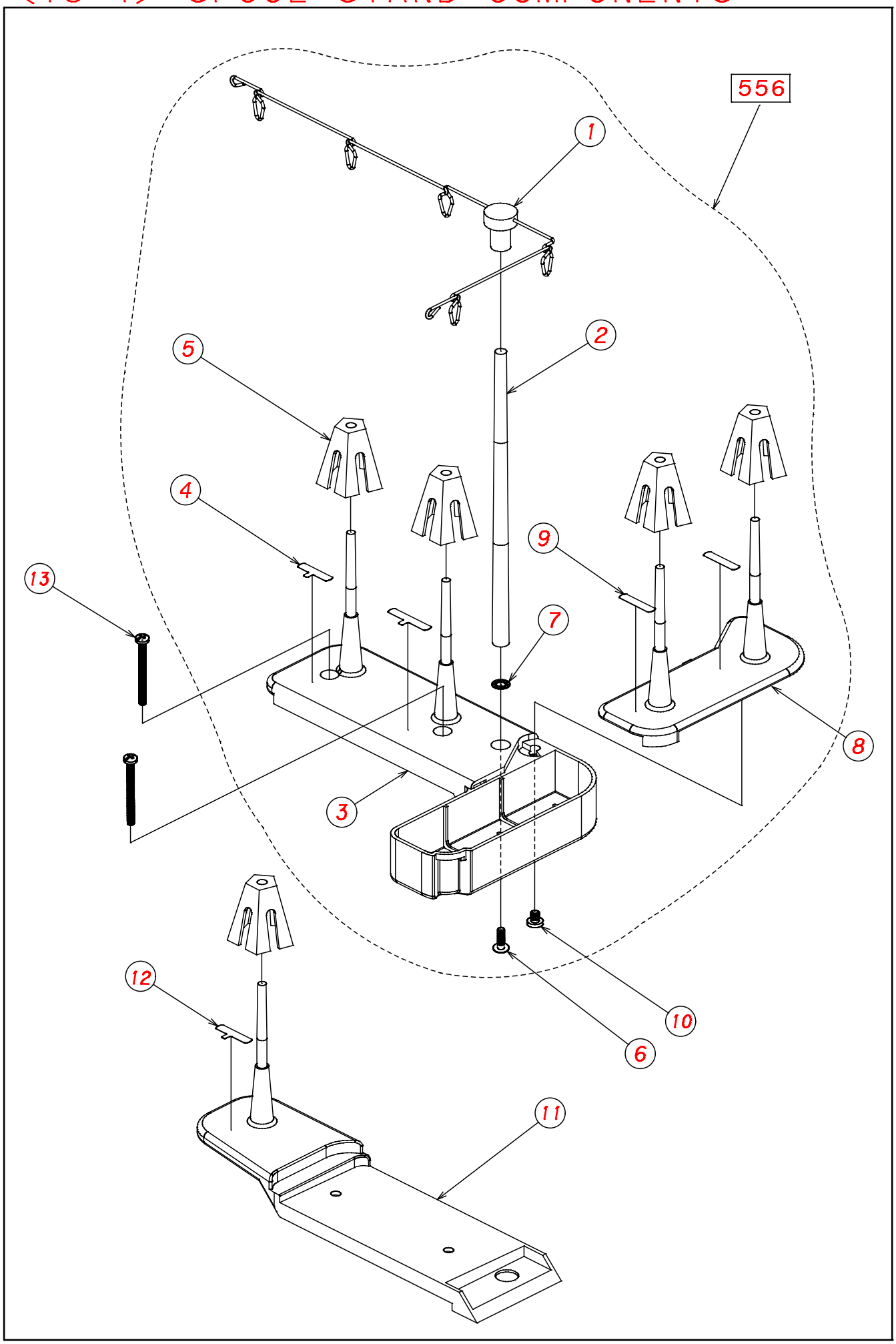
[17-2-1]	THREAD DELIVERY SYSTEM CABLE COMPONENTS					
Ref	PARTS NUMBER	DESCRIPTION				
554	B6821A05A	Cable relay roller holder set	X			
534	B4220S03A	Feed arm shaft plate set	X			
10	B4220-08A-P	Knife driving shaft holder	1			
11	B6856-03A-P	Pin	1			
12	B6823-01A-P	Looper thread adjusting cable link	1			
13	RE020	E-ring	1			
555	B6800A01A	Cable adjusting roller holder set	X			
14	B6821S01A	Cable adjusting roller holder	X			
15	B6821T03B-U	Cable relay roller holder set	1			
16	B6858T02A-P	Cable adjusting roller	2			
17	B6820T07A-P	Cable adjusting plate	2			
18	B8024-01A	Caution seal	1			
19	B6850-01A	Spring	2			
20	SM3025N	Screw	2			
21	B6887-01A	Cable guide roller	2			
22	RE020	E-ring	2			

<17-2-1> THREAD DELIVERY SYSTEM CABLE COMPONENTS



[18-1] SPOOL STAND COMPONENTS						
Ref	PARTS NUMBER	DESCRIPTION				
556	B6601A03A-41	Spool stand set	1			
1	B6654S04A-41	Telescopic thread guide	1			
2	205-0103-01E-J2	Telescopic pipe	1			
3	B6630-01A-41	Spool satnd	1			
4	B6624-01A	Seal	1			
5	615-0102-02B	Spool wedge	5			
6	SM4010T	Screw	1			
7	WT408505	Washer	1			
8	B6630-02B-41	Accessory compartment cover	1			
9	B6624-02A	Seal	1			
10	ST5006N	Screw	1			
11	B6630-04A-41	Additional spool stand	1			
12	B6624-03A	Seal	1			
13	ST4025E	Screw	2			

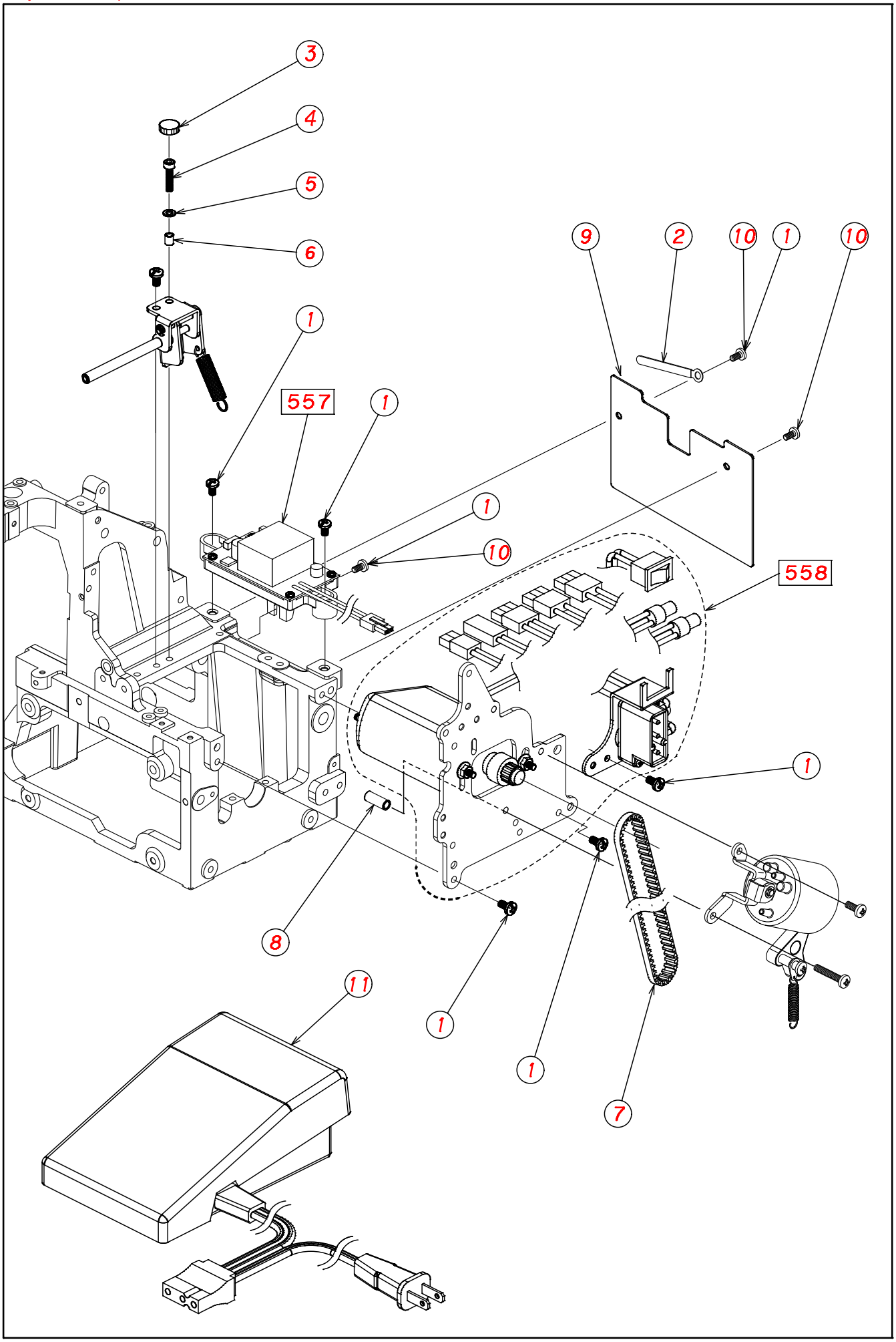
<18-1> SPOOL STAND COMPONENTS



[19-1] MOTOR CONTROLLER & LAMP COMPONENTS						
Ref	PARTS NUMBER	DESCRIPTION	USA	Europe UK	Australia NZ	CANADA
1	SM4008Z	Screw	7	5	5	7
2	B7621-01A	Wiring staple	1	1	1	1
3	B0136-01A	Plastic cap	0	1	1	0
4	SM4018C	Screw	0	1	1	0
5	WP400905	Washer	0	1	1	0
6	SP4008	Spacer	0	1	1	0
7	615-0303-01A	Timing belt	1	1	1	1
8	B1-60003	Motor supporter	0	1	1	0
9	B1-65014	Insulation seat	0	1	1	0
10	SJ4008N	Screw	0	3	3	0
11	YC482	Controller for U.S.A. & Canada				
	YC483N4	Controller for Australia & New Zealand				
	YC483N7A	Controller for Europe				
	YC483N7B	Controller for UK				
	YC483N7Kr	Controller for Korea				

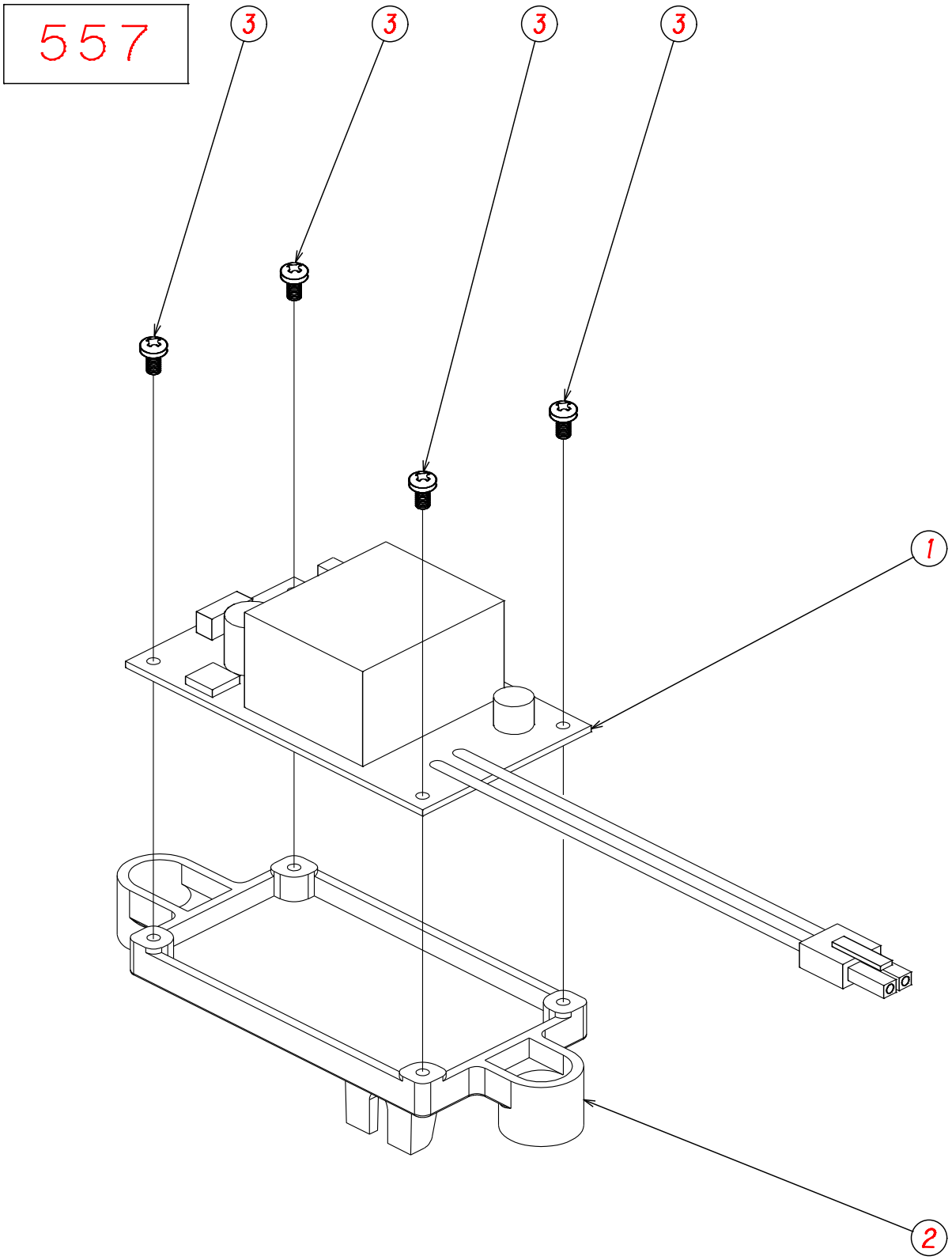
Ref	PARTS NUMBER	DESCRIPTION	
557	B1-65A04	Transformer set（110-120V）	
	B1-65A05	Transformer set（220-240V）	
558	B1-60A01	Motor set（110-120V）	
	B1-60A02	Motor set（220-240V）	

<19-1> MOTOR CONTROLLER & LAMP COMPONENTS



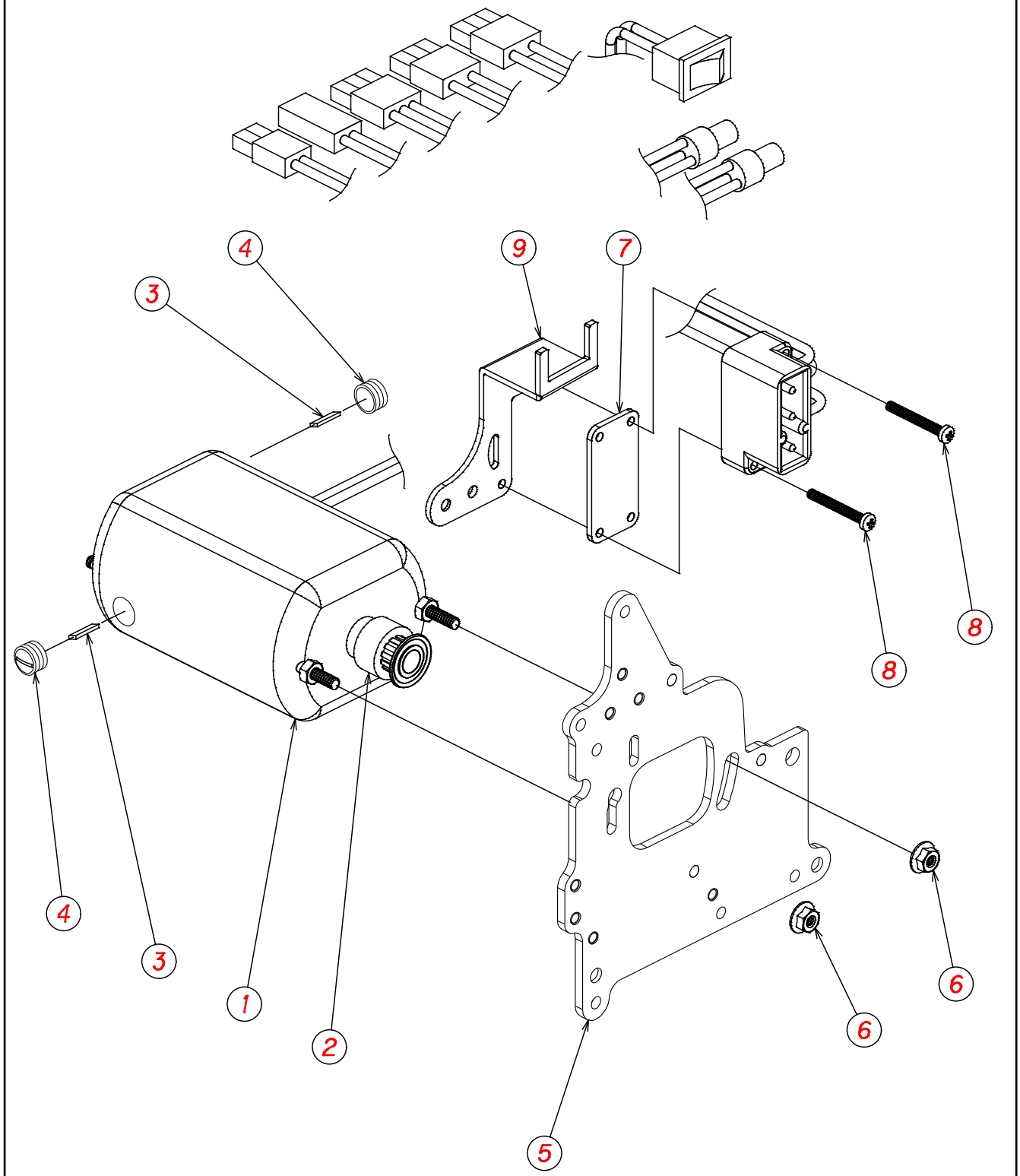
[19-1-1] MOTOR CONTROLLER & LAMP COMPONENTS						
Ref	PARTS NUMBER	DESCRIPTION	USA	Europe UK	Australia NZ	CANADA
557	B1-65A04	Transformer set（110-120V）	X			X
	B1-65A05	Transformer set（220-240V）		X	X	
1	B1-65002	Transformer（110-120V）	1	0	0	1
	B1-65003	Transformer（220-240V）	0	1	1	0
2	B1-65001	Transformer base	1	1	1	1
3		Screw	4	4	4	4

<19-1-1> MOTOR CONTROLLER & LAMP COMPONENTS



[19-1-2] MOTOR CONTROLLER & LAMP COMPONENTS						
Ref	PARTS NUMBER	DESCRIPTION	USA	Europe UK	Australia NZ	CANADA
558	B1-60A01	Motor set（110-120V）	X			X
1		Motor（110-120V）	1	0	0	1
2	615-0301-04A	Spool wedge	1	1	1	1
3		Carbon brush	2	0	0	2
4		Carbon brush cap	2	0	0	2
5	B1-60001	Motor bracket	1	1	1	1
6		Nut	2	0	0	2
7		Terminal box insulation plate	1	0	0	1
8		Screw	2	0	0	2
9	B9821-01A-K	Switch holder	1	1	1	1

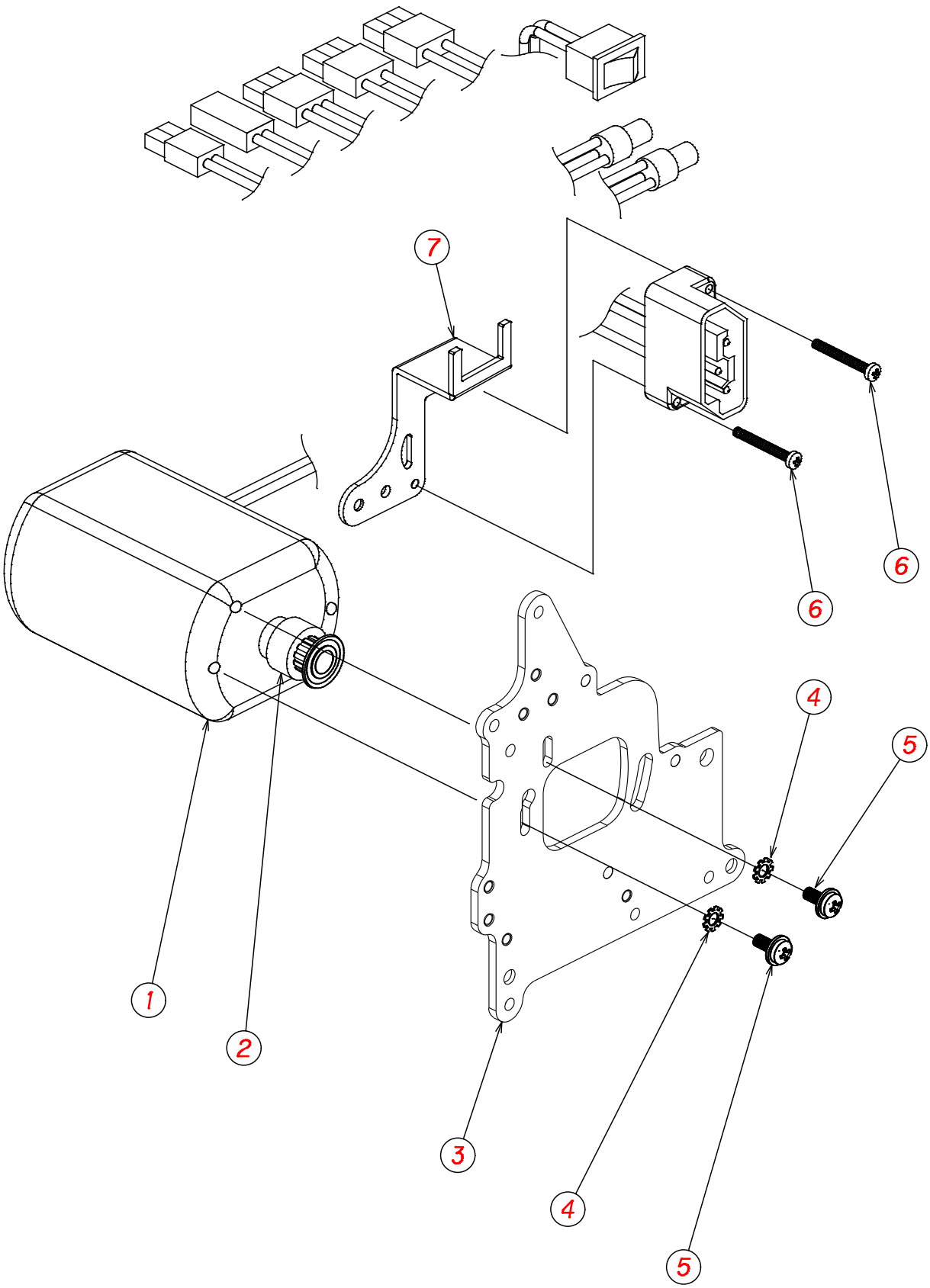
<19-1-2> MOTOR CONTROLLER & LAMP COMPONENTS



[19-1-3] MOTOR CONTROLLER & LAMP COMPONENTS

Ref	PARTS NUMBER	DESCRIPTION	USA	Europe UK	Australia NZ	CANADA
558	B1-60A02	Motor set（220-240V）		X	X	
1		Motor（220-240V）	0	1	1	0
2	615-0301-04A	Motor pully (Timing)	1	1	1	1
3	B1-60001	Motor bracket	1	1	1	1
4	WT4088505	Washer	0	2	2	0
5		Screw	0	2	2	0
6		Screw	0	2	2	0
7	B9821-01A-K	Switch holder	1	1	1	1

<19-1-3> MOTOR CONTROLLER & LAMP COMPONENTS



[20-1] STANDARD ACCESSORIES

Ref	PARTS NUMBER	DESCRIPTION	USA	Europe UK	Australia NZ	CANADA
1	B8201S24A	Accessory set (carton box)	X	X	X	X
2	2S5-0201-01D	Accessory bag (large)	1	1	1	1
3	B8202S01A	Sponge cap	8	8	8	8
4	B8202-01A-41	Bobbin supporter	8	8	8	8
5	205-0201-06A	Screw driver (large)	1	1	1	1
6	205-0201-09B	Net	8	8	8	8
7	B8200-08A	Base plate clamp screw set	X			
8	SM6045B	Screw	1	0	0	0
9	WP6010M	Washer	1	0	0	0
10	B8200-04B	Looper threader	1	1	1	1
11	B1-70001	Vinyl cover	1	1	1	1
12	B8201S23A	Accessory set (Copartment) for U.S.A.	X	X	X	X
13	B8201-01E	Accessory set (Copartment)	1	1	1	1
14	B8200-13A	Allen driver	1	1	1	1
15	B8490S02A	Looper threader set	X	X	X	X
16	B8426-01A	Looper threader	1	1	1	1
18	205-0201-02A	Tweezers	1	1	1	1
19	B8200-03A	Needle inserter with brush	1	1	1	1
20	B8293A10A	Needle set (ELx705CF, 2-#80, 3-#90)	1	1	1	1
21	B4401-03A	Upper Knife	1	1	1	1
22	B8203S03A	Needle screw set	X	X	X	X
23	SM30.06	Screw	1	1	1	1
24	SM2606C	Screw	1	1	1	1
26	B1-70002	Instruction manual for USA	1	0	0	0
	B1-70007	Instruction manual for English	0	1	1	1
27	B1-70003	Quick reference threading duide	1	1	1	1
28	B6630A01A-41	Extra spool stand set	1	1	1	1
29	B6630-05A-41	Extra spool stand	1	1	1	1
30	B6624-04A	Seal	1	1	1	1
31	615-0102-02B	Spool wedge	3	3	3	3
32	B6654S05A-41	Extra thread guide	1	1	1	1
559	B0402A02A-41	Flat cover	X	X	X	X
36	B0488-01A	Screw	2	2	2	2
37	B1-80002	Styroform	1	1	1	1
38	B1-80001	Carton box for USA	1	0	0	0
	B1-80010	Carton box for others	0	1	1	1
39	B1-80007	CE carton seal	0	1	0	0
40	B1-80005	Carton cover	0	0	1	0
41	B1-70004	Instructinal DVD	1	1	1	1
43	B1-80003	Bar cord seal	1	0	0	0

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